

Assembly Instructions for U-Channel Adapter & Post

30 and 60 pound sign bases



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QTY

4', 5' or 6' U-Channel sign post	1
U-Channel Adapter	1
1/4" x 20 x 1" Pan Head Bolts	2
1/4" x 20 x 1-1/2" Pan Head Bolts	2
1/4" x 20 Standard Nuts	4
1/4" Washers	8
1/4" x 6" Lag Bolts (90lb. base only)	3
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Required Tools:

Hammer 7/16" socket or wrench

30, 60 and 90

Step 1:	Turn the sign base upside down on a flat working surface so that the 4-1/4" diameter circle is facing up
Step 2:	Using a hammer, pound the metal U-Channel adapter into the 1-3/4" through hole until it bottoms out on the working surface.
Step 3:	Turn the sign base right side up and with your hands supporting each side of the base, hit the square plate of the adapter against the flat working surface using the weight of the base to drive the adapter completely through the sign base (the square plate will be flush with the "bottom" of the sign base).
Step 4:	Turn the sign base on its edge and drive the square plate in using a hammer, if necessary, to ensure a tight fit.
Step 5:	Place the sign base onto the flat working surface so that the adapter extension is facing upward. Using the two 1/4" x 20 x 1" long bolts along with four 1/4" washers and two 1/4" nuts attach the U-Channel sign post.
	Please note: Place the washers on each side of the U-channel assembly and separate the bolts in the available through holes as far apart as possible for the maximum strength.
Step 6:	Now attach the sign. The sign should be attached to the side of the U-Channel providing the greatest stability. Therefore the sign should touch the "wings" of the U-Channel post and not the "hump" of the post. Using the two 1/4" x 20 x 1-1/2" long bolts with four 1/4" washers (one washer against the post and one against the sign) and two 1/4" nuts attach the sign to the post.



**Subject to change without notice*