

398-9006



3350 NW Boca Raton Blvd., Suite B2  
Boca Raton, FL, 33431  
1-866-280-9894

### **WARRANTY & TERMS**

**WARRANTY: 5 Year Limited Warranty on Thermoplastic coated elements.** The Park and Facilities Catalog guarantees all items for one full year to be free of defects in workmanship or materials when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

Damages or loss in transit is the responsibility of the carrier, whether visible or concealed. It is the responsibility of the recipient to assure that the order is received complete. Before signing the delivery receipt, inspect the shipment immediately and completely. Note any damages or shortages on the bill of lading. Damage reports must be filed within 10 days. The Park and Facilities Catalog is NOT responsible for damages or loss in transit. Title to all goods passes to the customer at the time of shipment. The Park and Facilities Catalog will assist in filing claims if the freight arrangements were made by The Park and Facilities Catalog at your request.

**CANCELLATIONS AND RETURNS:** Cancellations are only accepted with approval of The Park and Facilities Catalog. No merchandise shall be returned without a Return Goods Authorization number which is issued by customer service. Any authorized merchandise must be carefully packed and received in saleable condition. A restocking charge of up to 25% will be applied to all returned goods when the error is not the fault of The Park and Facilities Catalog. All returns must be shipped freight prepaid.

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## AND FACILITIES

### CATALOG

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

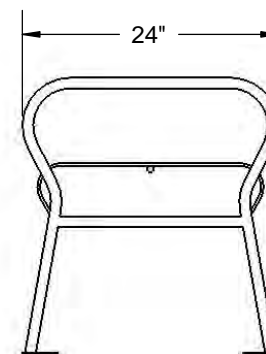
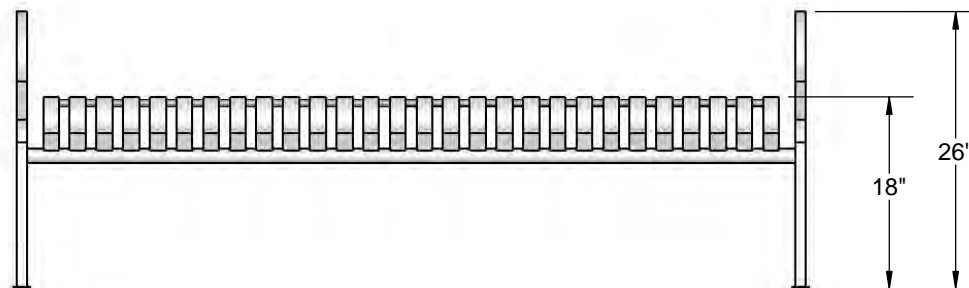
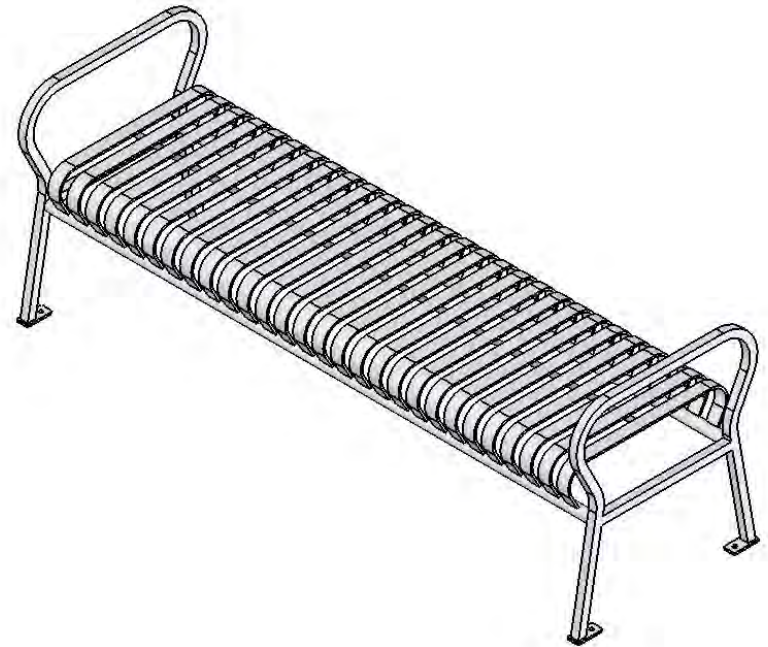
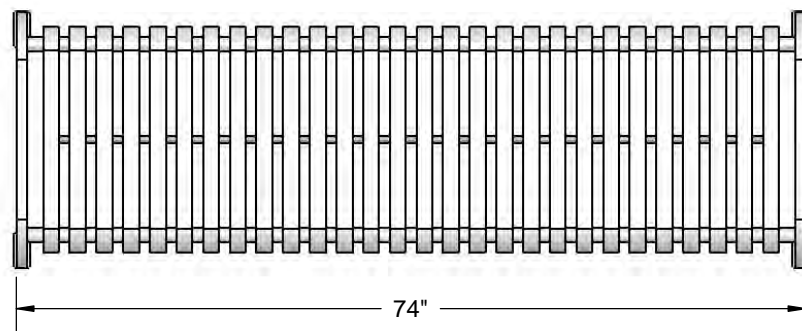
## **92-S6 PORTABLE BENCH WITH OUT BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with out back. Seats are 22" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 26"

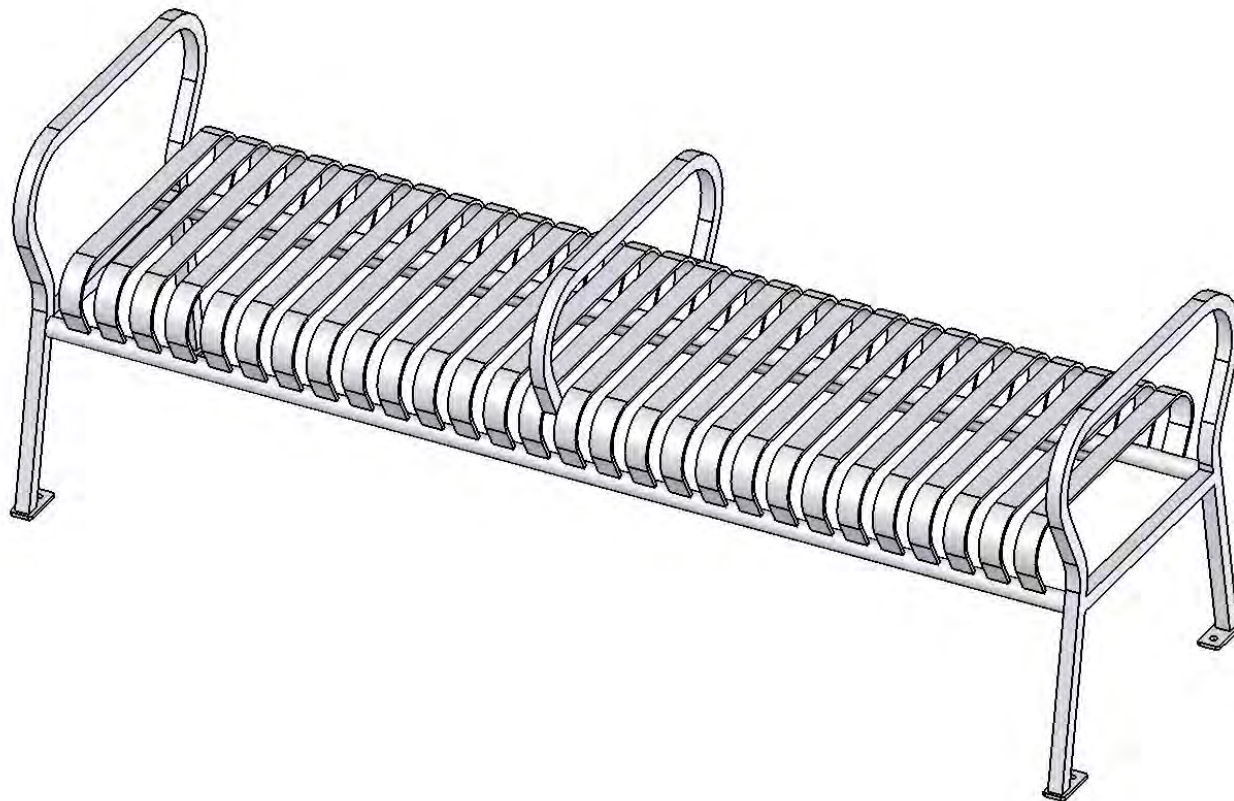
## OVERALL DIMENSIONS





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## AND FACILITIES

### C A T A L O G

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
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- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **92C-S6 PORTABLE BENCH WITH OUT BACK**

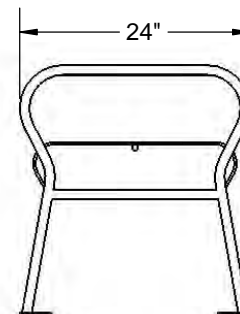
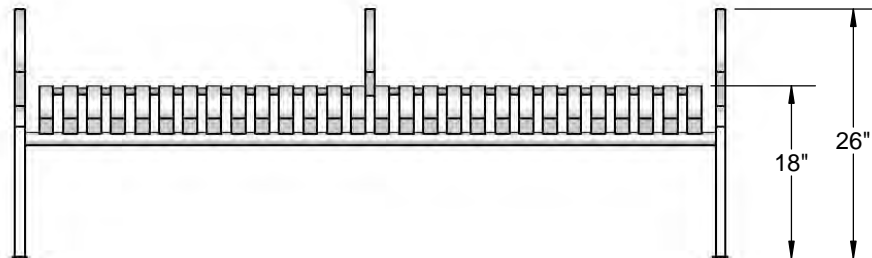
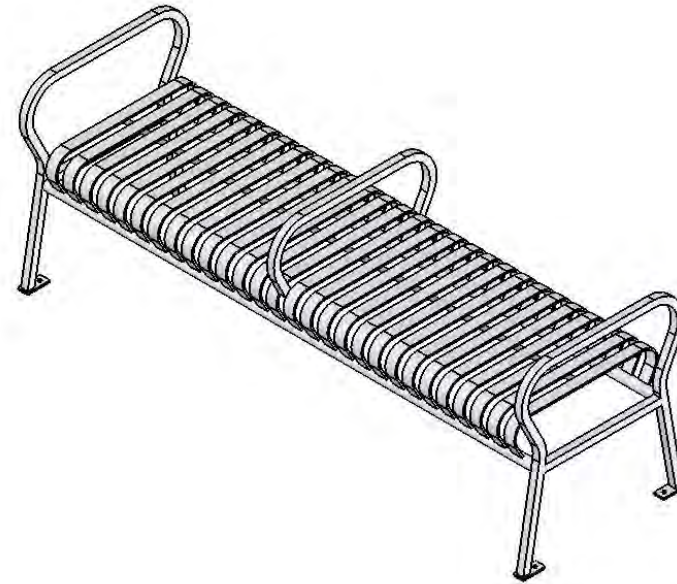
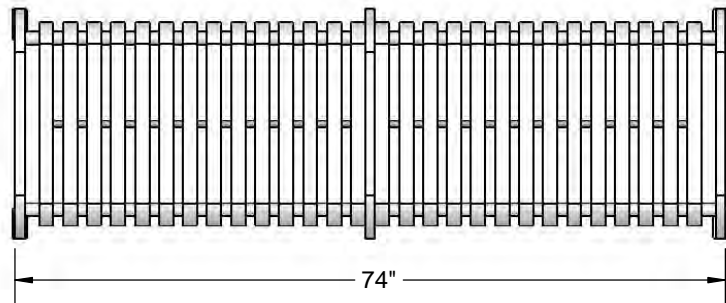
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with out back. Seats are 22" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 26".

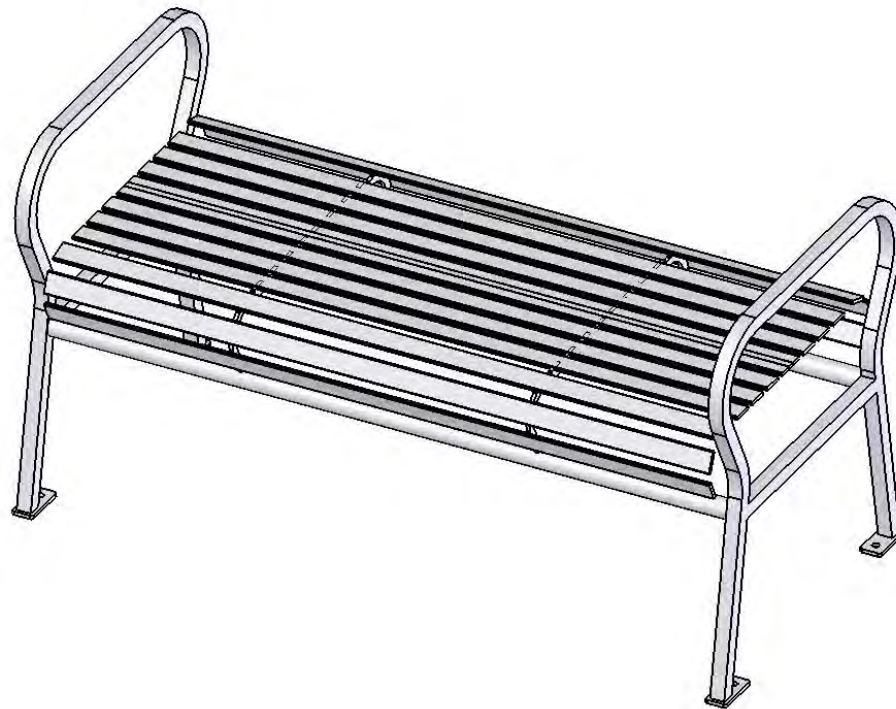


## OVERALL DIMENSIONS



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## AND FACILITIES

### C A T A L O G

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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
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- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

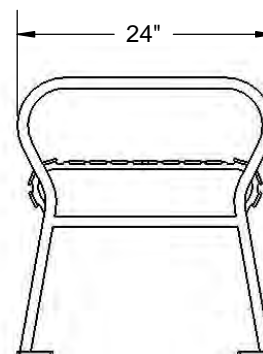
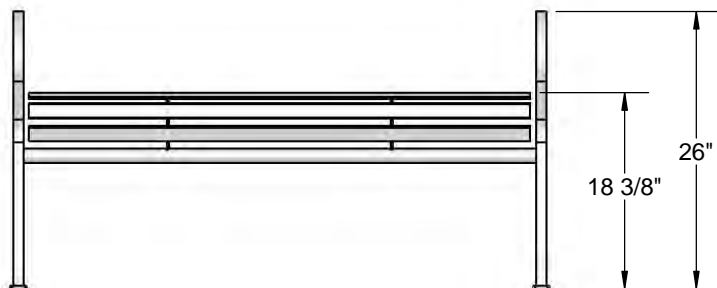
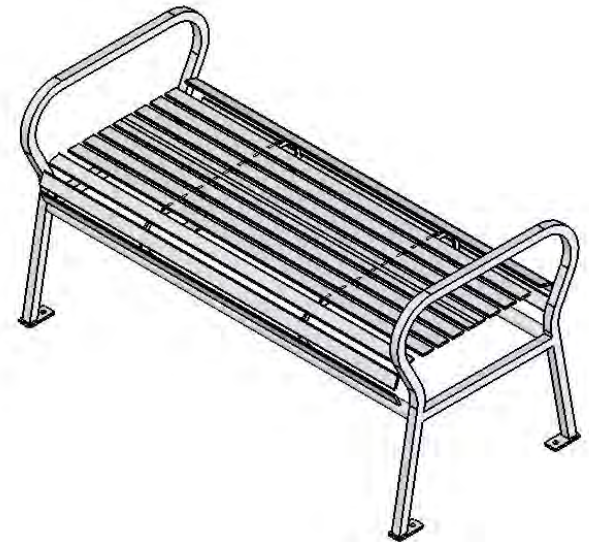
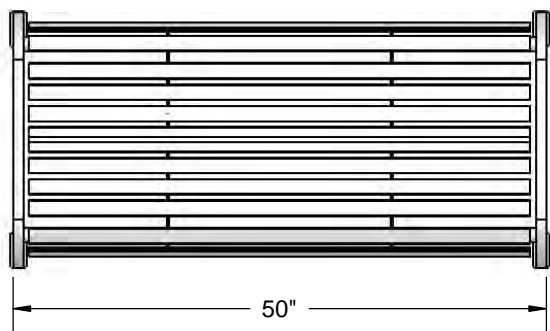
## **92-HS4 PORTABLE BENCH WITH OUT BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1-5/8" O.D. x 10 gauge pre-galvanized structural steel tubing. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with out back. Seats are 22" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 26-1/4"

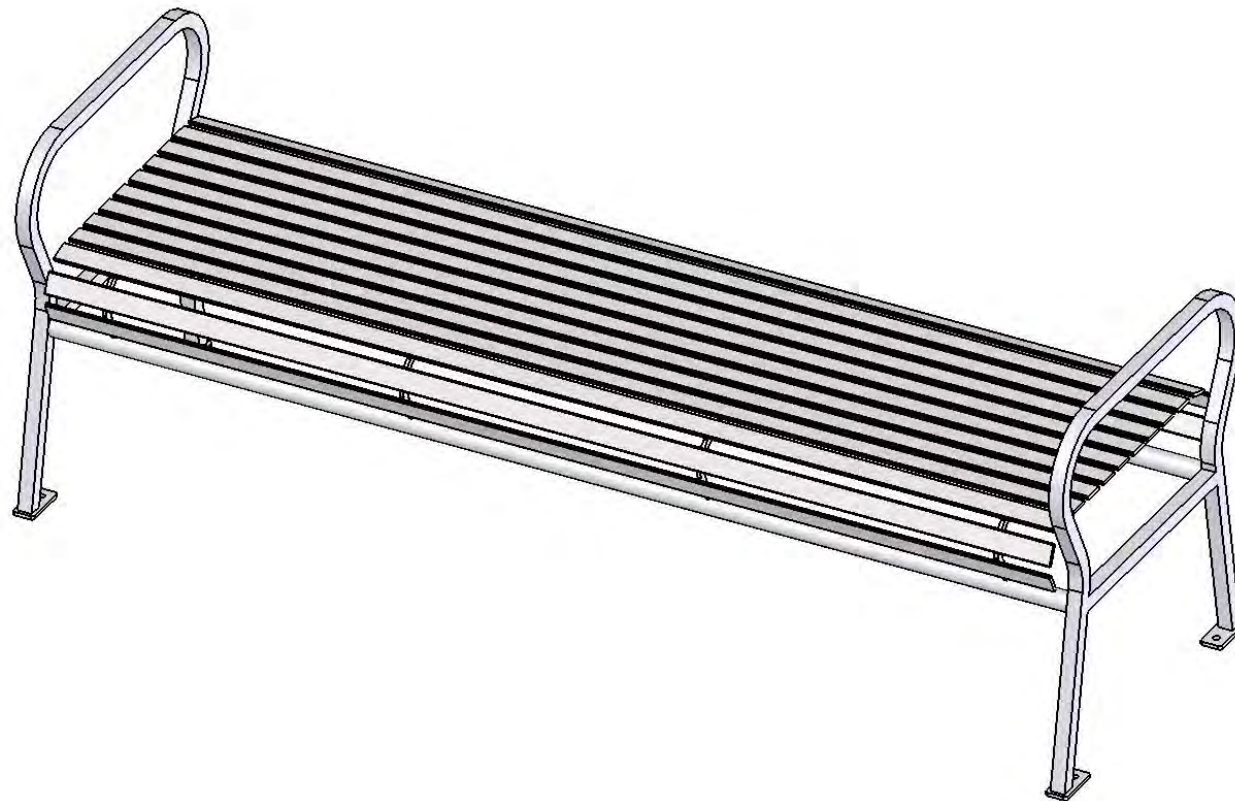
## OVERALL DIMENSIONS





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## AND FACILITIES

### C A T A L O G

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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
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- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

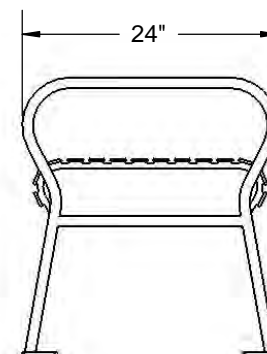
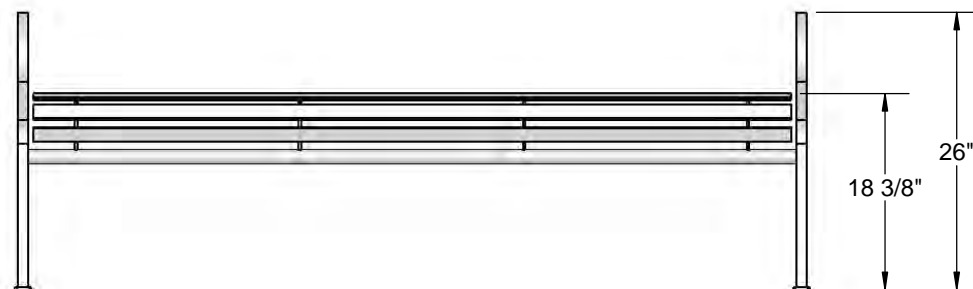
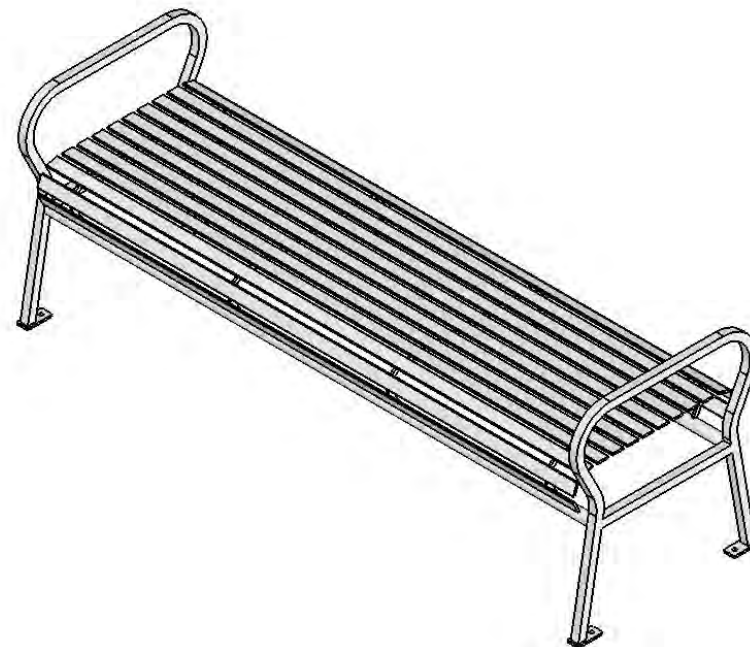
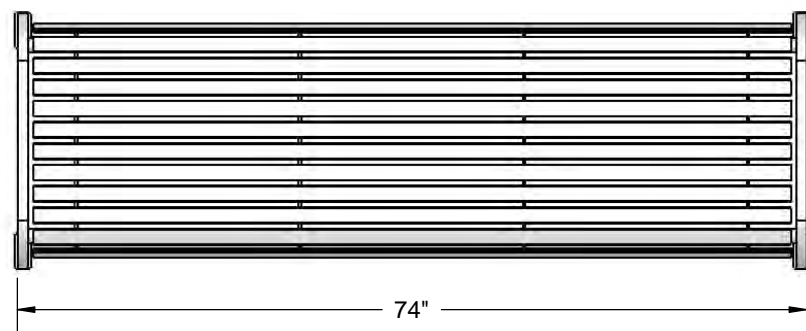
## **92-HS6 PORTABLE BENCH WITH OUT BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1-5/8" O.D. x 10 gauge pre-galvanized structural steel tubing. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

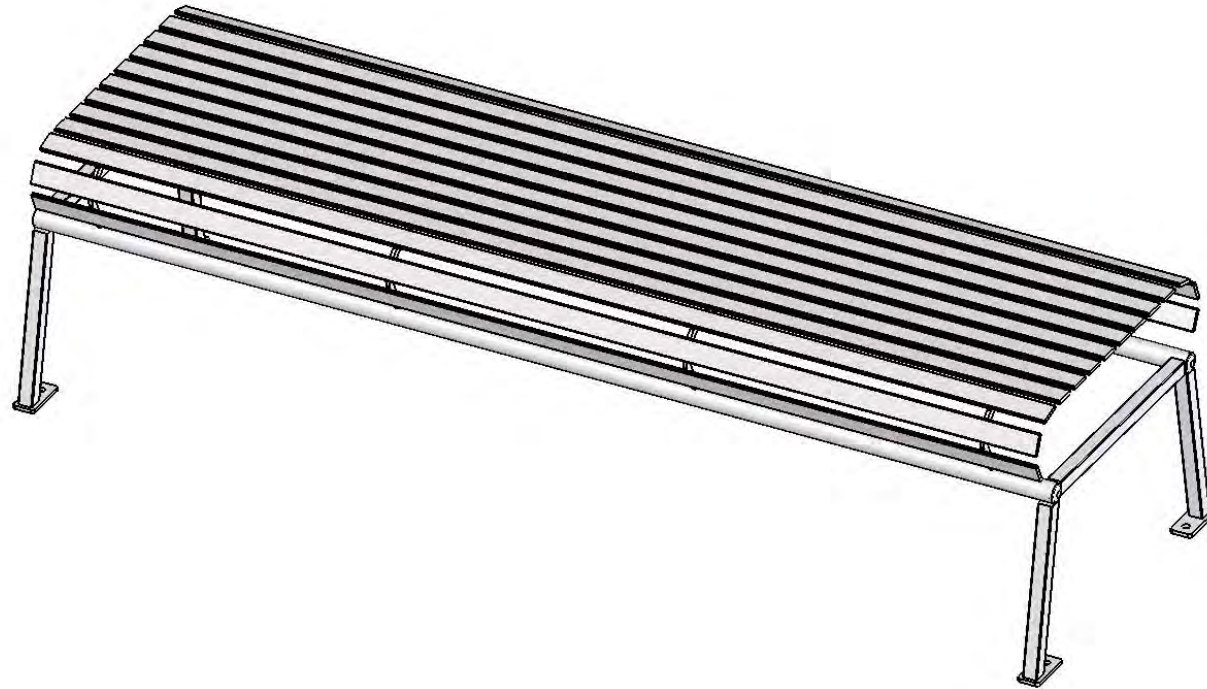
**Dimensions:** 6' portable bench with out back. Seats are 22" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 26-1/4"

## OVERALL DIMENSIONS



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## AND FACILITIES

### C A T A L O G

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- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

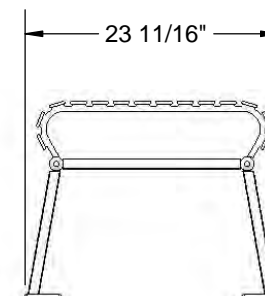
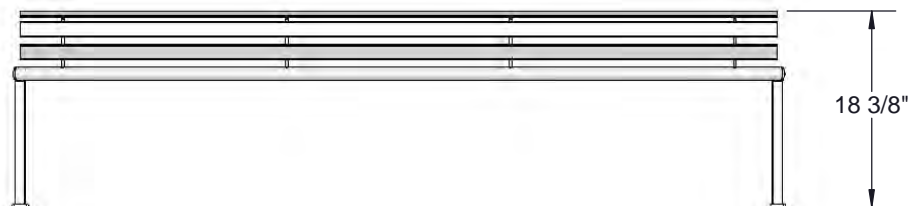
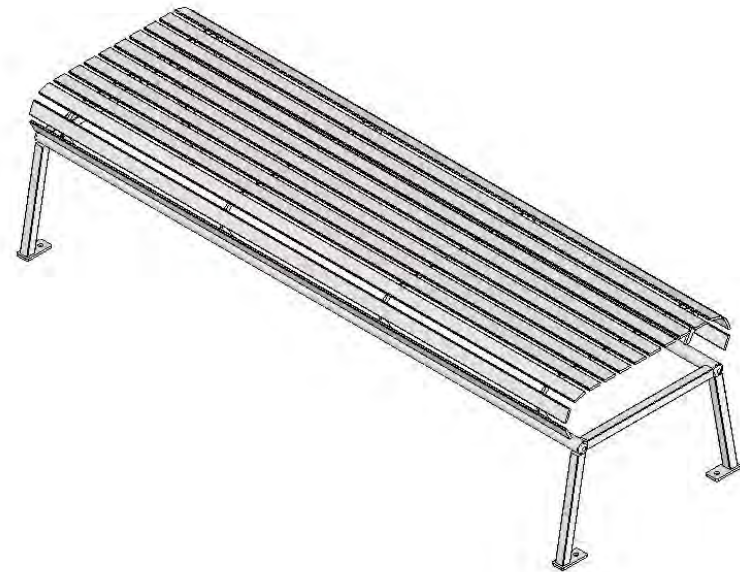
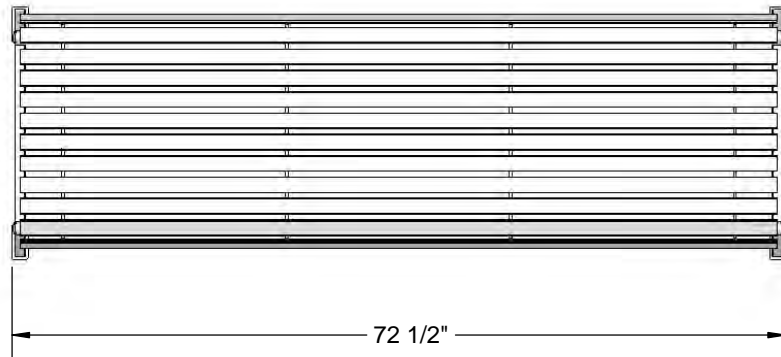
## **92N-HS6 PORTABLE BENCH WITH OUT BACK AND ARMS**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1-5/8" O.D. x 10 gauge pre-galvanized structural steel tubing. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

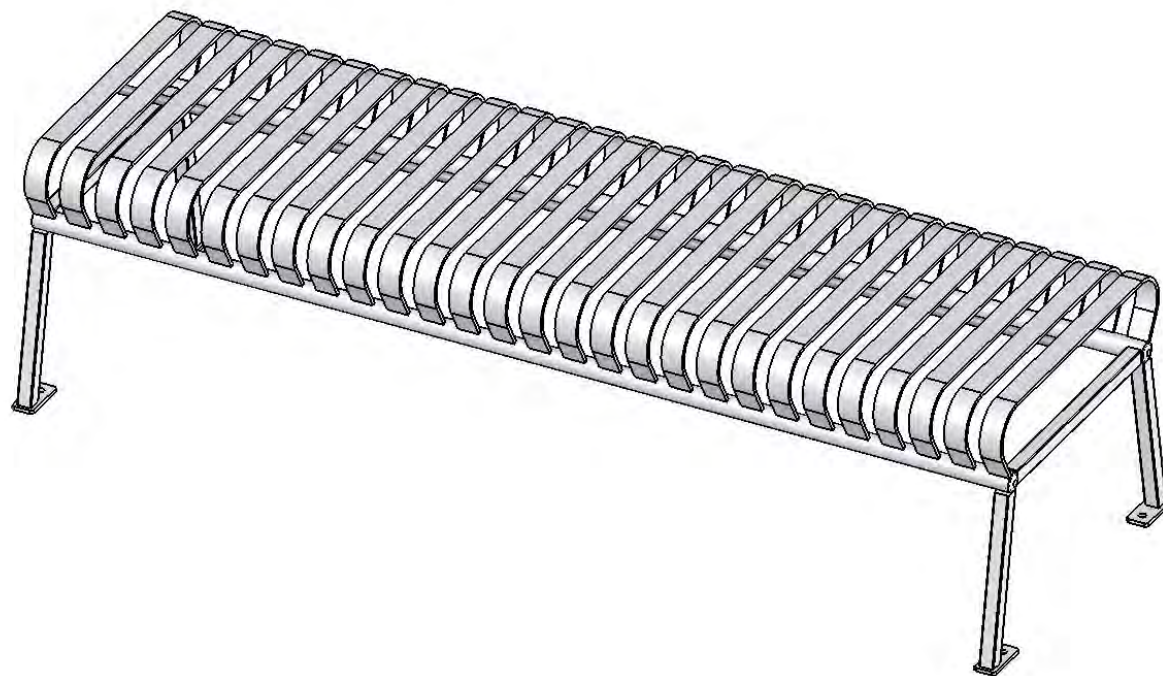
**Dimensions:** 6' portable bench with out back. Seats are 22" wide x 72" long. Seat height is 18-3/8" from the ground to the top of the seat. The overall dimensions are 72-1/2" x 24" x 18-3/8"

## OVERALL DIMENSIONS



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# thepark AND FACILITIES C A T A L O G

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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
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- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.



# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

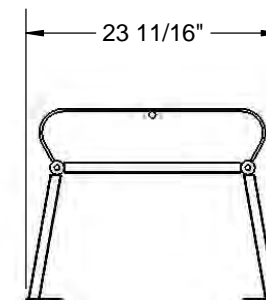
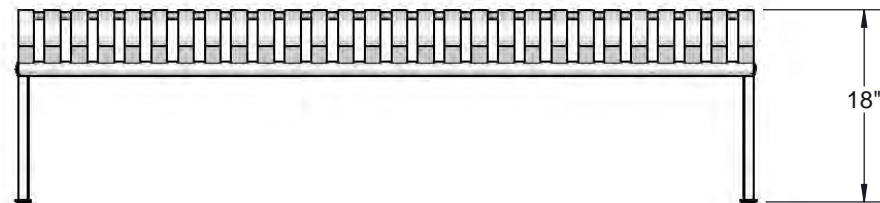
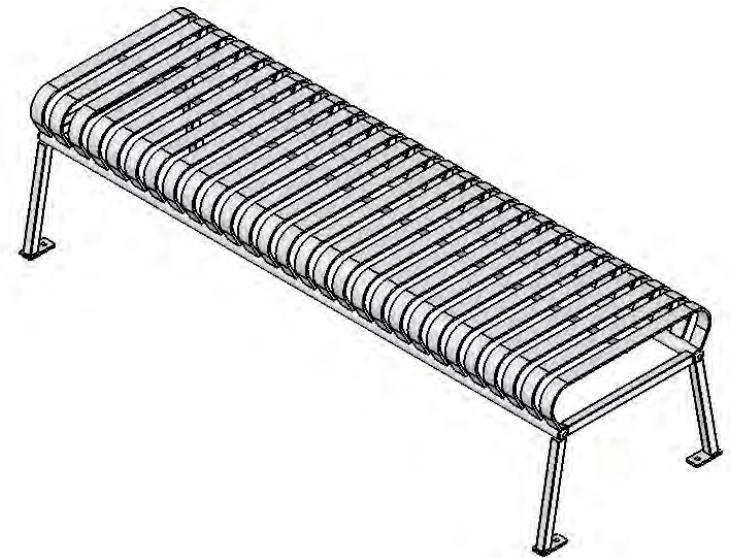
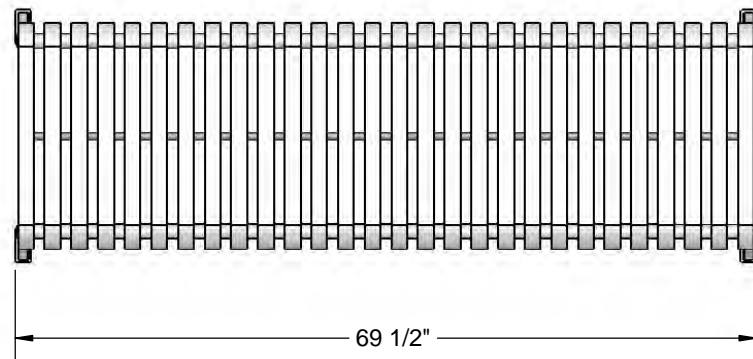
## **92N-S6 PORTABLE BENCH WITH OUT BACK AND ARMS**

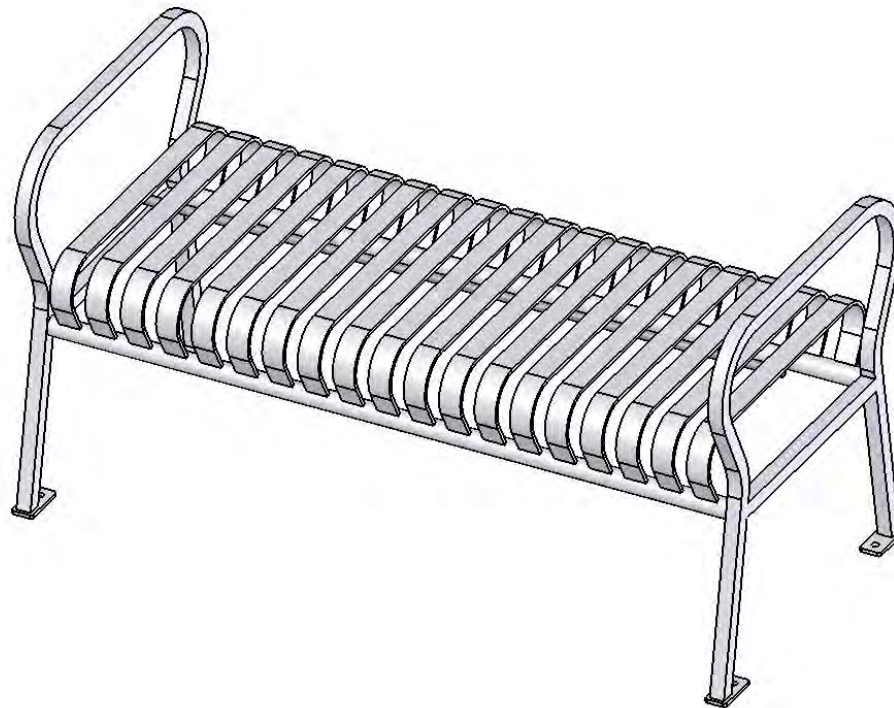
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with out back. Seats are 22" wide x 70" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 70" x 24" x 18"

## OVERALL DIMENSIONS





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## AND FACILITIES

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- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **92-S4 PORTABLE BENCH WITH OUT BACK**

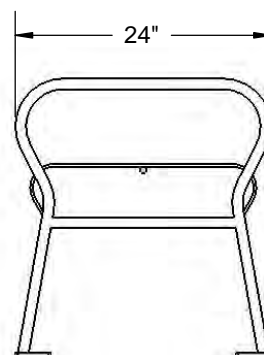
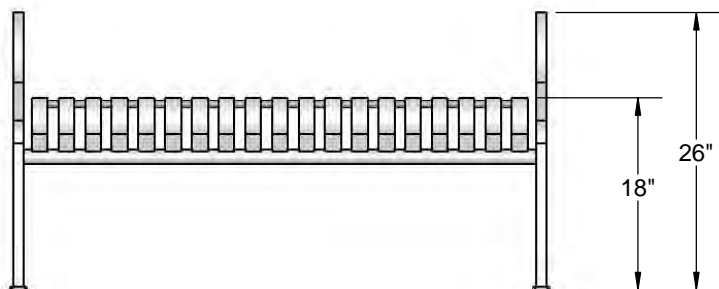
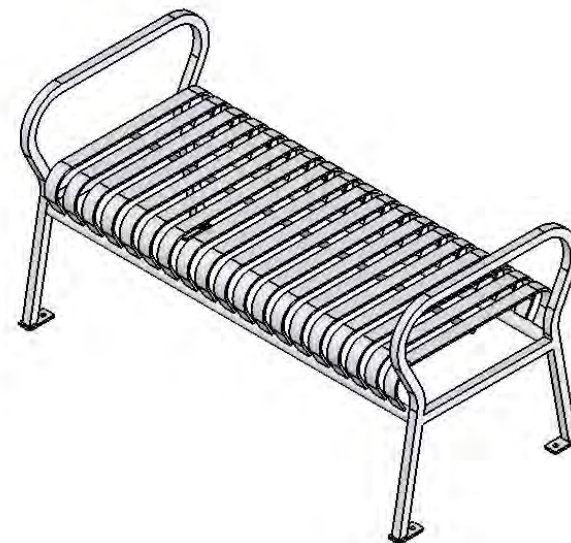
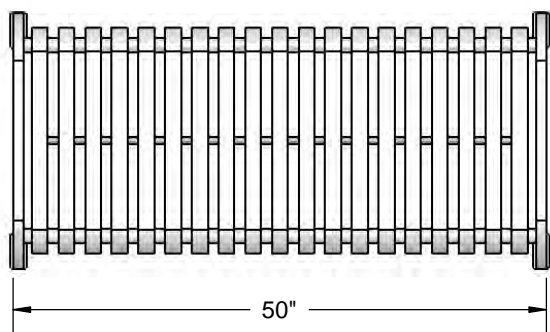
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 3/16". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with out back. Seats are 22" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 52" x 24" x 26"



## OVERALL DIMENSIONS



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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
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# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91C-HS4 PORTABLE BENCH WITH BACK**

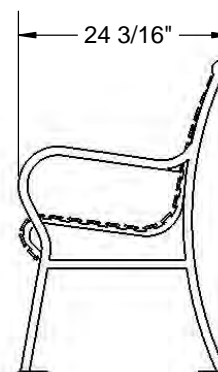
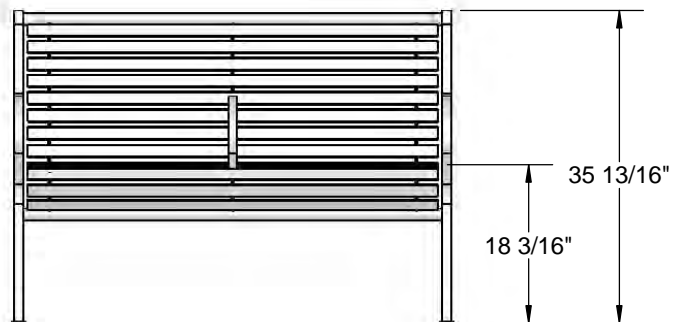
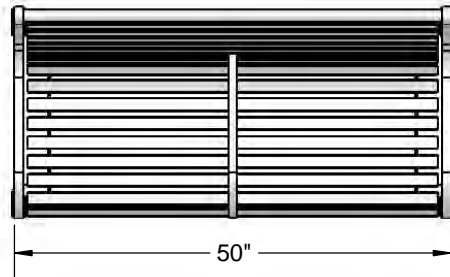
**Seats:** Seats are fabricated from 3/16" flat plate. Reinforced with 1/4" thick support ribs. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Armrest:** Armrest shall be 1" steel square bar electrically MIG welded to seat and back.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36".

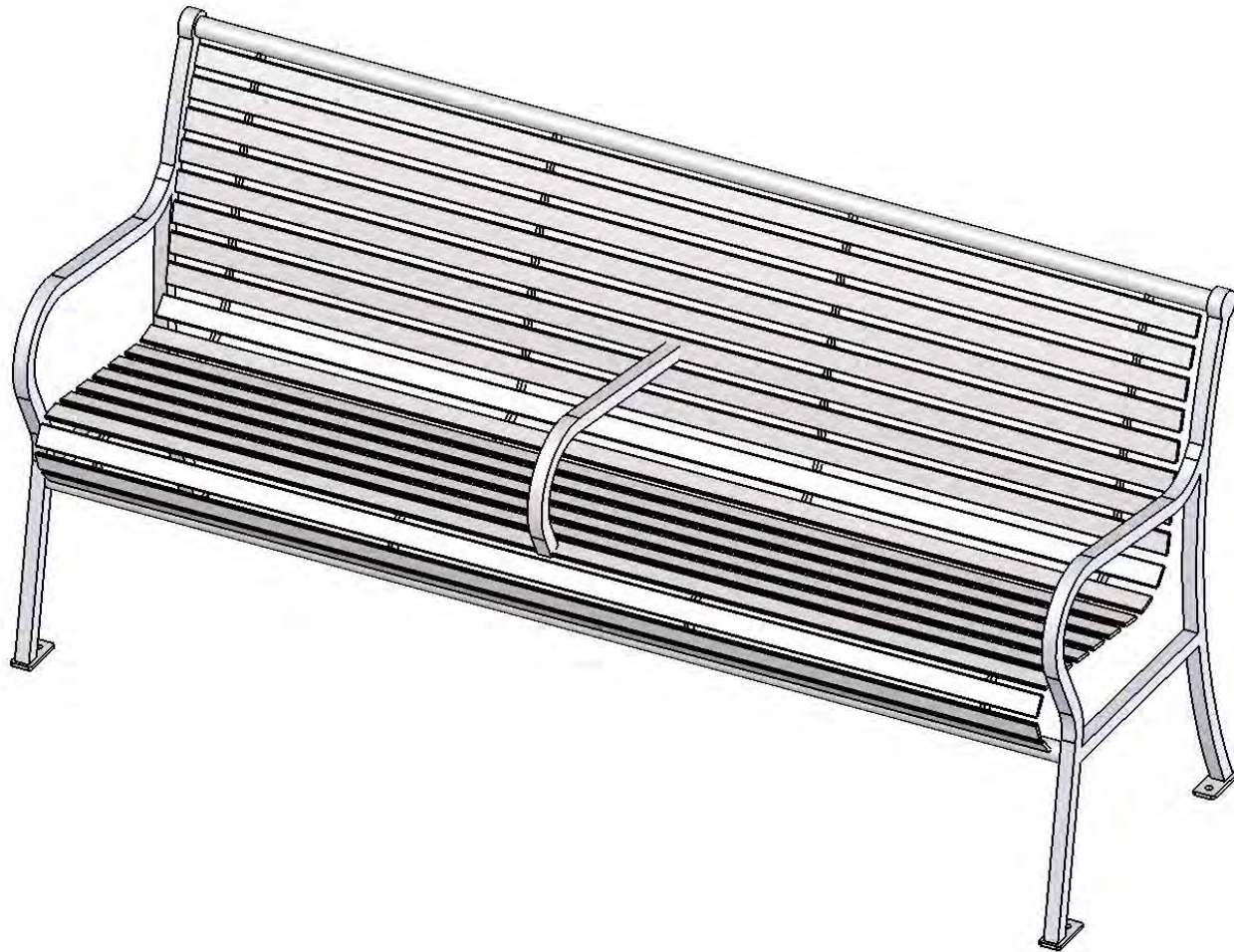
## OVERALL DIMENSIONS





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### CATALOG

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91C-HS6 PORTABLE BENCH WITH BACK**

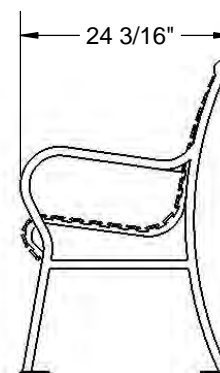
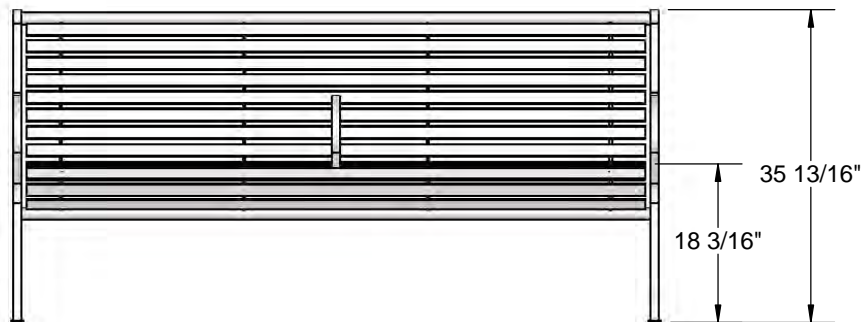
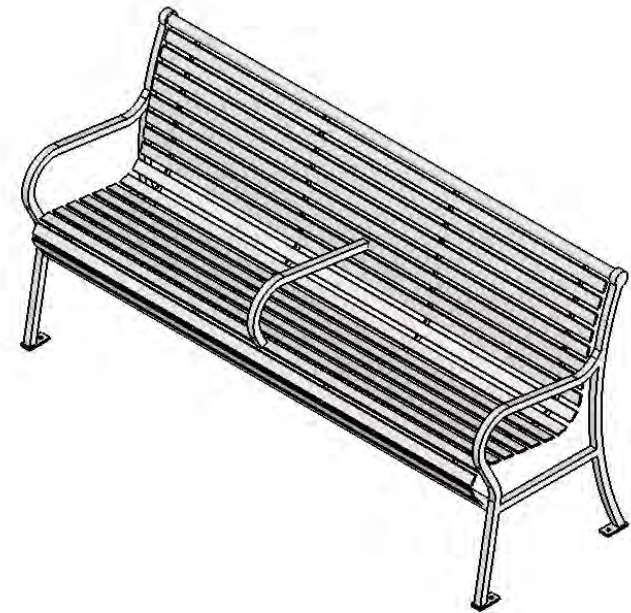
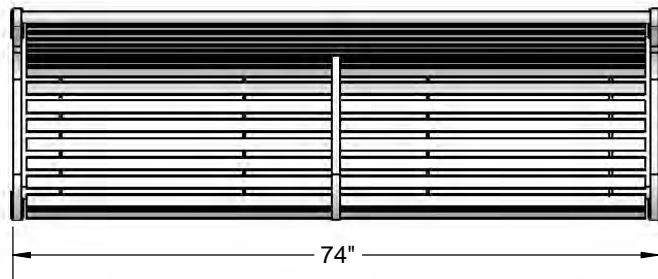
**Seats:** Seats are fabricated from 3/16" flat plate. Reinforced with 1/4" thick support ribs. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Armrest:** Armrest shall be 1" steel square bar electrically MIG welded to seat and back.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36".

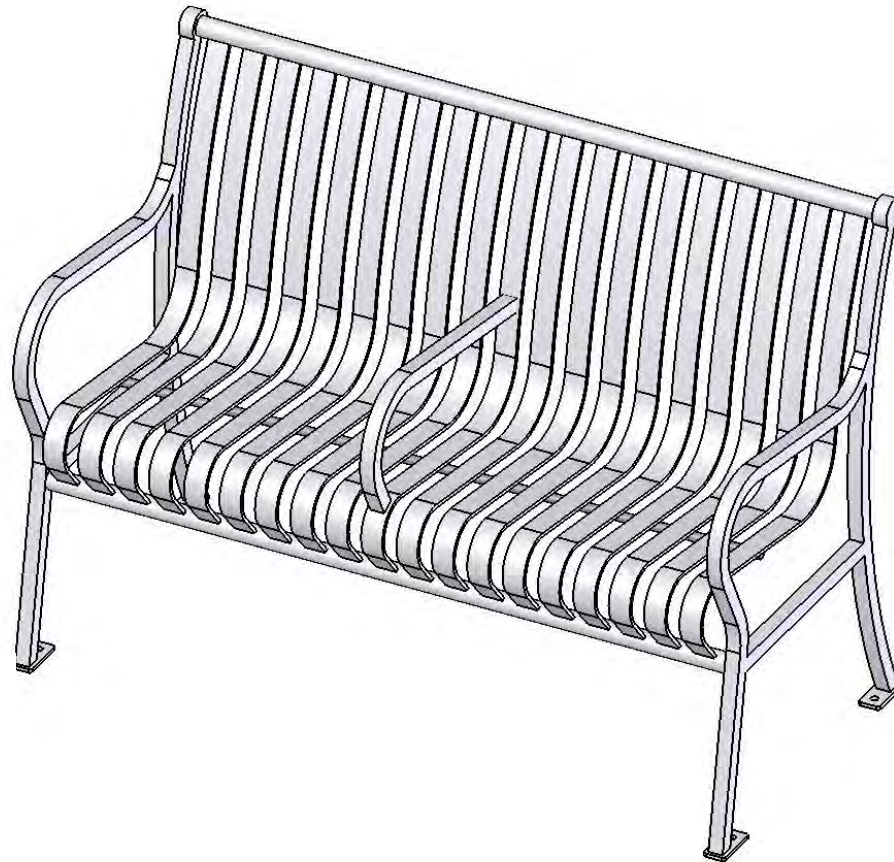
## OVERALL DIMENSIONS





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- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.



# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91C-S4 PORTABLE BENCH WITH BACK**

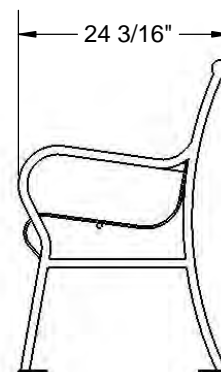
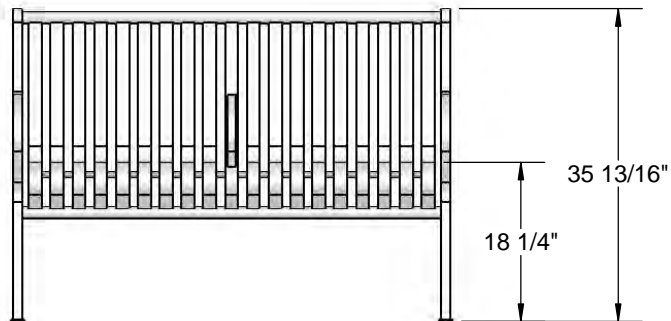
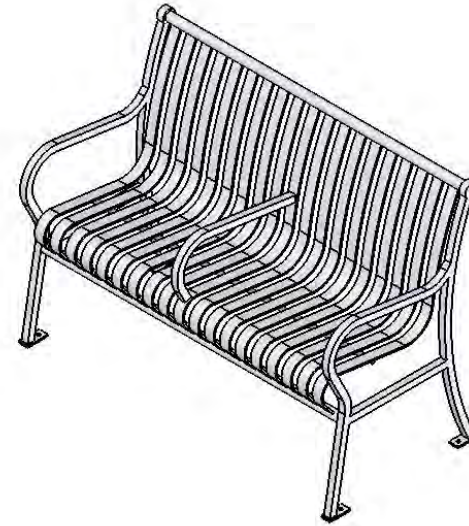
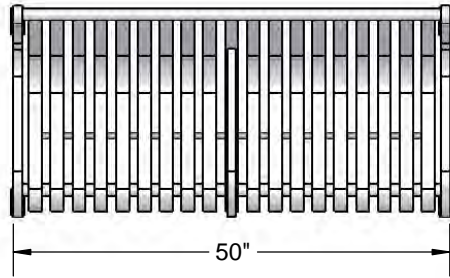
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Armrest:** Armrest shall be 1" steel square bar electrically MIG welded to seat and back.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

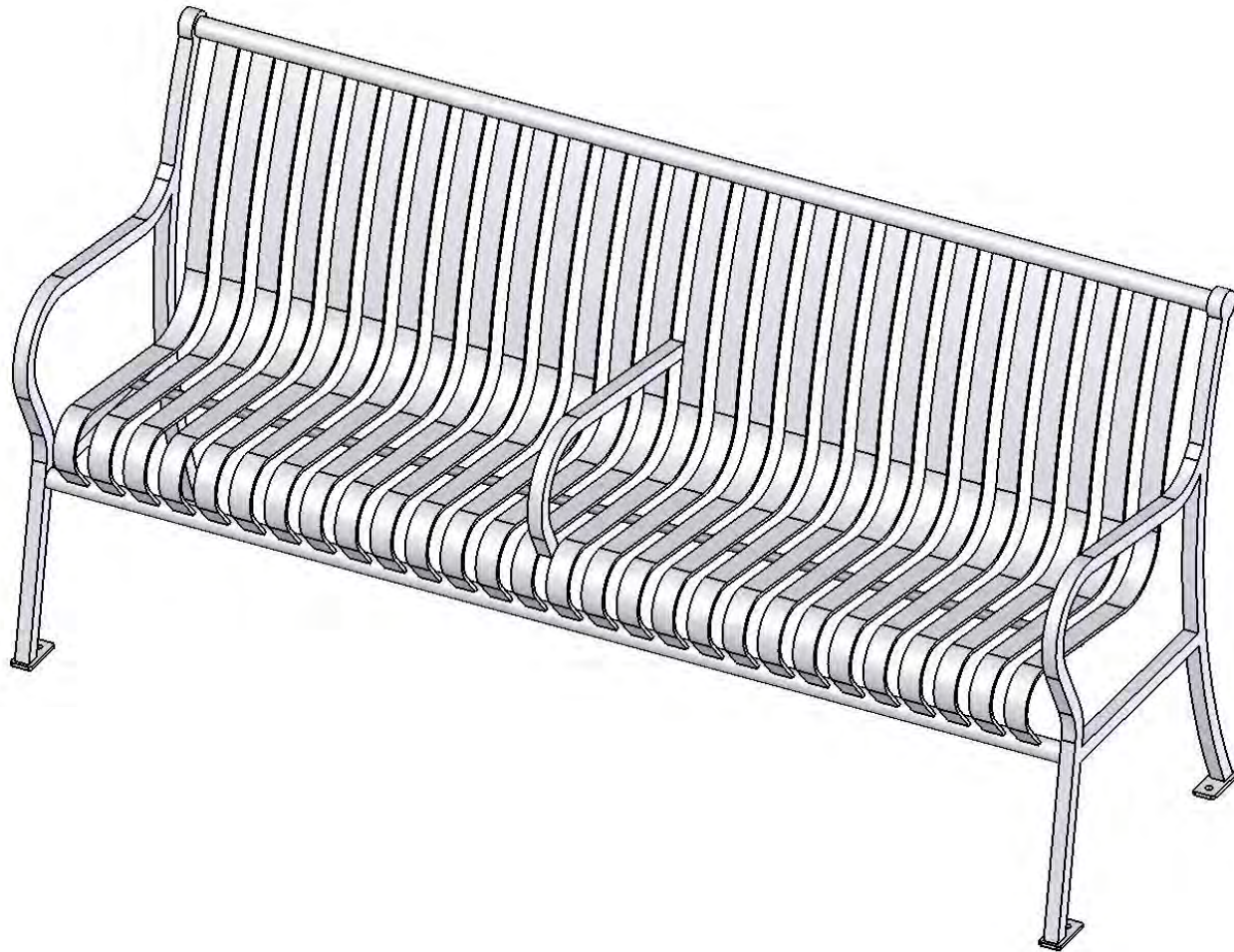
**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36".

## OVERALL DIMENSIONS



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# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91C-S6 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

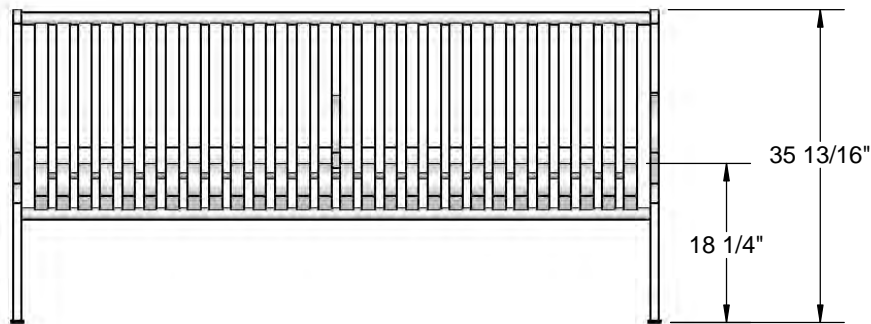
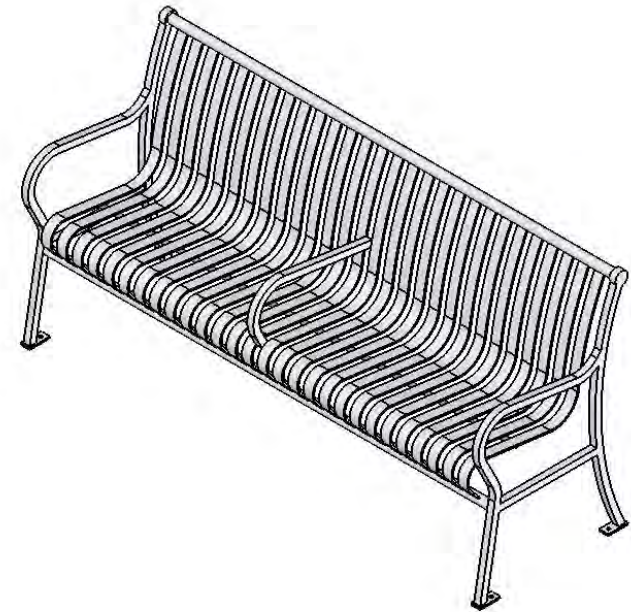
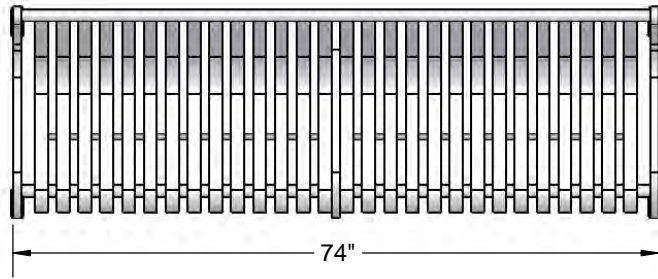
**Armrest:** Armrest shall be 1" steel square bar electrically MIG welded to seat and back.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36".



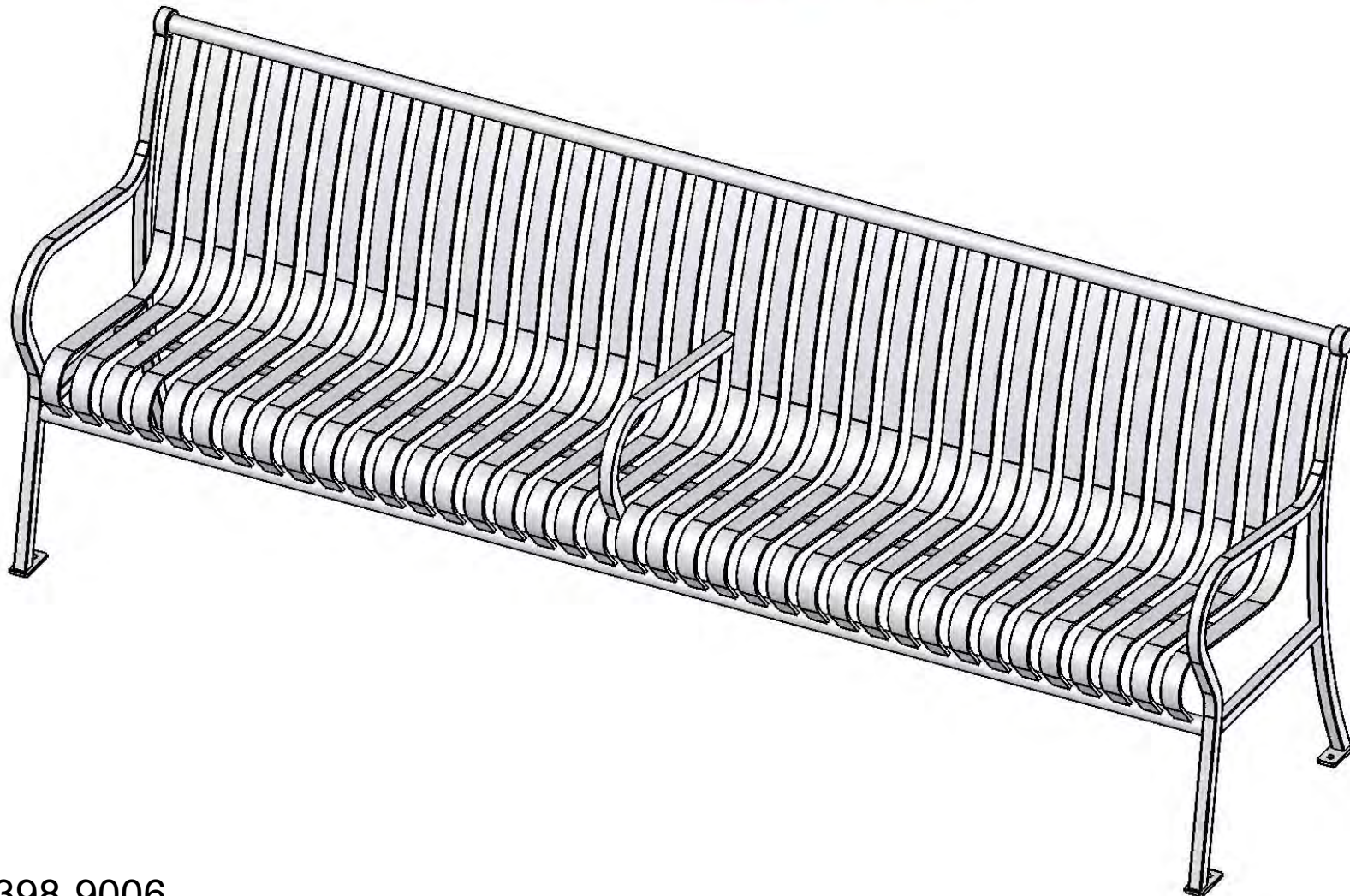
## OVERALL DIMENSIONS





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- Check for worn chains and replace them.
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# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91C-S8 PORTABLE BENCH WITH BACK**

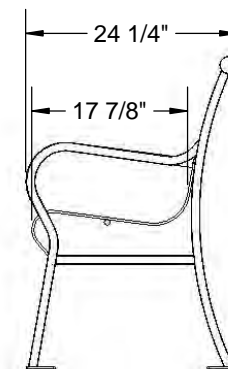
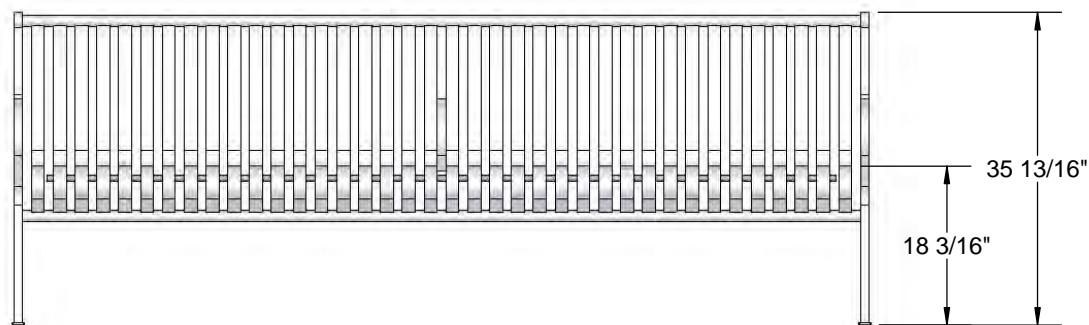
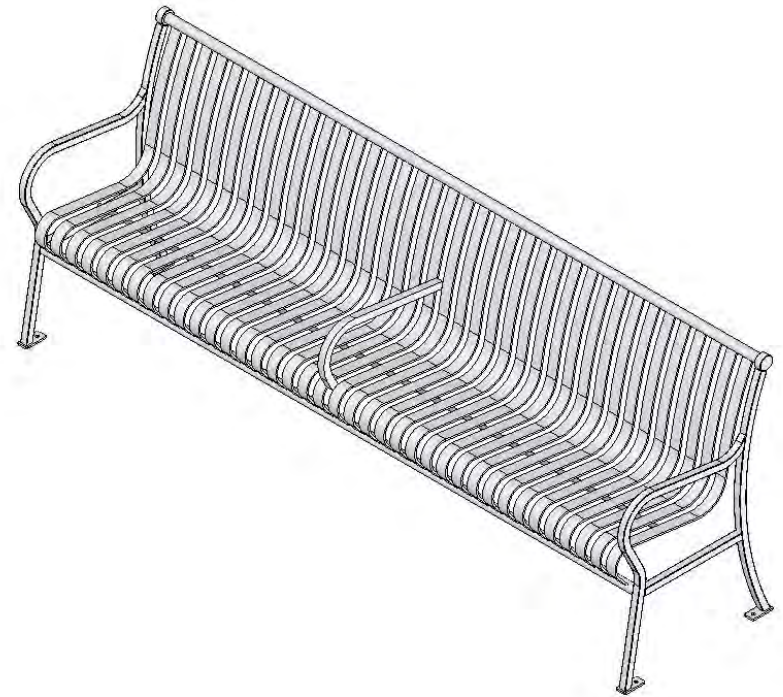
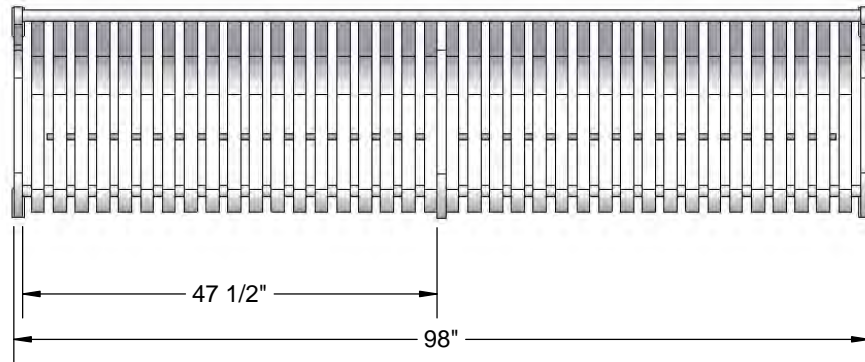
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Armrest:** Armrest shall be 1" steel square bar electrically MIG welded to seat and back.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 8' portable bench with back. Seats are 23" wide x 96" long. Seat height is 18-3/16" from the ground to the top of the seat. The overall dimensions are 98" x 24-1/4" x 35-13/16".

## OVERALL DIMENSIONS





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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.



# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

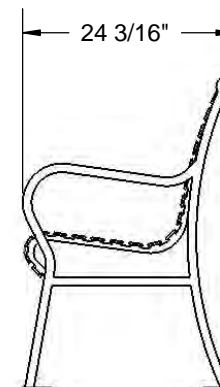
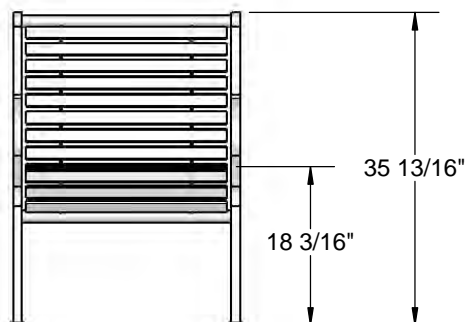
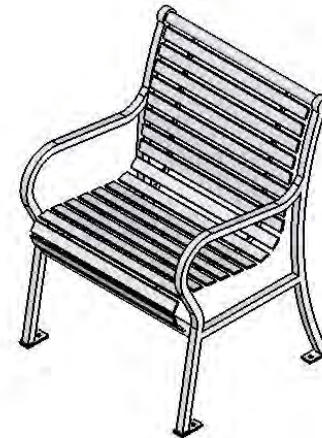
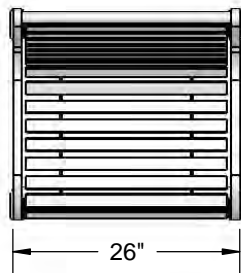
## **91-HS2 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 2' portable bench with back. Seats are 23" wide x 24" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 26" x 24" x 36"

## OVERALL DIMENSIONS



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### C A T A L O G

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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

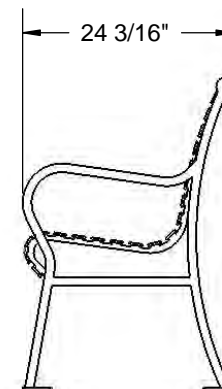
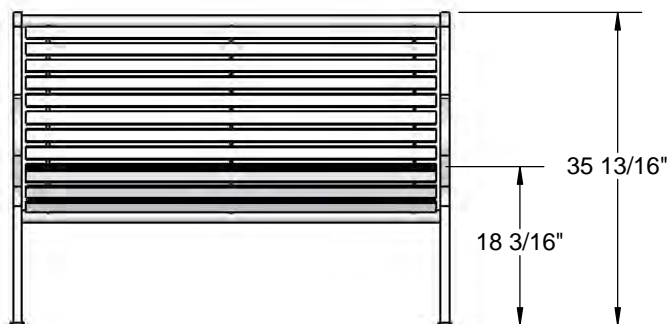
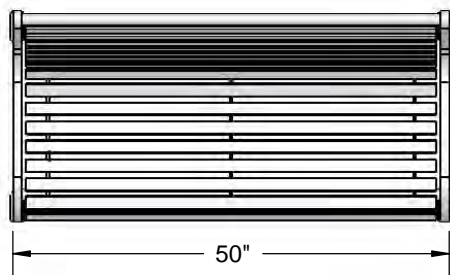
## **91-HS4 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36"

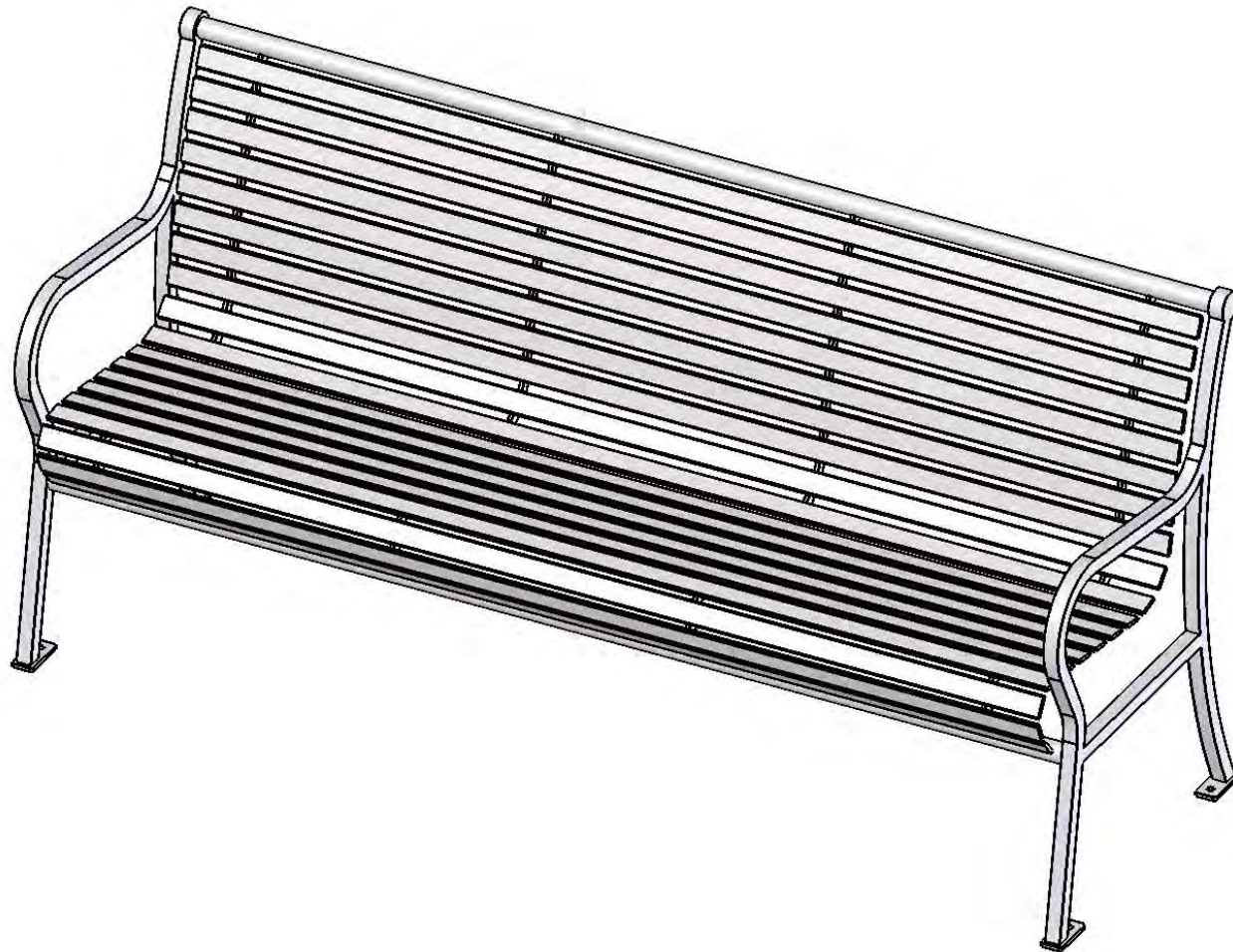
## OVERALL DIMENSIONS





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- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91-HS6 PORTABLE BENCH WITH BACK**

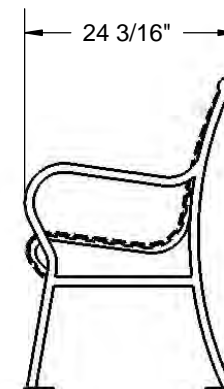
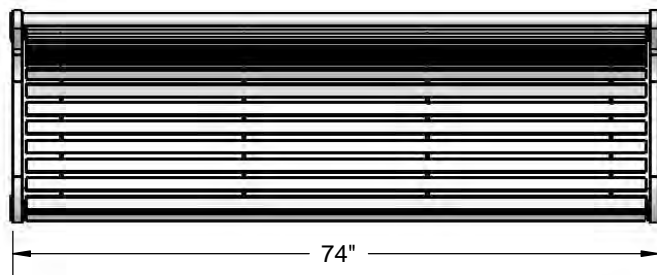
**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36"

**Recommended Surface Mount Hardware:** 3/8" x 3-1/2" Concrete Expansion Anchor Bolts (Not Included)

## OVERALL DIMENSIONS



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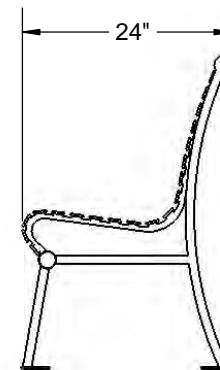
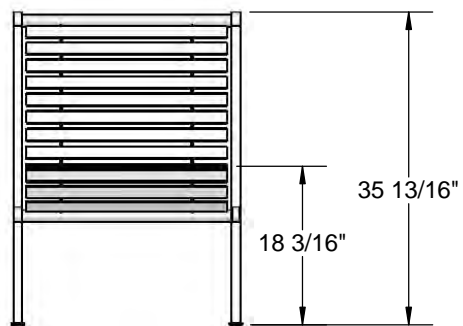
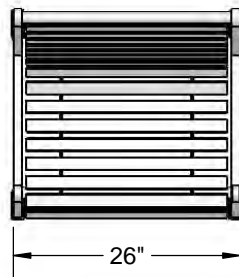
## **91N-HS2 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 2' portable bench with back. Seats are 23" wide x 24" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 26" x 24" x 36"

## OVERALL DIMENSIONS



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### CATALOG

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.



# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

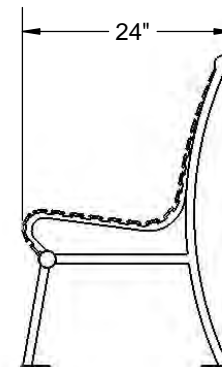
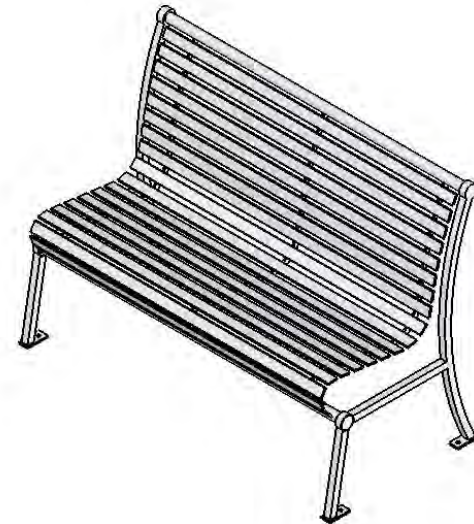
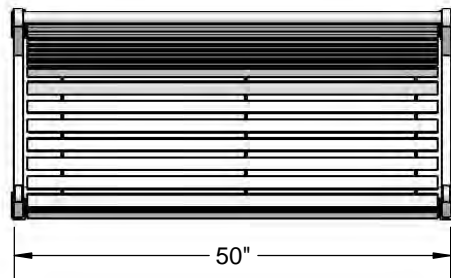
## **91N-HS4 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

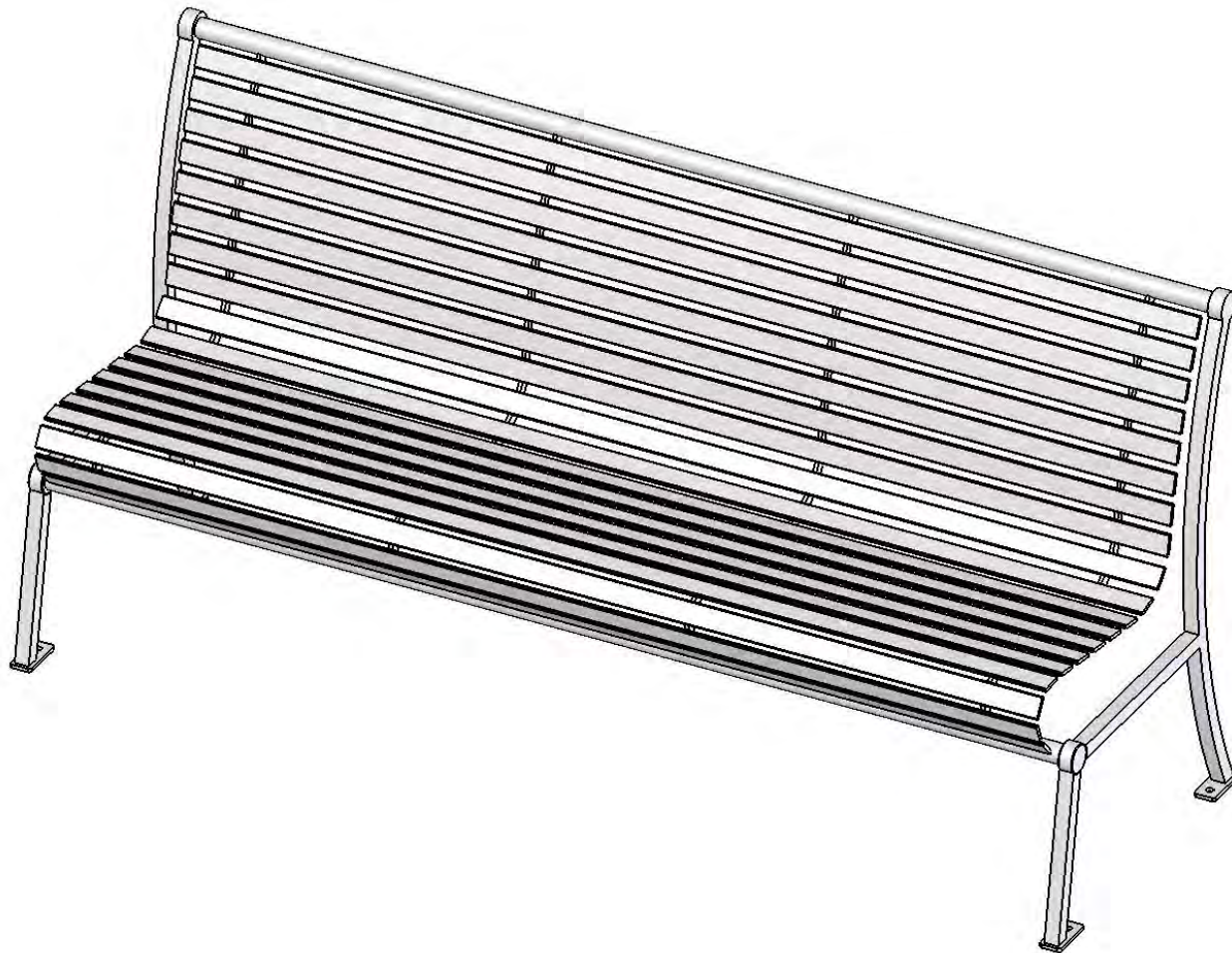
**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36"

## OVERALL DIMENSIONS



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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

## **91N-HS6 PORTABLE BENCH WITH BACK**

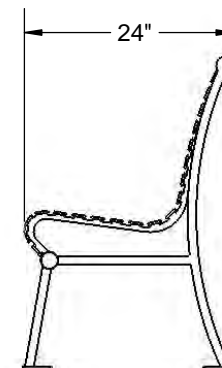
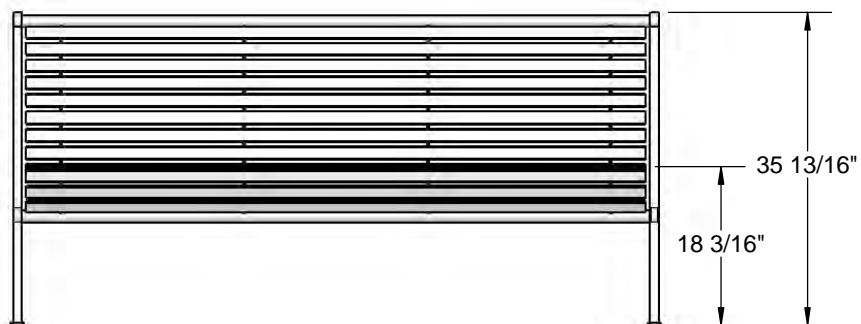
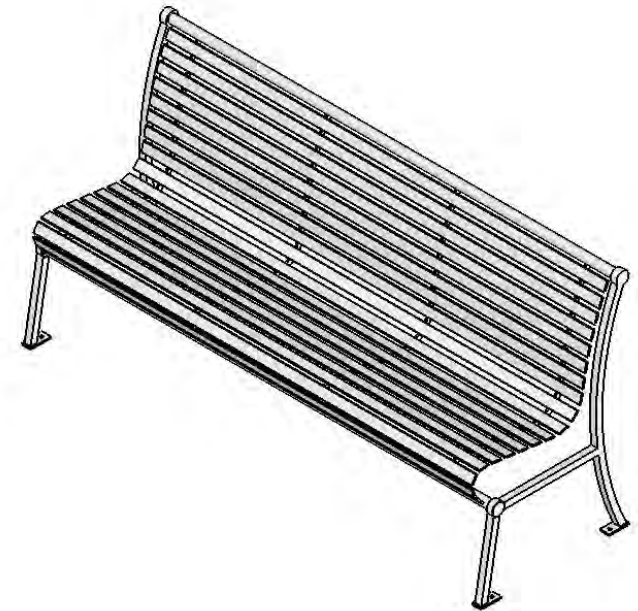
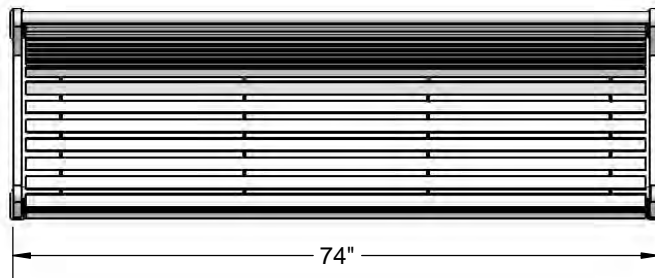
**Seats:** Seats are fabricated from 1 ½" x ¼" flat steel strips. Reinforced with 1/4" thick support ribs. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36"

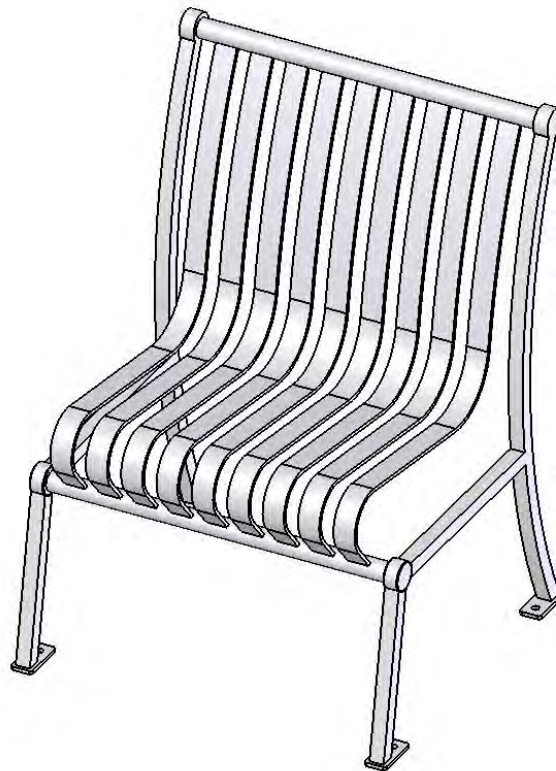


## OVERALL DIMENSIONS



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### CATALOG

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
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- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

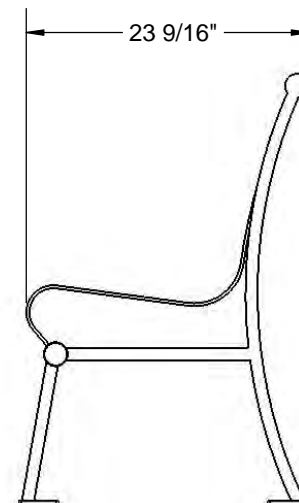
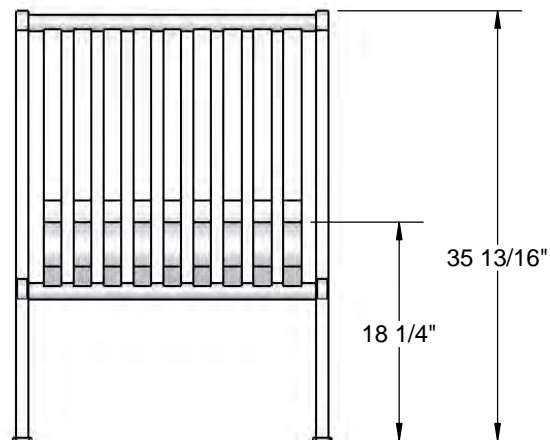
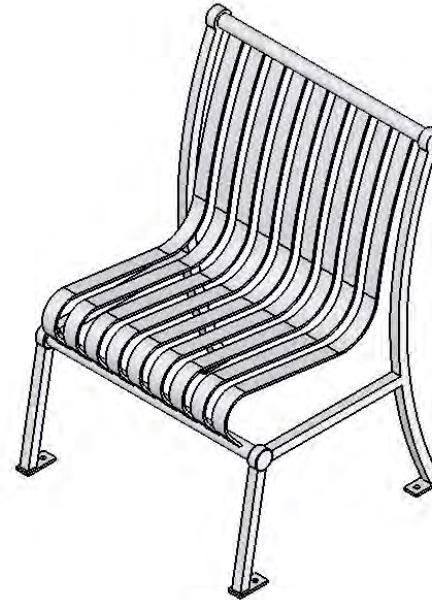
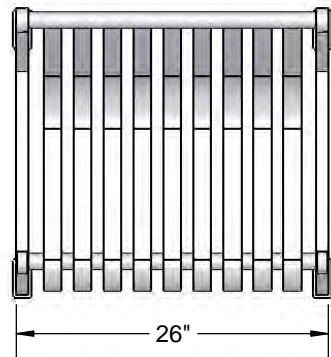
## **91N-S2 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 2' portable bench with back. Seats are 23" wide x 24" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 26" x 24" x 36".

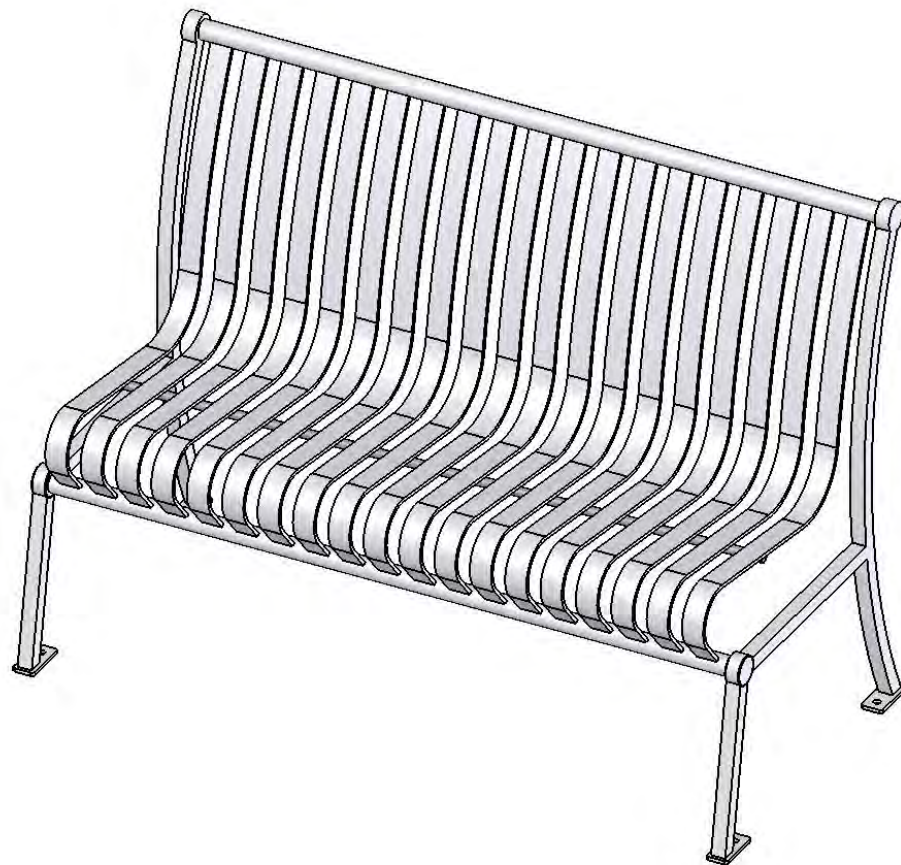
## OVERALL DIMENSIONS





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### CATALOG

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

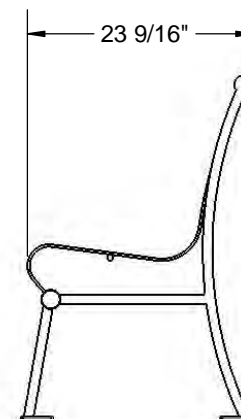
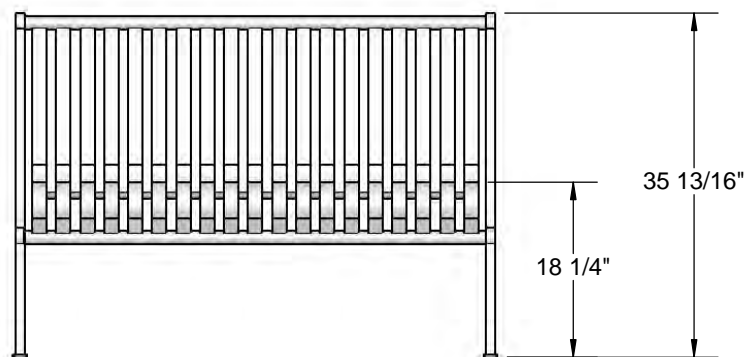
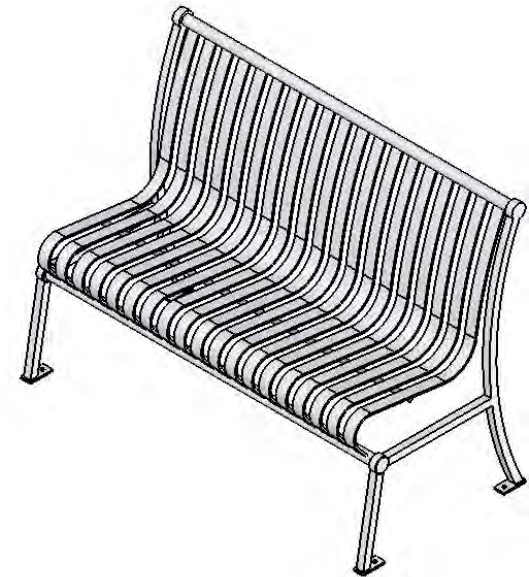
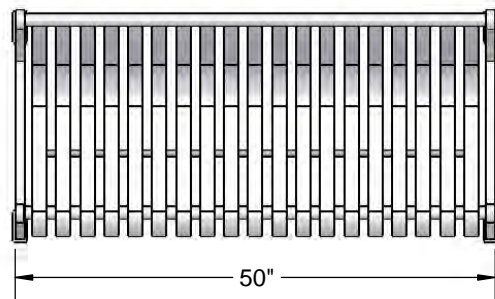
## **91N-S4 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36".

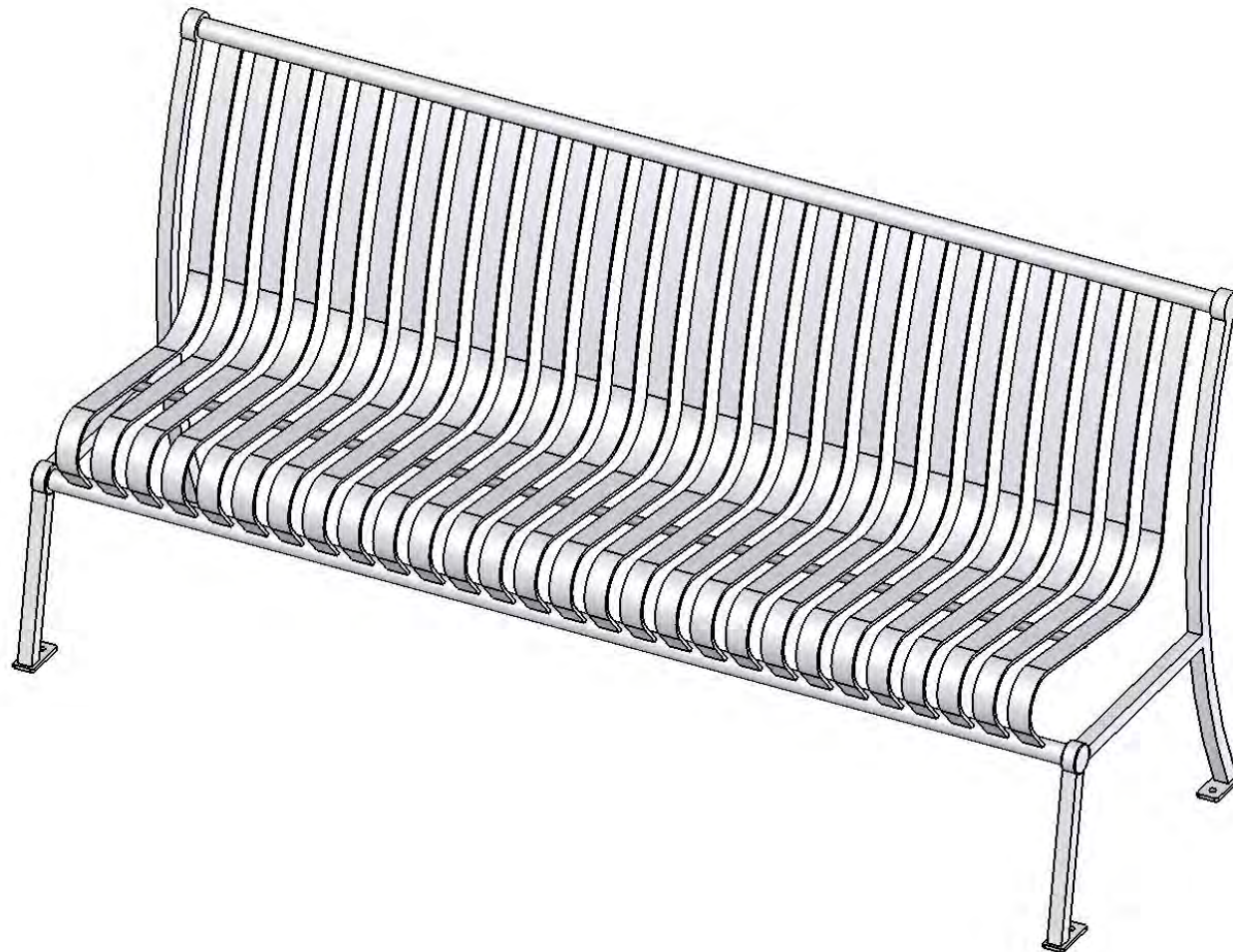
## OVERALL DIMENSIONS





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### CATALOG

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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

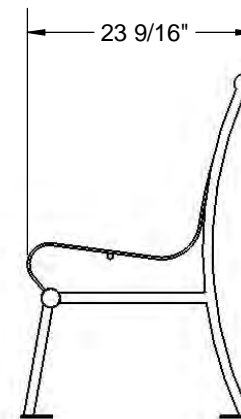
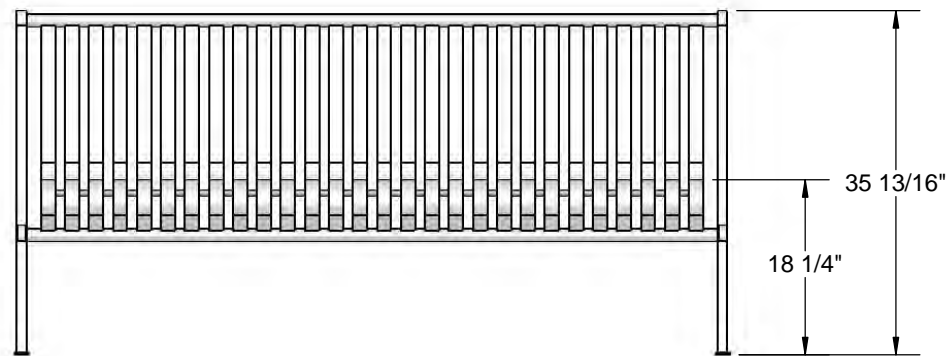
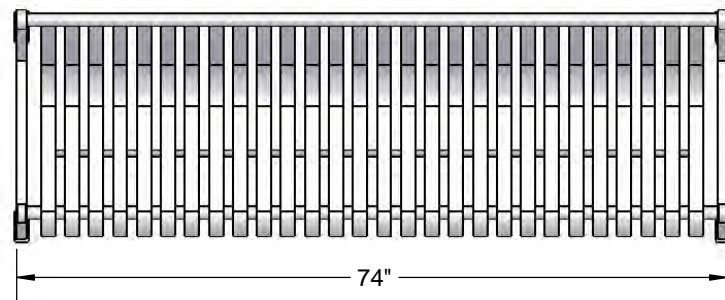
## **91N-S6 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

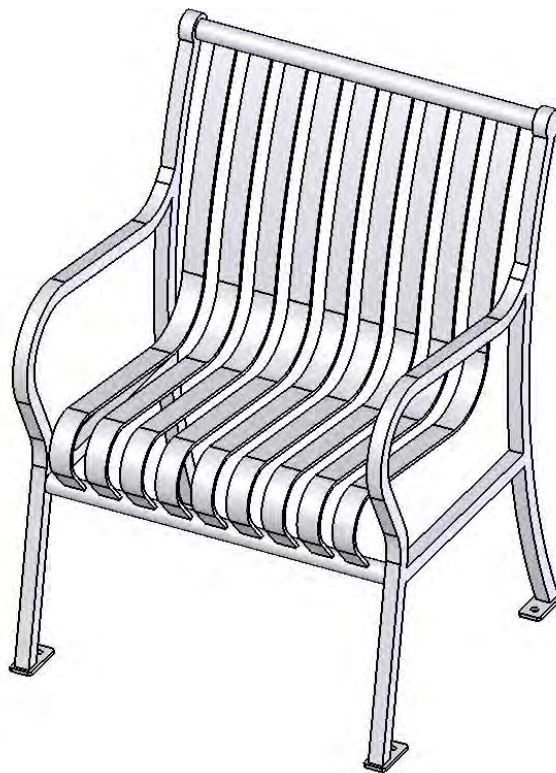
**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36".

## OVERALL DIMENSIONS



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- Check for worn chains and replace them.
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# THE PARK AND FACILITIES CATALOG PRODUCT SPECIFICATIONS

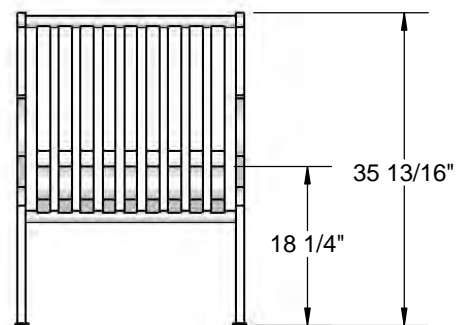
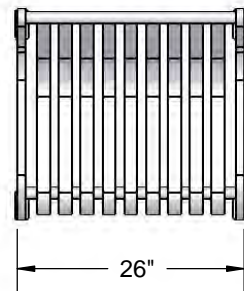
## **91-S2 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1-5/16" O.D. x 10 gauge pre-galvanized structural steel tubing. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

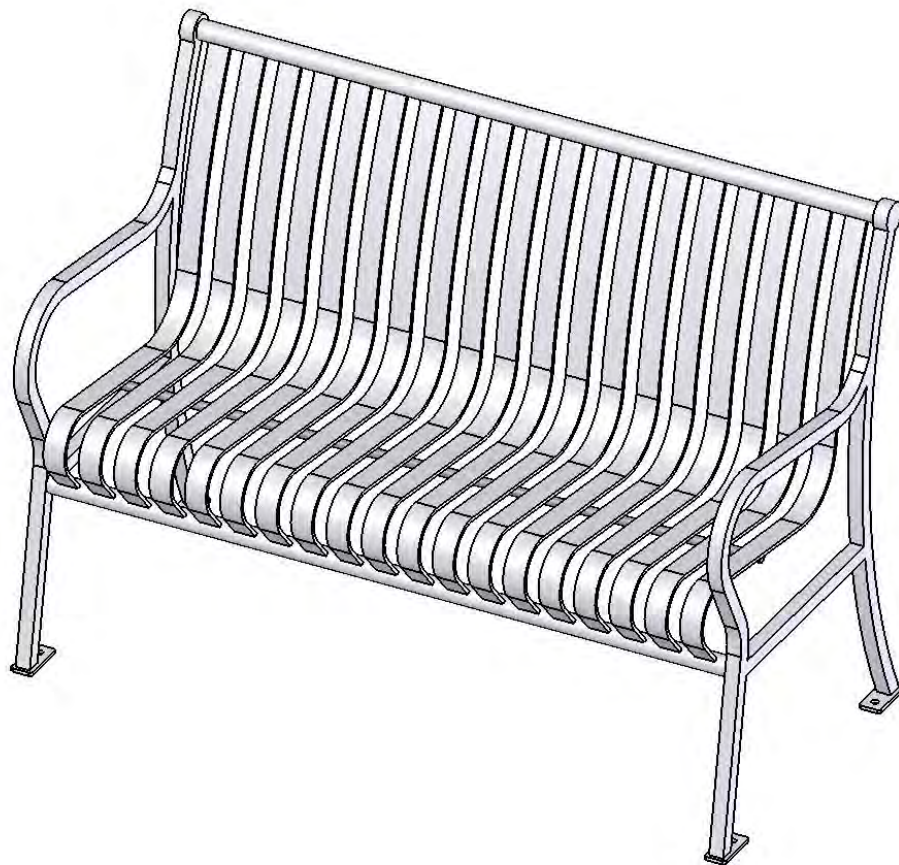
**Dimensions:** 2' portable bench with back. Seats are 23" wide x 24" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 26" x 24" x 36"

## OVERALL DIMENSIONS



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## AND FACILITIES

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## **91-S4 PORTABLE BENCH WITH BACK**

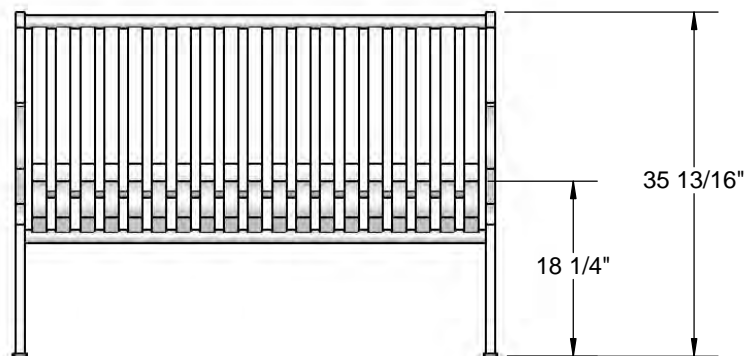
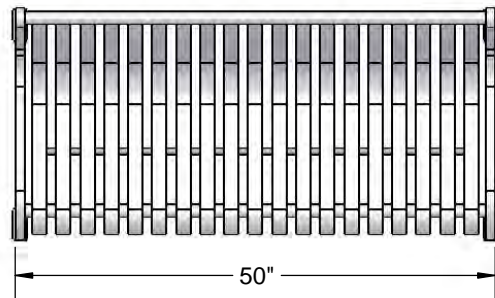
**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 4' portable bench with back. Seats are 23" wide x 48" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 50" x 24" x 36".

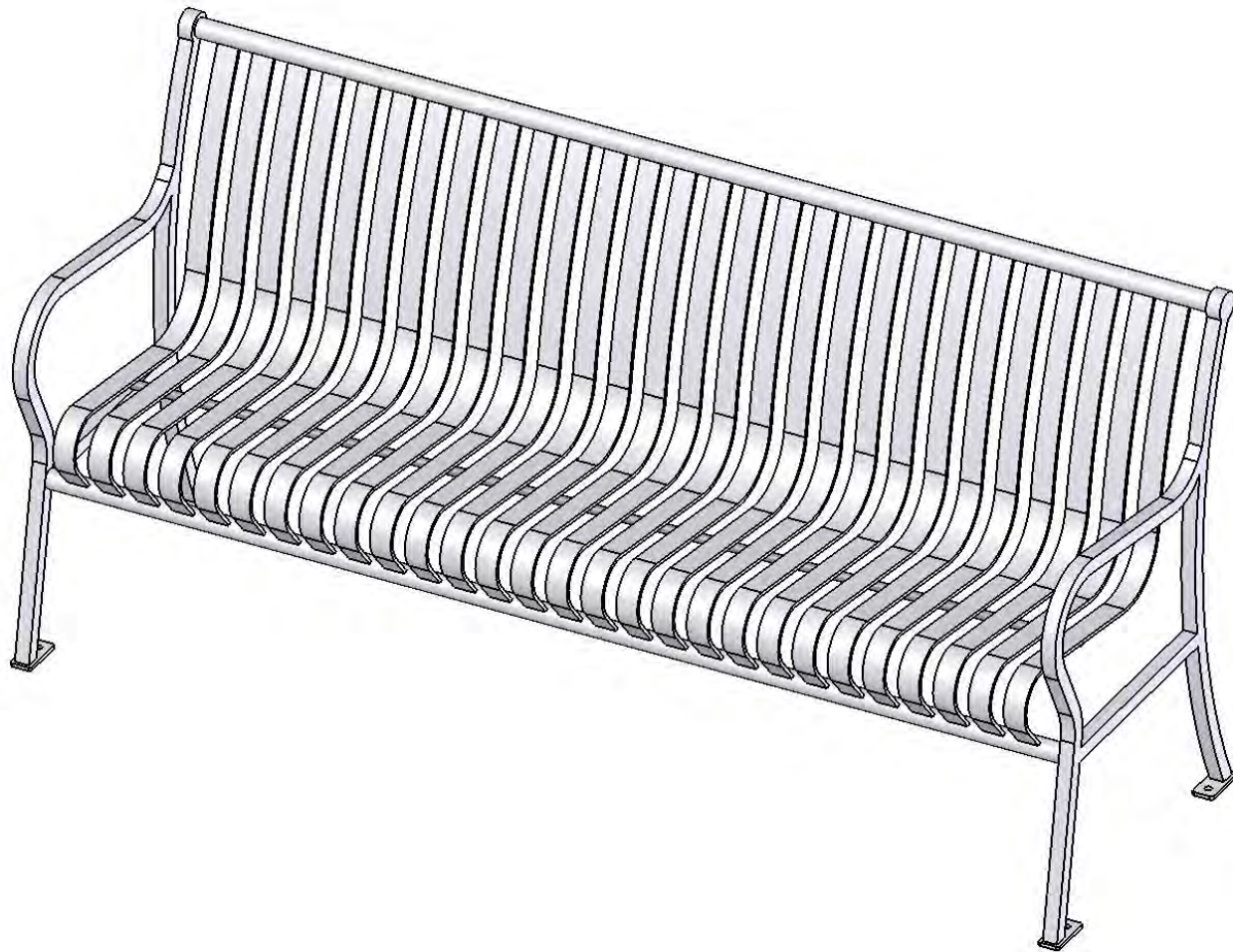


## OVERALL DIMENSIONS



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## AND FACILITIES

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- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

## **91-S6 PORTABLE BENCH WITH BACK**

**Seats:** Seats are fabricated from 1/4" flat plate. Reinforced with 1" sch 40 pipe. 5/8" solid steel rod is welded underneath the seat for additional support. Legs are 1" steel square bar. Mounting plates shall be 1-1/2" x 1/4". All electrically MIG welded.

**Coating:** Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

**Dimensions:** 6' portable bench with back. Seats are 23" wide x 72" long. Seat height is 18" from the ground to the top of the seat. The overall dimensions are 74" x 24" x 36".

## OVERALL DIMENSIONS

