

GRILL POST BASE INSTALLATION, GRILL LOCKING, and MAINTENANCE INSTRUCTIONS

1. Use a post hole digger to make a hole a minimum of 12" dia. x 36" deep. Fill the hole with concrete (see Fig. 1).

NOTE: Local soil conditions may require a larger footing. Check local codes. This footing size applies to Models A-20, B-24, C2-36, H-16, J-20, K-20, N-20, NG-20, NS-20, N-24, NG-24, N2-2032, Q-20, Q/G-20, Q-24, and Q/G-24. Concrete footing recommendations for Models D2-48, L-1500, P-1000, and Q3-2460 are on page 2.

2. Take the end of the Post Base that has 2 holes in it and place the opposite end into the concrete. Install the Post 26" above ground level and plumb vertically (see Fig. 1). Allow the concrete to cure before installing the Grill on the Post.
3. Install the Grill on the Post Base. Line up the holes in the Grill Swivel Mechanism with the holes in the Post Base (see Fig. 2).
4. Insert the provided Locking Pin through the aligned holes leaving an **equal length** of pin protruding from each side of the Swivel Mechanism (see Fig. 2).

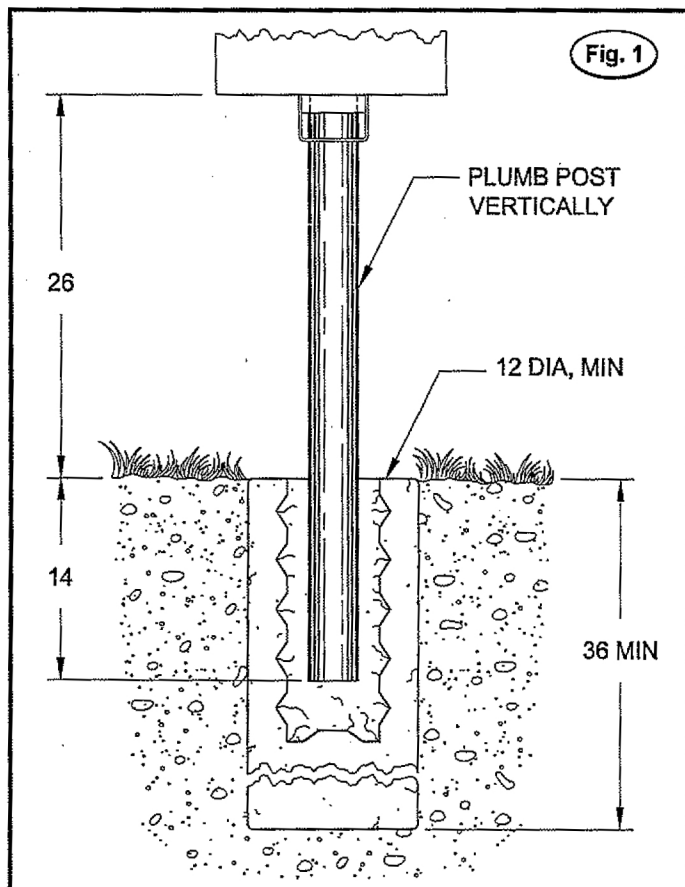
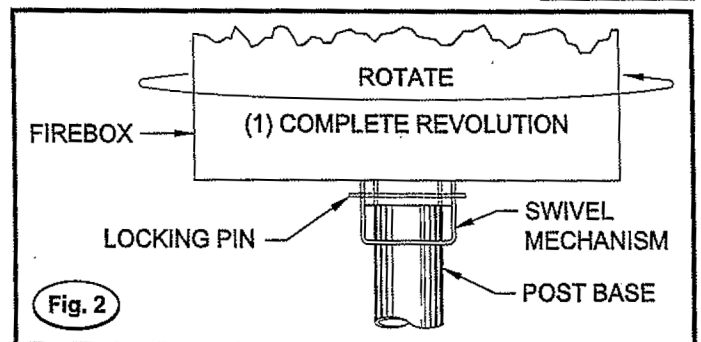
NOTE: Figs. 1 & 2 show a grill design without a reinforcement ring on the bottom of the grill box. Models A-20 and B-24 do have a reinforcement ring and it works best to insert the Locking Pin from the back side of the Grill. Pass the Pin under the ring and angle up slightly to the swivel hole. On Models C2-36 and N2-2032 the Pin is inserted through the

middle hole of (3) holes on one side of the reinforcement ring and then into the swivel hole. On Model Q3-2460 the Pin is inserted through an access hole on the back side of the reinforcement ring and then through the Swivel hole.

Models D2-48, L-1500, and P-1000 have reinforcement rings but there is ample space between it and the swivel mechanism to insert the Pin directly into the swivel hole.

5. Rotate the Grill one complete revolution. The Locking Pin will be bent and drawn into the Swivel Mechanism to lock the Grill onto the Post Base (see Fig. 2).

continued...



DO NOT DISCARD!

GRILL LOCKING PIN
&
**ASSEMBLY, INSTALLATION
and MAINTENANCE
INSTRUCTIONS
ENCLOSED**

...continued

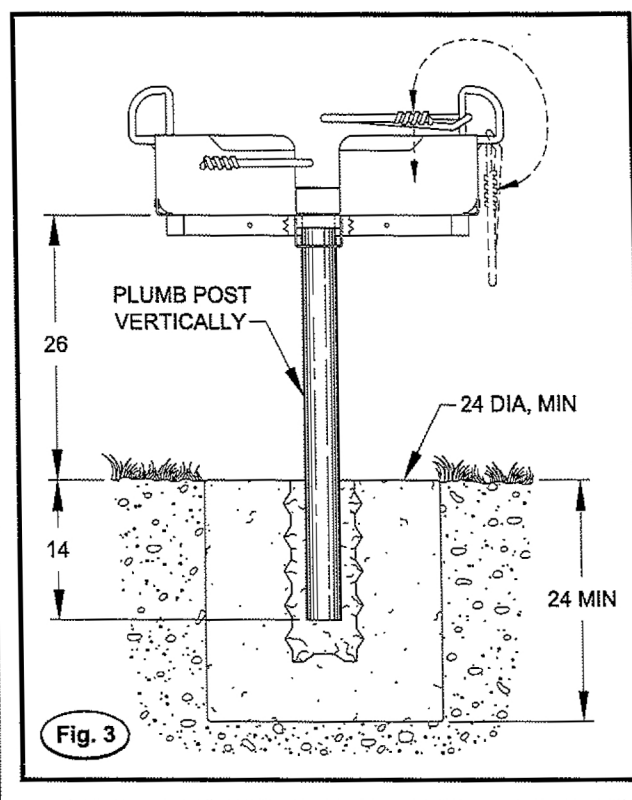
MODEL D2-48 -Fig. 3

-Also Models **L-1500**, **P-1000** and **Q3-2460** with embedded posts.

1. Use a post hole digger to make a hole a minimum of 24" dia. x 24" deep. Fill the hole with concrete (see Fig. 3).

NOTE: Local soil conditions may require a larger footing. Check local codes.

2. Take the end of the Post Base that has 2 holes in it and place the opposite end into the concrete. Install the Post 26" above ground level and plumb vertically (see Fig. 3). Allow the concrete to cure before installing the Grill on the Base.
3. To install and lock the Grill on the Post Base, follow steps 3 through 5 on Page 1 (see Fig. 2, Page 1).



MODEL L-1500, P-1000, and Q3-2460 -Fig. 4

The standard Post Bases for Models L-1500, P-1000, and Q3-2460 have a 10" x 10" Base Plate welded to the post for standard installation on the surface of the concrete. Four "J" Bolt Anchors are included to anchor the Base Plate (see Fig. 4).

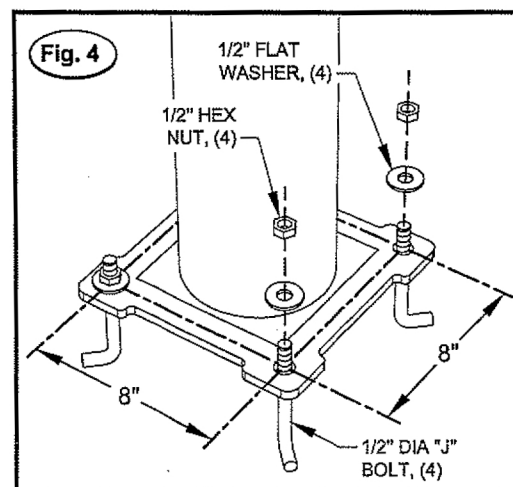
1. Dig a hole a minimum of 24" dia. x 24" deep. Fill the hole with concrete.

or: installation may be on part of a larger, continuous concrete slab provided there is a minimum of 6" of depth to the concrete at the location of the anchors.

NOTE: Local soil conditions may require a larger footing. Check local codes.

2. Install the "J" Bolt Anchors in the concrete leaving a minimum of 1" of the threaded end above the surface. Place the Anchors in a square pattern and 8" on centers (see Fig. 4).
3. After the concrete has cured, match up and install the Holes in the Post Base Plate over the protruding threaded ends of the Anchor Bolts. Place the included Flat Washers and Nuts on the Anchor Bolts and tighten the Base Plate down (see Fig. 4).
4. To install and lock the Grill on the Post Base, follow Steps 3 through 5 on Page 1 (see Fig. 2, Page 1).

NOTE: The minimum 24" dia. x 24" deep footing is also the recommended size for installation with the optional embedded Post Bases - Model B13 for Model P-1000 and Model B16 for Models L-1500 and Q3-2460 (see the section for the D2-48 Grill and Fig. 3 above).



Alternatively, if the Grill is to be installed on an existing finished slab, the concrete must be a minimum of 4" deep for the use of 1/2" dia. x 3" minimum concrete anchor screws. **Concrete anchor bolts are not included.** Our Optional **Model ANC1-4 Anchor Set** which includes (4) 1/2" x 3" Heavy Duty Concrete Screw Anchors is available for anchoring the Post Base. Instructions for their installation are included with the Anchor Set.

IMPORTANT! GRILL MAINTENANCE:

In order to maximize the useful lifetime of your grill firebox and cooking grate, follow these steps:

1. Regularly clean out all coal and wood ash from the firebox bottom. Rainwater and ash accelerates the rusting process.
2. The high heat paint will last between one and two years depending on use. When there are signs of rusting, wire brush off surface rust and spray or brush apply another coat of non-toxic high heat black enamel.
3. Do not re-coat the cooking grate as the grease from cooking meat will usually keep rust at bay and a good wire brushing after the grate is hot also helps. If there is still rust on the grate, use aluminum foil between your food and the grate.

Local environment and climatic conditions may require more frequent maintenance. Lack of proper maintenance will void any warranty.