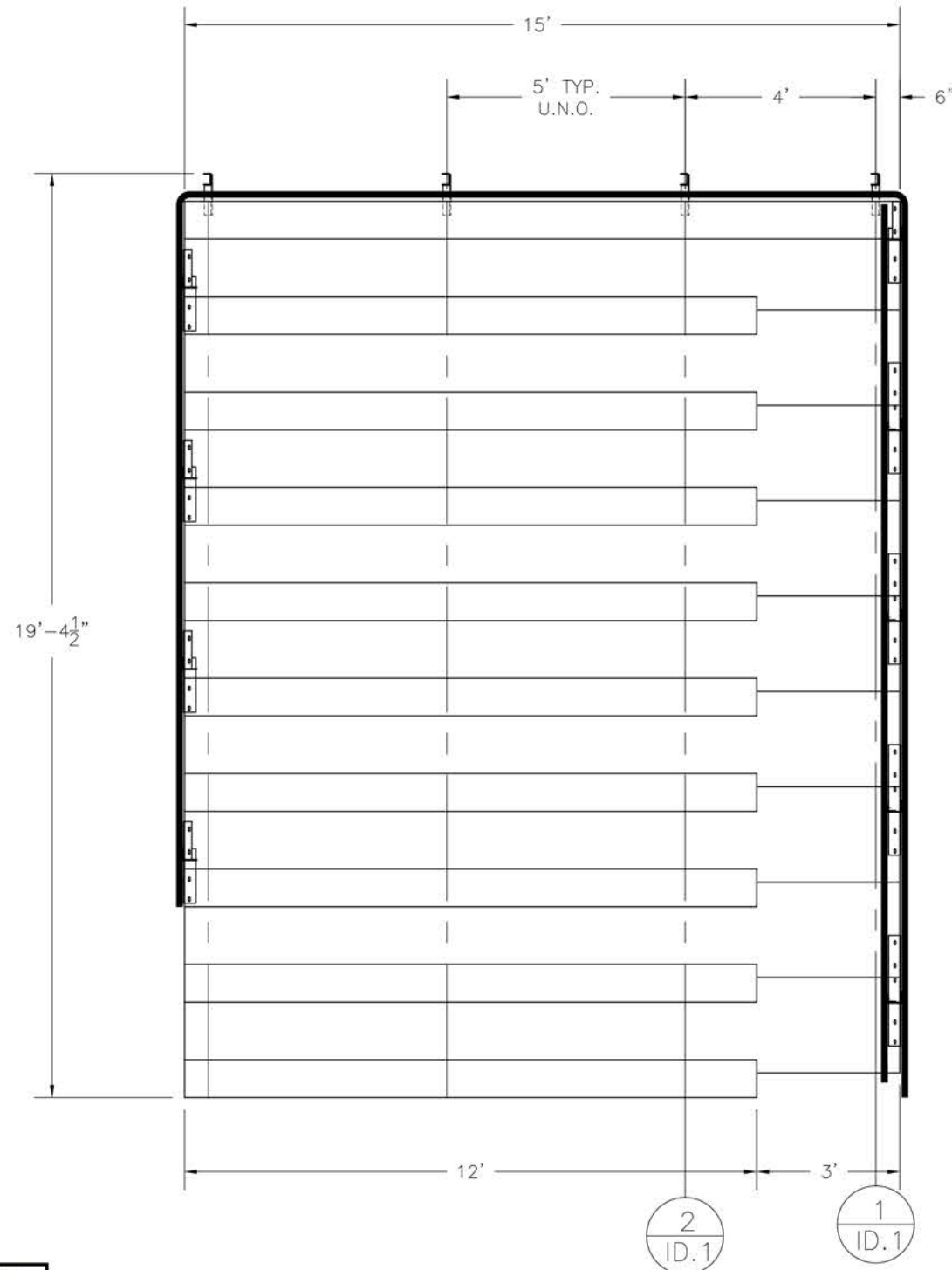


NON ELEVATED ALUMINUM 10 ROW x 15'-0" BLEACHER

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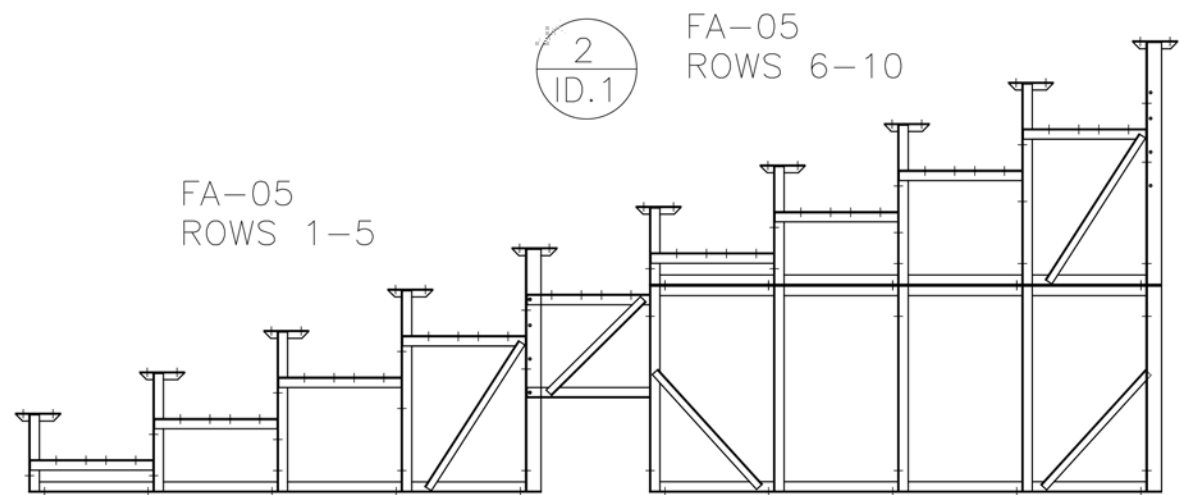
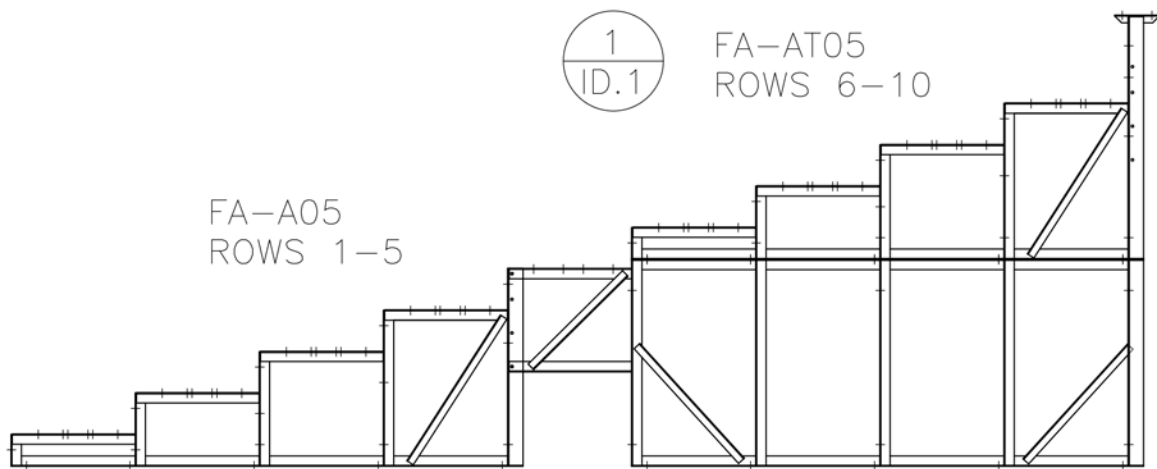
CS.1	- COVER SHEET
TD.1	- BLEACHER SEATING PLAN
ID.1	- FRAME ID
BA.1	- BLEACHER ASSEMBLY
PF.1	- PLANK & FRAMING PLAN
GR.1	- GUARDRAIL ASSEMBLY
VA.1	- VERTICAL AISLE ASSEMBLY
DS.1	- DETAIL SHEET



TYP. UNLESS NOTED

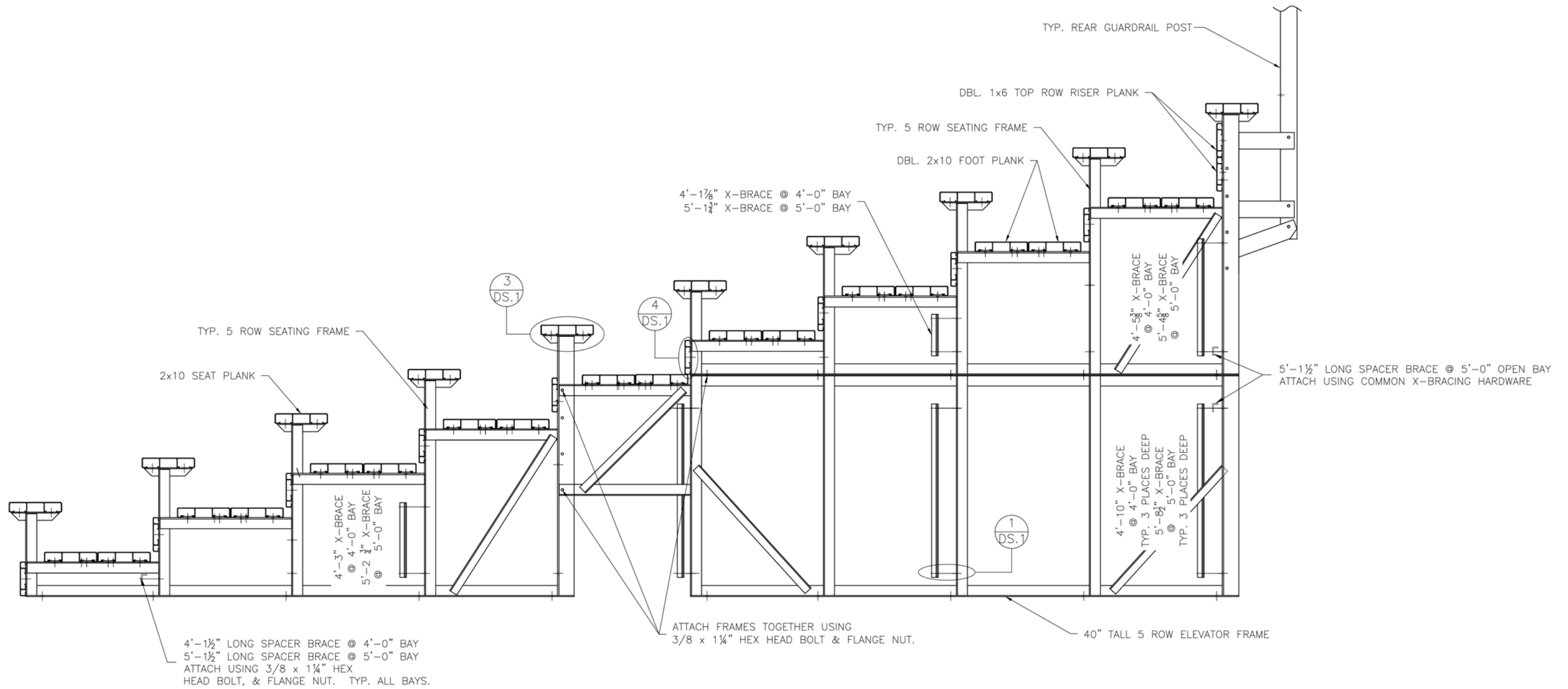
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	1	10
12	8.00	8.00	9	72
NET SEATS				82
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				82
(BASED ON 18" PER SEAT)				

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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15-0" BLEACHER SEATING PLAN		
DRAWING NUMBER: TD.1		



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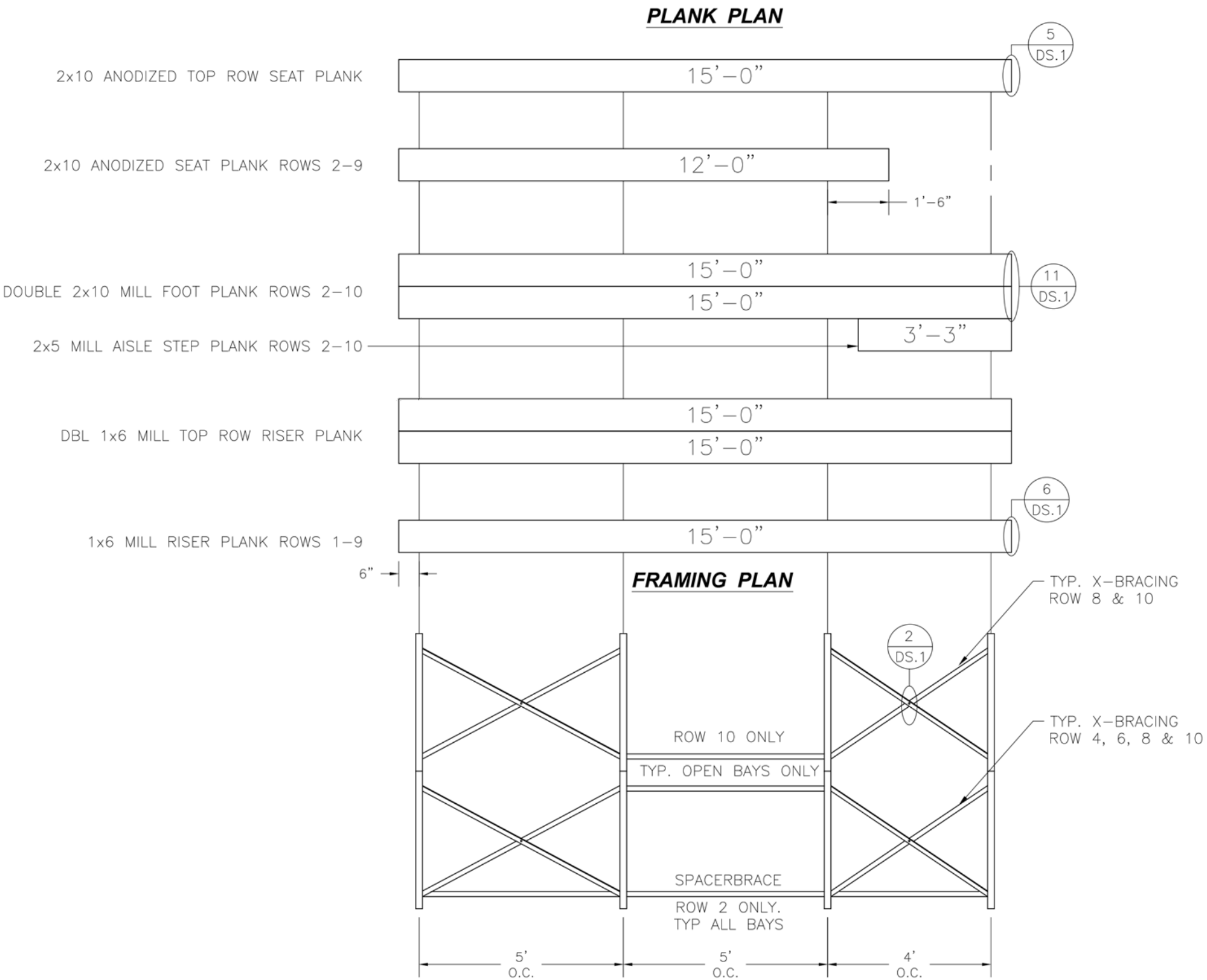
SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE:	FRAME ID	
	DRAWING NUMBER: ID.1	

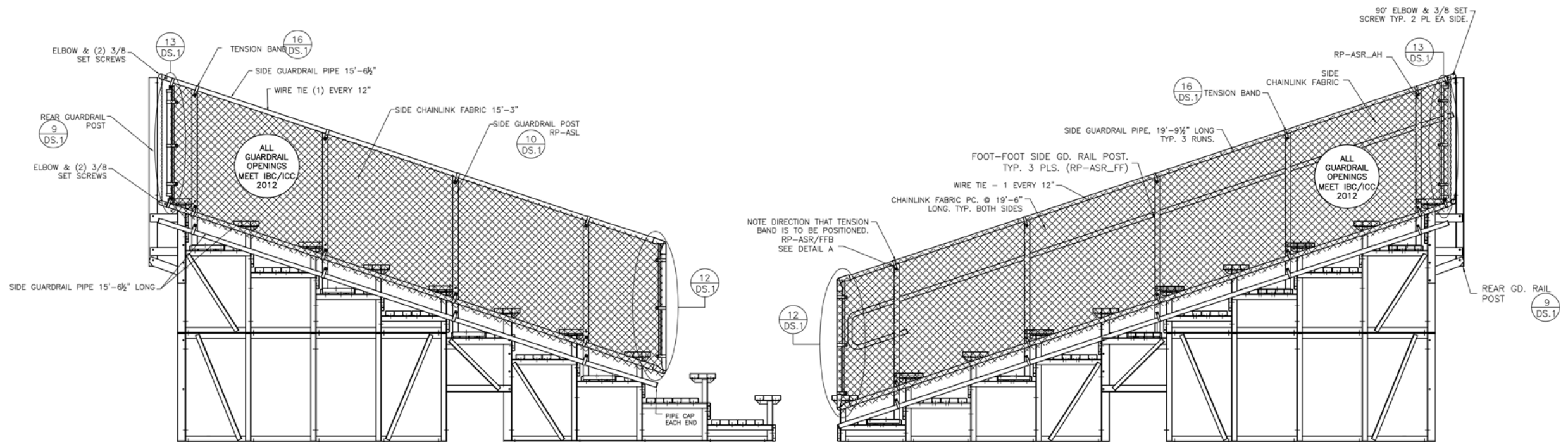


THE PARK AND FACILITIES CATALOG

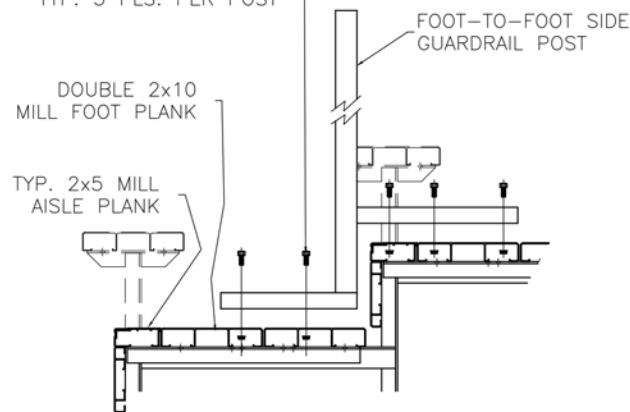
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: BLEACHER ASSEMBLY		
		DRAWING NUMBER: BA.1

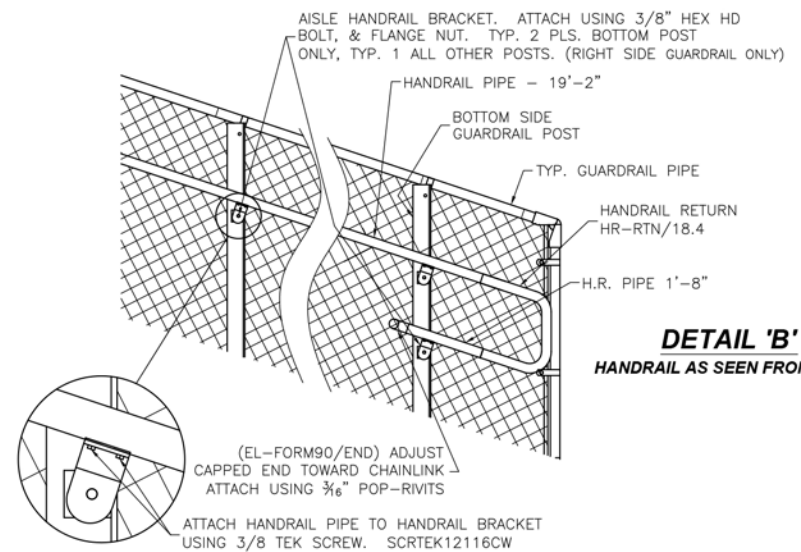




ATTACH SIDE POST TO END OF BLEACHER USING 3/8" CARRIAGE BOLT, & FLANGE NUT. TYP. 5 PLS. PER POST



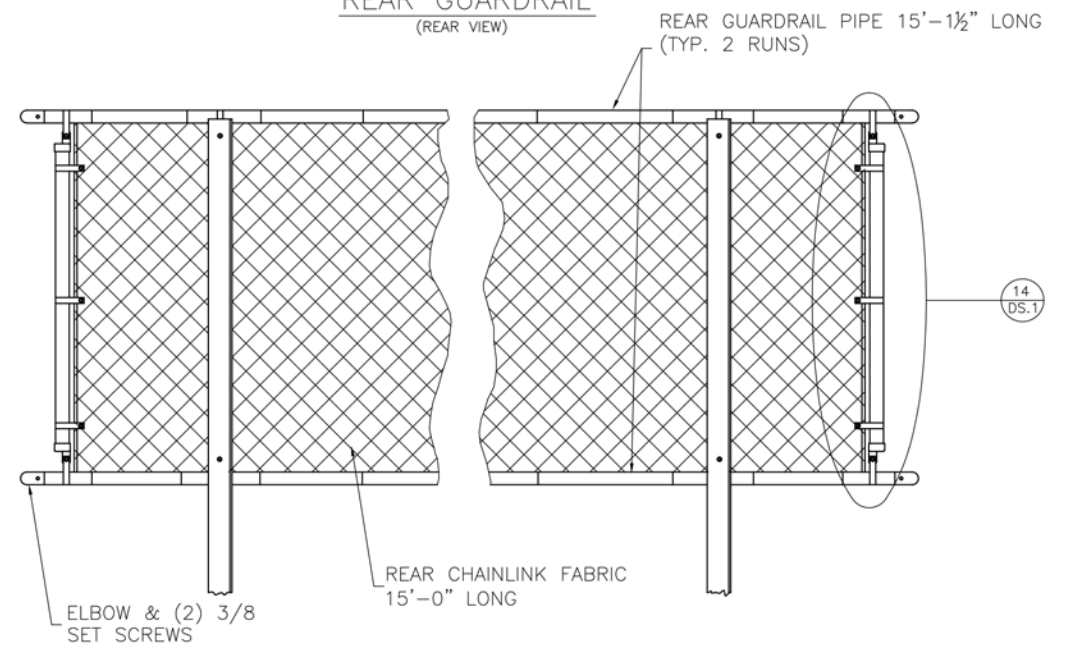
DETAIL 'A'
FOOT-TO-FOOT SIDE GUARDRAIL POST ATTACHMENT



DETAIL 'B'
HANDRAIL AS SEEN FROM

SEE PRINT DS.1
FOR ALL ASSEMBLY DETAILS.

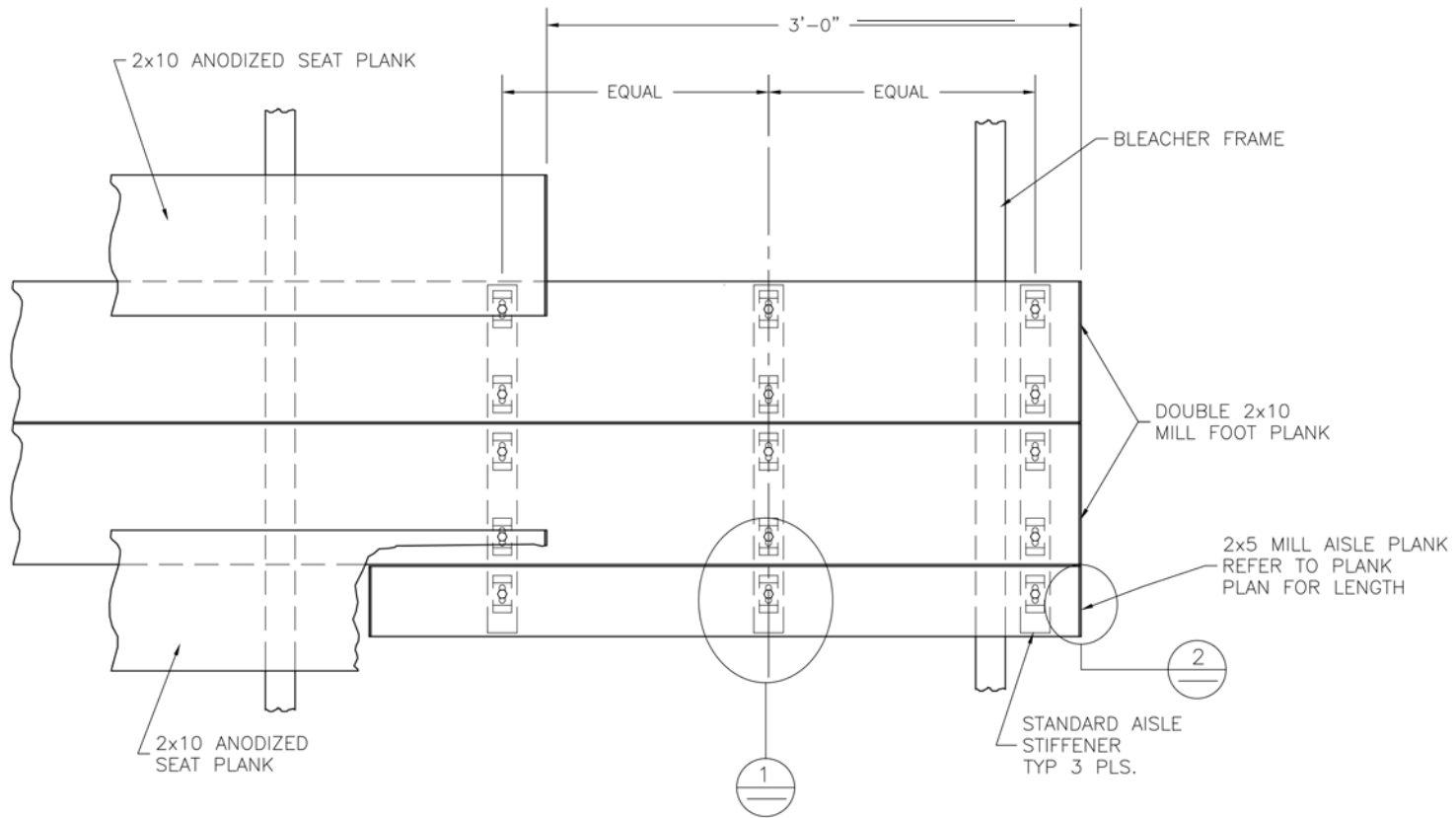
REAR GUARDRAIL (REAR VIEW)



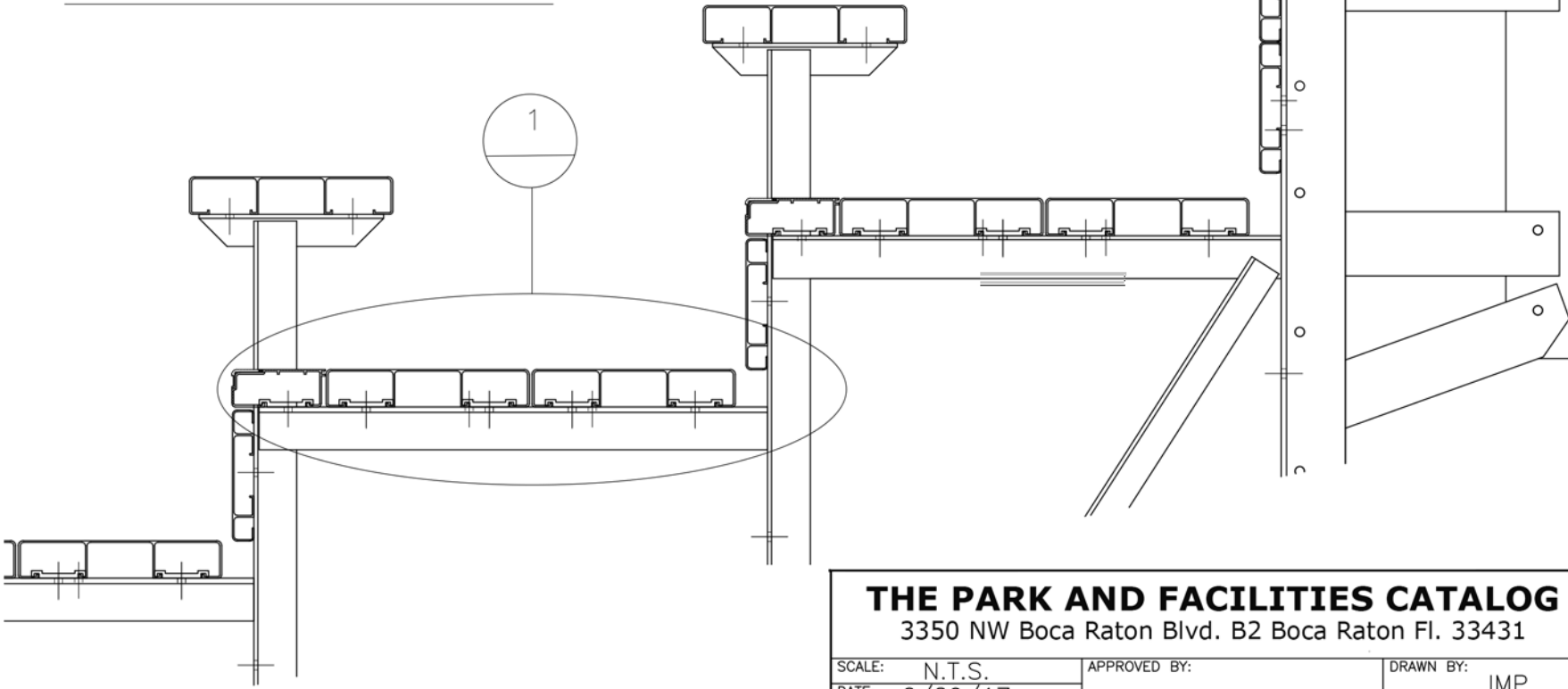
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15'-0" GUARD RAIL ASSEMBLY		
	DRAWING NUMBER:	GR.1

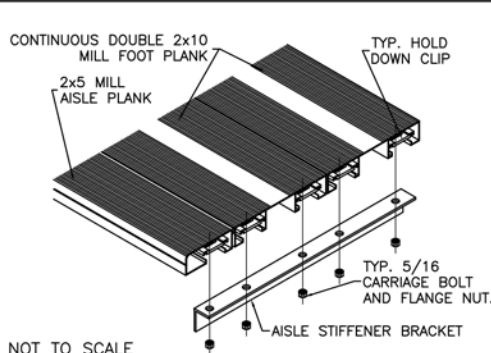
AISLE PLAN TYP ALL ROWS



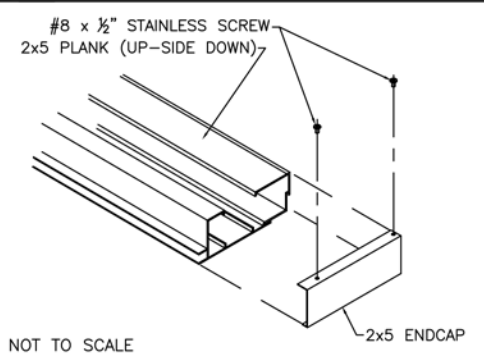
SECTION OF TYPICAL END AISLE



TYP. AISLE BKT DETAIL



TYP 2x5 ENDCAP ATTACHMENT



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: IMP
DATE: 6/29/17		
TITLE: NON ELEV 10 ROW x 15-0" VERTICAL AISLE ASSEMBLY		
DRAWING NUMBER: VA.1		

BLEACHER FRAME TYP X-BRACING 3/8" x 1 1/4" HEX HD. BOLT & FLANGE NUT NOT TO SCALE	ANGLE FLAT BAR 3/8" x 1 1/4" HEX HD. BOLT & FLANGE NUT NOT TO SCALE	5/16 CARRIAGE BOLT TYP. HOLD DOWN CLIP FLANGE NUT NOT TO SCALE	TYP. HOLD DOWN CLIP 5/16 CARRIAGE BOLT FLANGE NUT NOT TO SCALE	#8 x 1/2" STAINLESS SCREW 2x10 PLANK (UP-SIDE DOWN) 2x10 ENDCAP NOT TO SCALE	#8 x 1/2" STAINLESS SCREW 1x6 PLANK (UP-SIDE DOWN) 1x6 ENDCAP NOT TO SCALE
2x10 PLANK (UP-SIDE DOWN) 3/16 POP RIVET 4 REQ. STAGGER SPLICE SPLICE PAIR (UP-SIDE DOWN) 2x10 PLANK (UP-SIDE DOWN) NOT TO SCALE	TYP. 1x6 PLANK 1x6 SPLICE 3/16 POP RIVET TYP. 1x6 PLANK NOT TO SCALE	GUARDRAIL POST VERTICAL ATTACH GUARDRAIL VERTICAL POST TO WELDMENT USING 3/8" HEX HEAD BOLT, & FLANGE NUT. (TYP. 3 PLS.) NOTE: VERTICAL MUST BE SQUARE TO ATTACH ARM OF WELDMENT. GUARDRAIL POST WELDMENT ATTACH GUARDRAIL ASSEMBLY TO REAR OF BLEACHER FRAME USING 3/8" HEX HEAD BOLT, & FLANGE NUT. (TYP. 3 PLS.) NOT TO SCALE	*NOT TO SCALE ALIGN UPPER ARM OF POST W/REAR EDGE OF SEAT PLANK, THEN FIELD LOCATE & DRILL 7/16" Ø HOLE IN PLANK TYP. 4 PLACES ATTACH POST THROUGH END OF BLEACHER PLANK USING 3/8" x 1 1/2" CARRIAGE BOLTS & FLANGE NUTS TYP. 4 PLACES SEAT PLANK TYP. SIDE GUARDRAIL POST FOOT PLANK	#8 x 1/2" STAINLESS SCREW 2x10 PLANK (UP-SIDE DOWN) DBL. 2x10 ENDCAP NOT TO SCALE	ADJ. ELBOW (BOTH ENDS) VERT. PIPE - 41" TENSION BAND, 3/8 CARRIAGE BOLT, LOCK WASHER & HEX NUT. TYP. 3 PER VERT. PIPE. TENSION BAR - 58" PIPE CAP NOT TO SCALE
5/16 GALV. CARRIAGE BOLT, & FLANGE NUT. (BOTH ENDS) VERTICAL PIPE - 41" TENSION BAND, 3/8 CARRIAGE BOLT, LOCK WASHER & HEX NUT. TYP. 3 PER VERT. TENSION BAR - 58" LONG COMBO RAIL CAP (BOTH ENDS) BRACE BAND (BOTH ENDS) NOT TO SCALE	90° ELBOW. TYP BOTH ENDS. COMBO RAIL CAP. TYP BOTH ENDS. TENSION BAND, 3/8 CARRIAGE BOLT, LOCK WASHER & HEX NUT. TYP. 3 PER VERT. PIPE. VERTICAL PIPE - 41" TENSION BAR - 46" BRACE BAND, 3/8 CARRIAGE BOLT, & FLANGE NUT. TYP. BOTH ENDS. NOT TO SCALE	3/16 POP RIVET GD. RAIL PIPE PIPE COUPLER GD. RAIL PIPE NOT TO SCALE	GUARDRAIL PIPE TENSION BAND PIPE HANGER 3/8 GALV. CARR. BOLT, LOCK WASHER & HEX NUT RAIL POST TENSION BAND TURN UP ON TOP RAIL ONLY NOT TO SCALE	90° ELBOW & (2) 3/8" SET SCREWS TYP BOTH ENDS TENSION BAR - 34" LONG VERT. PIPE - 32" LONG TENSION BAND, 3/8 CARR. BOLT, LOCK WASHER, & HEX NUT. TYP 3 EA VERT. PIPE SIDE OUTLET ELBOW NOT TO SCALE	SIDE OUTLET ELBOW TYP TENSION BAND TYP 3 PLS. PER END OF CHAINLINK FABRIC 34" TENSION BAR 32" VERTICAL PIPE SIDE OUTLET ELBOW NOT TO SCALE