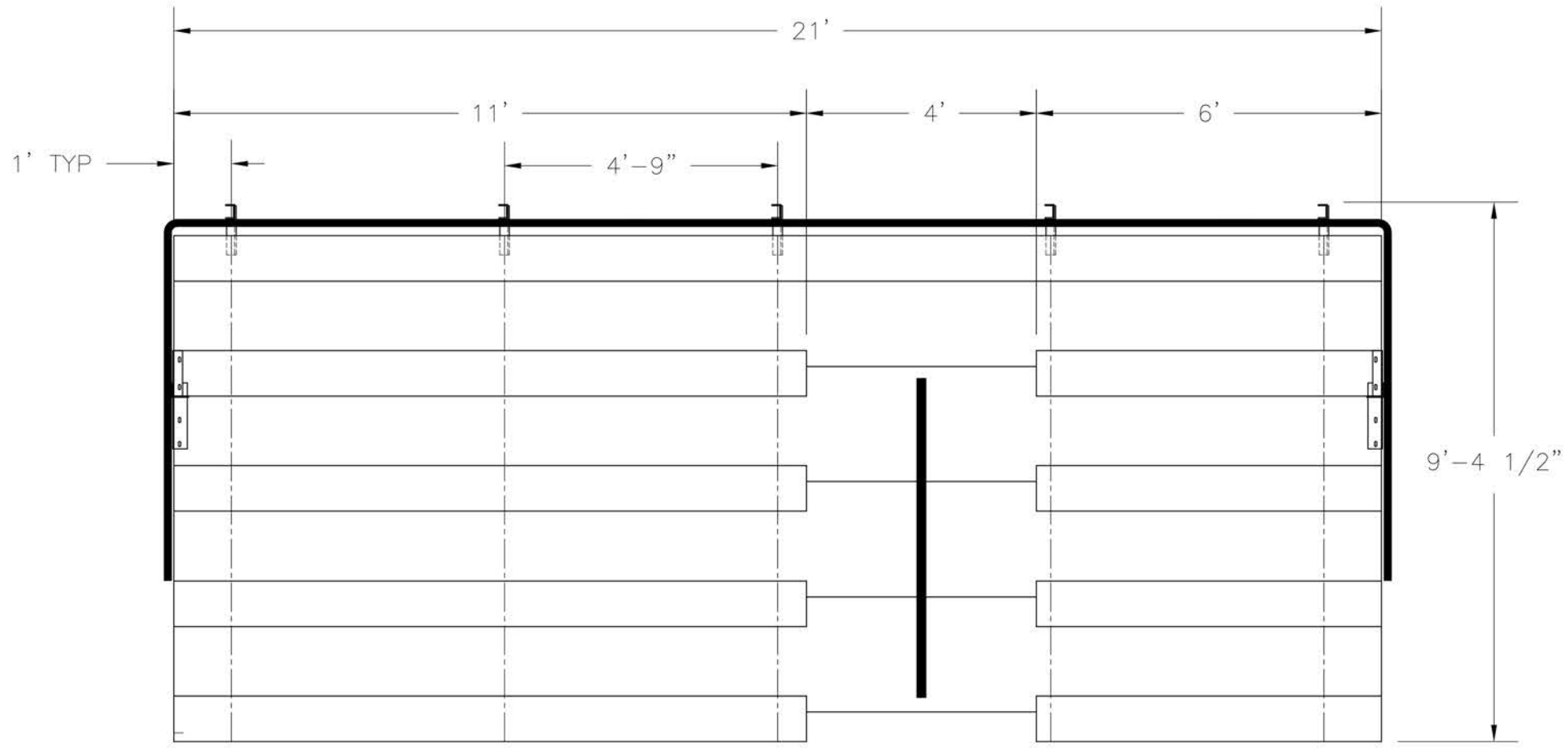


NON ELEVATED 5 ROW X 21'-0" TRANSPORTABLE BLEACHER

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CS.1	- COVER SHEET
TD.1	- BLEACHER SEATING PLAN
BA.1	- BLEACHER ASSEMBLY
GS.1	- GROUND SILL ASSEMBLY
PF.1	- PLANK & FRAMING PLAN
VA.1	- VERTICAL AISLE ASSEMBLY
TK.1	- TRANSPORT KIT ASSEMBLY
TK.2	- TRANSPORT KIT ASSEMBLY
GR.1	- GUARDRAIL ASSEMBLY
DS.1	- DETAIL SHEET



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	1	14
11	7.33	7.00	4	28
6	4.00	4.00	4	16
NET SEATS				58
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				58
(BASED ON 18" PER SEAT)				

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SCALE: N.T.S.

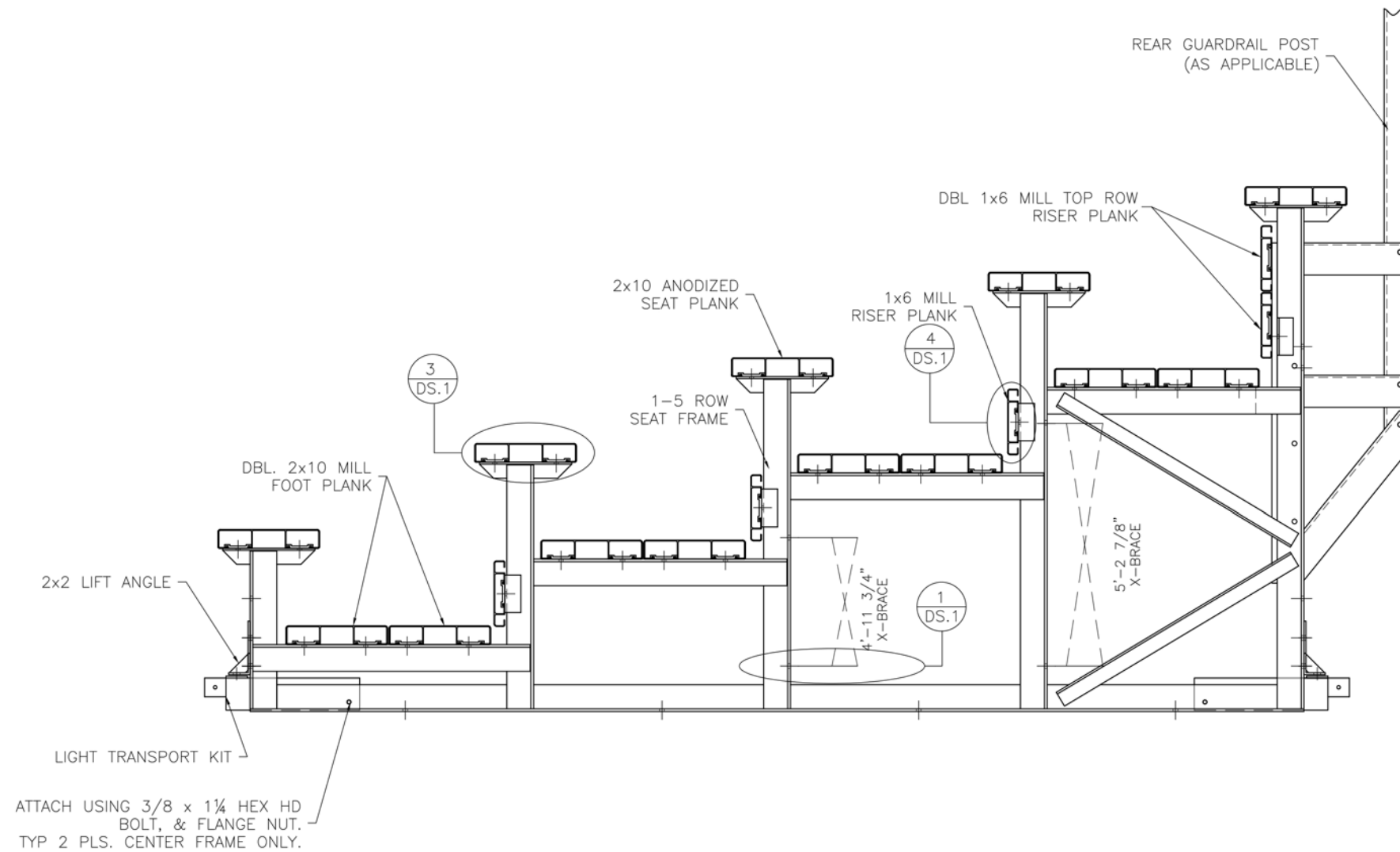
DATE: 6/9/16

TITLE: NON ELEV. 5 ROW X 21' TRANSP. BLEACHER SEATING PLAN

DRAWING NUMBER: TD.1

APPROVED BY:

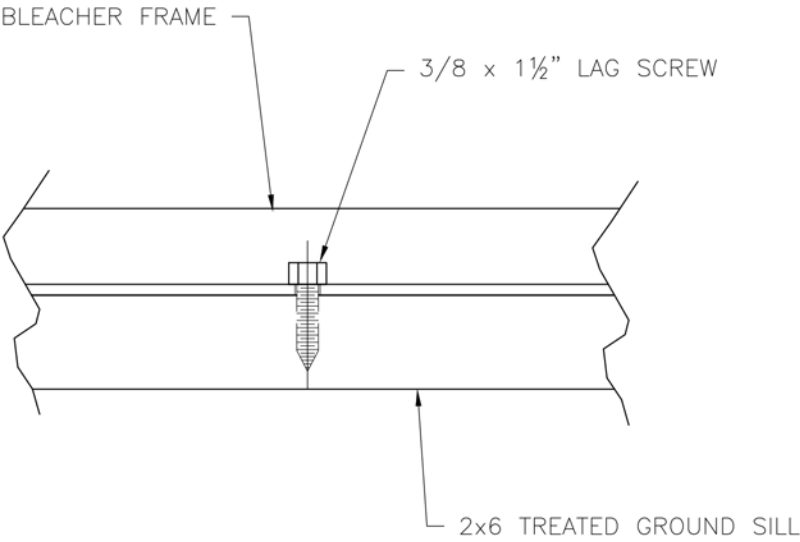
DRAWN BY: JML



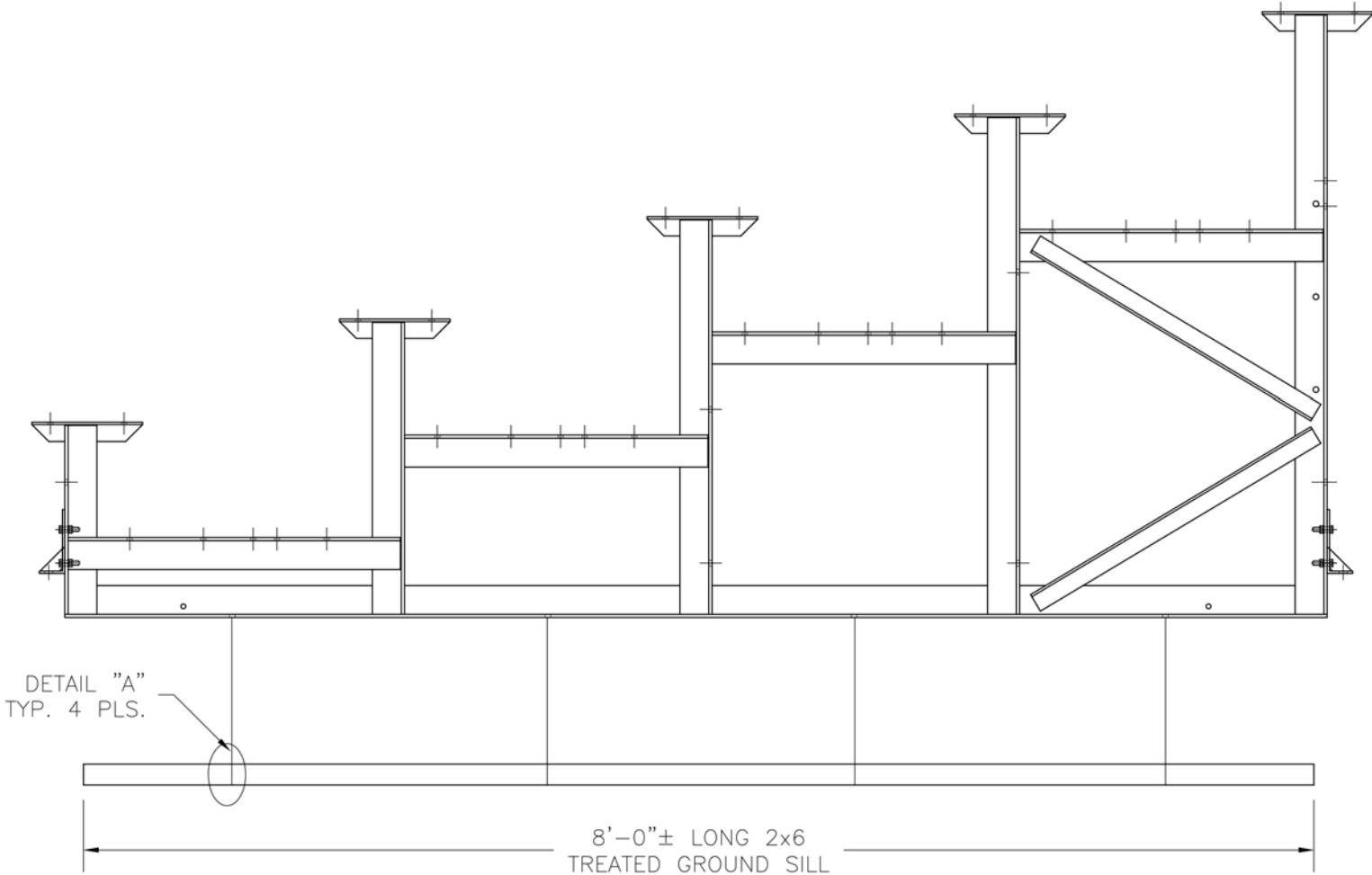
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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 6/9/16		
TITLE: NON ELEV. 5 ROW X 21' TRANSP. BLEACHER ASSEMBLY		
		DRAWING NUMBER: BA.1

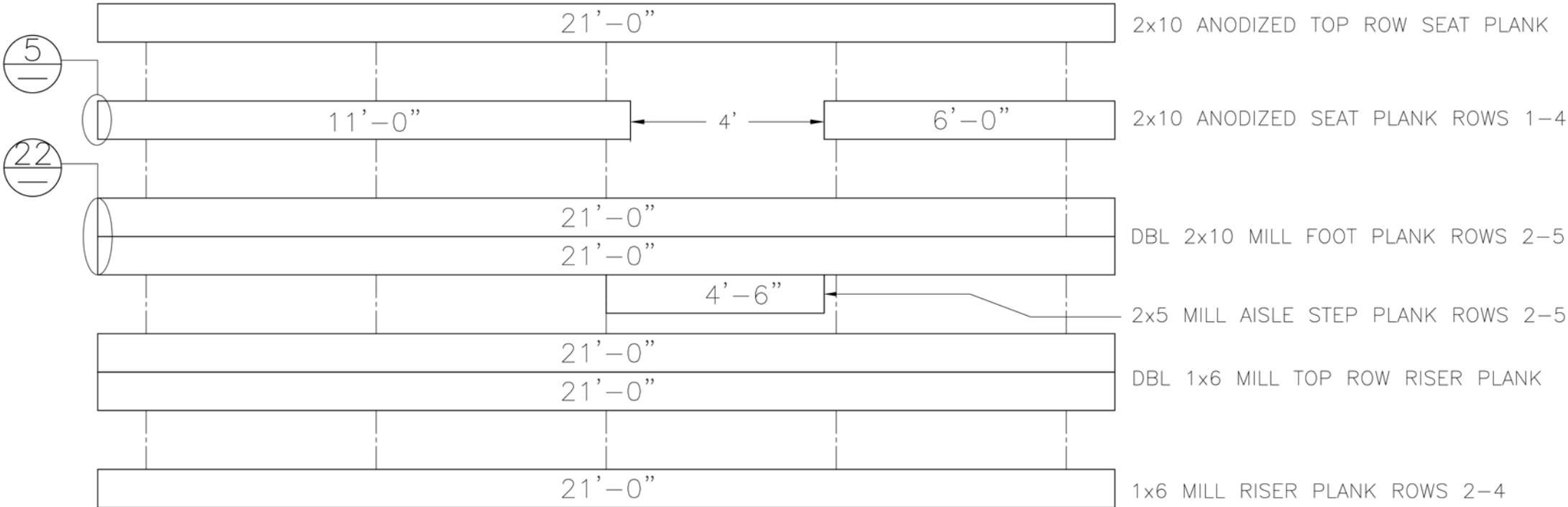


DETAIL "A" - GROUND SILL ATTACHMENT

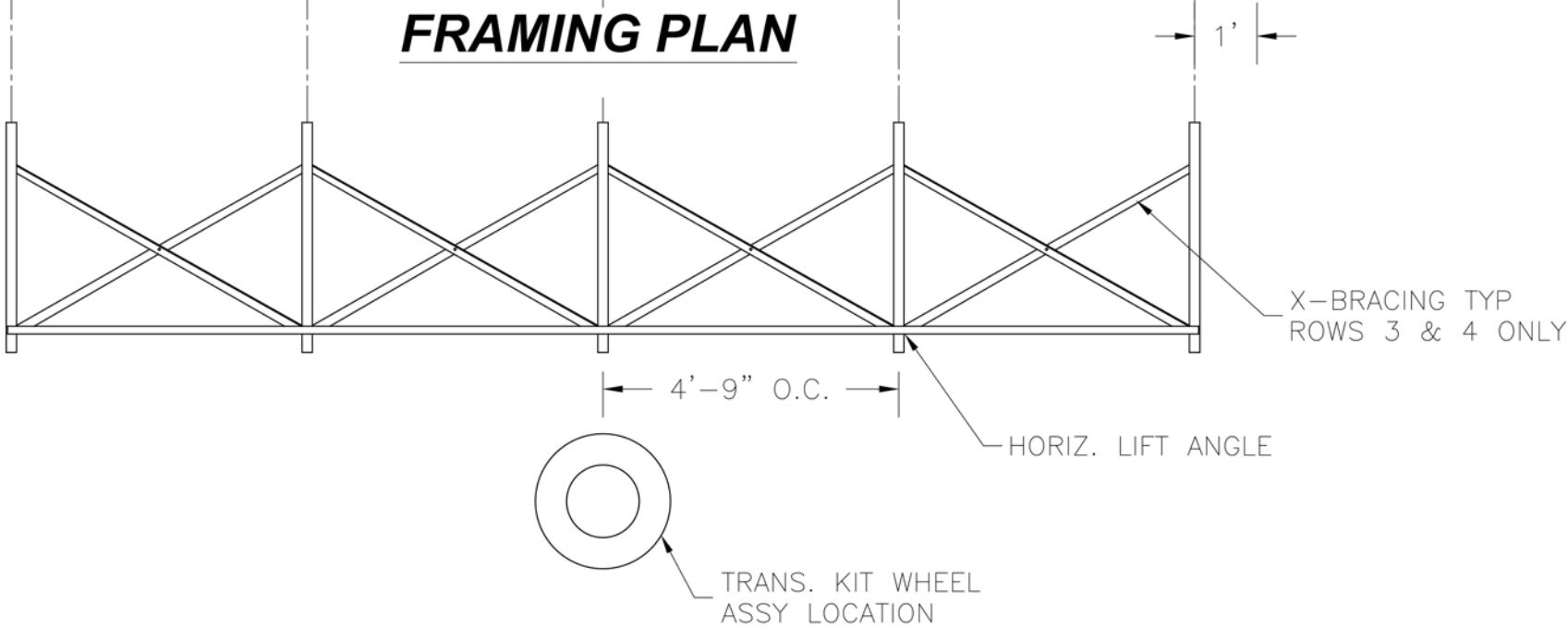


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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
DATE: 1/20/16		
TITLE: NON ELEV. 5 ROW X 21' TRANSP. GROUND SILL ASSEMBLY		
DRAWING NUMBER:		GS.1

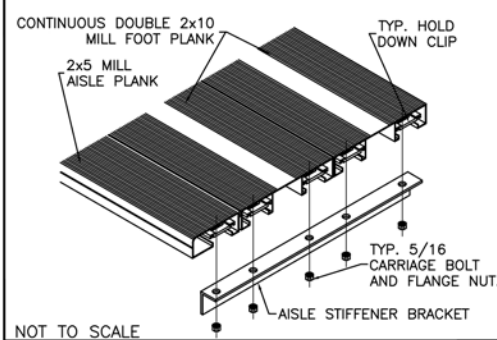
PLANK PLAN



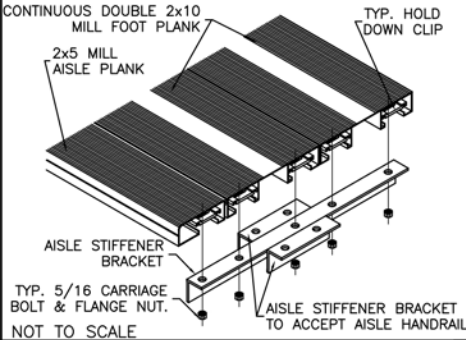
FRAMING PLAN



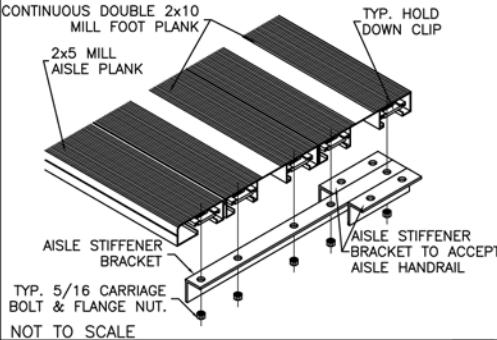
1 TYP. AISLE BKT DETAIL



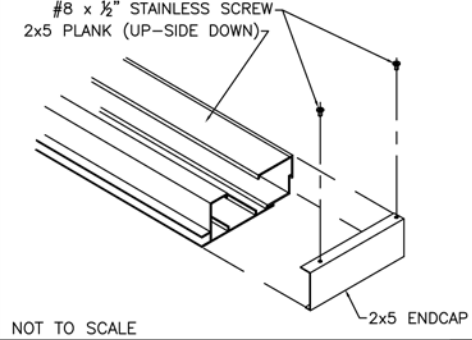
2 FRONT AISLE H.R. BRACKET DETAIL



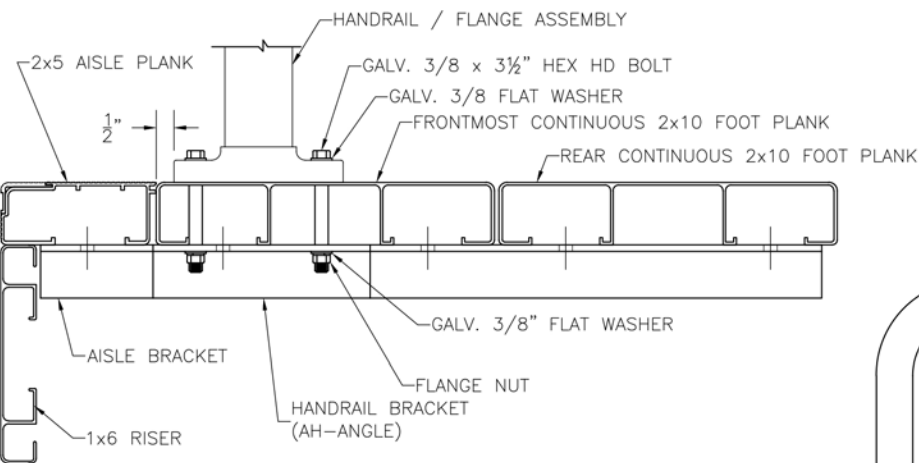
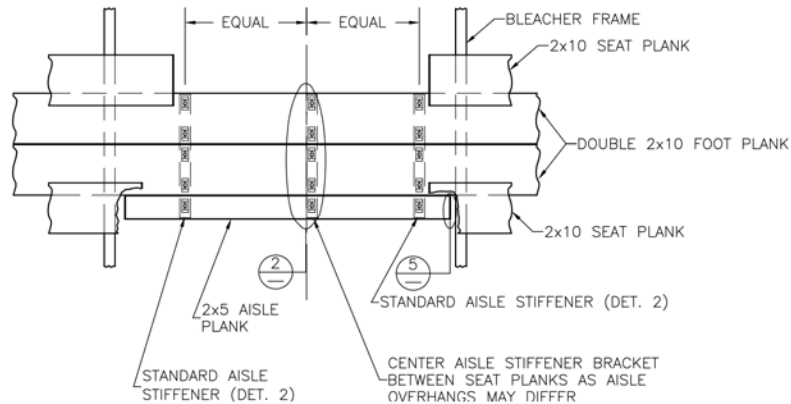
3 REAR AISLE H.R. BRACKET DETAIL



4 TYP 2x5 ENDCAP ATTACHMENT



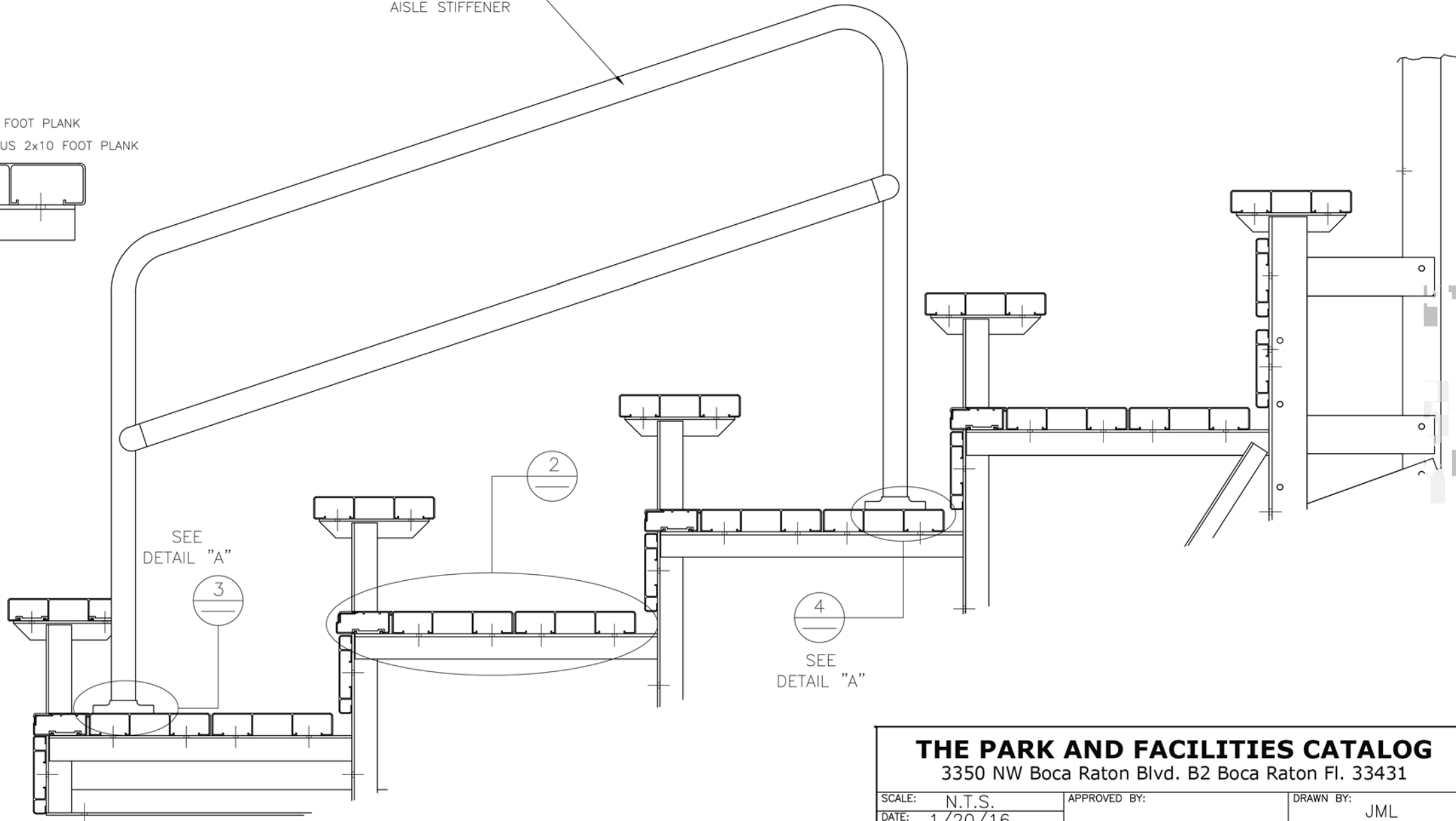
1 AISLE PLAN TYP. ALL ROWS



DETAIL A

ALIGN EDGE OF FLANGE APPROX. 1/2" FROM THE LEADING EDGE OF THE FRONT MOST CONTINUOUS 2x10 FOOT PLANK (NOT THE 2x5 AISLE STEP PLANK). SLIGHTLY ADJUST FLANGE LOCATION, IF NECESSARY, SO THAT THE BOLT HOLE IS NOT DRILLED INTO A VERTICAL LEG OF THE PLANK. DRILL $\phi 7/16$ " HOLES (FOR 3/8" BOLT). ASSEMBLE AS SHOWN USING GALV. STEEL BOLTS, FLAT WASHERS & FLANGE NUTS.

3 STEP AISLE HANDRAIL
TYP 1 PLS. PER AISLE
LOCATE OVER CENTER
AISLE STIFFENER



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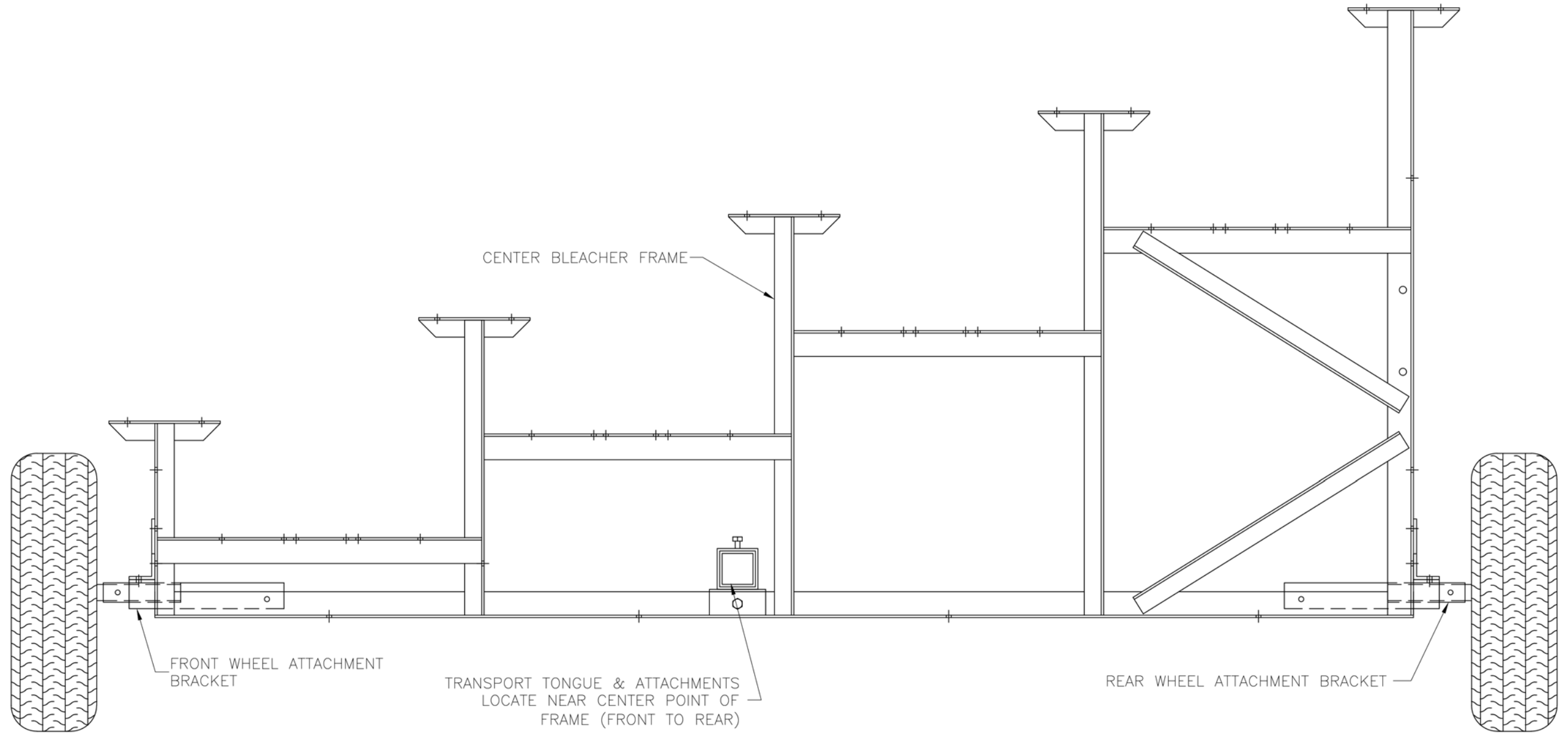
JML

TITLE:

NON ELEV. 5 ROW X 21' TRANSP. VERT. ASILE ASSEMBLY

DRAWING NUMBER:

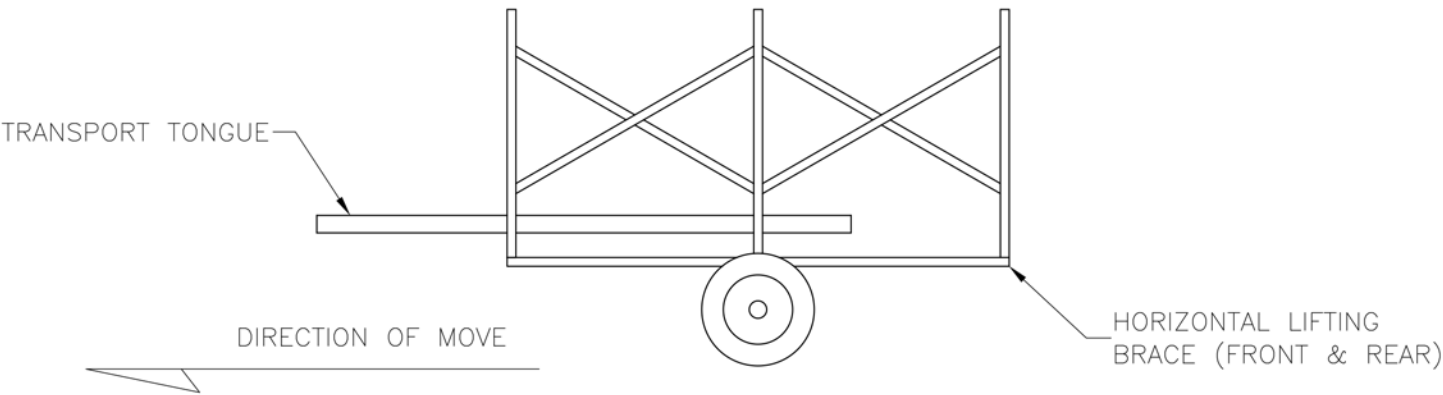
VA.1



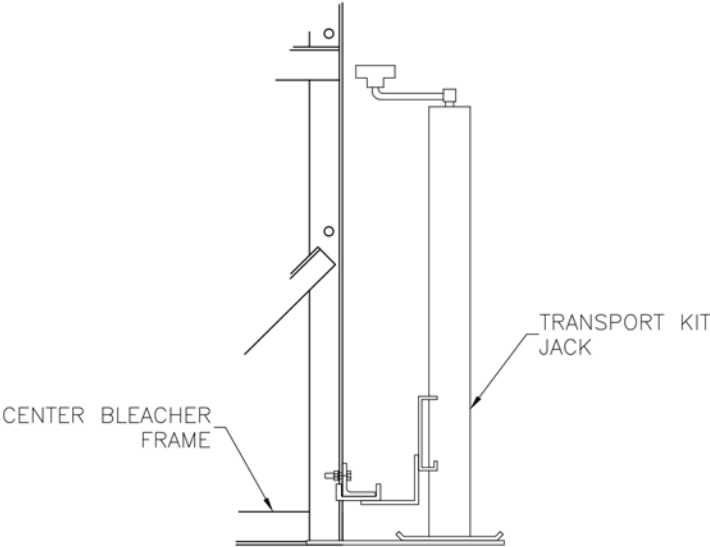
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DATE: 1/20/16		
TITLE: NON ELEV. 5 ROW X 21' TRANSP. KIT ASSEMBLY		
		DRAWING NUMBER: TK.1

REAR VIEW

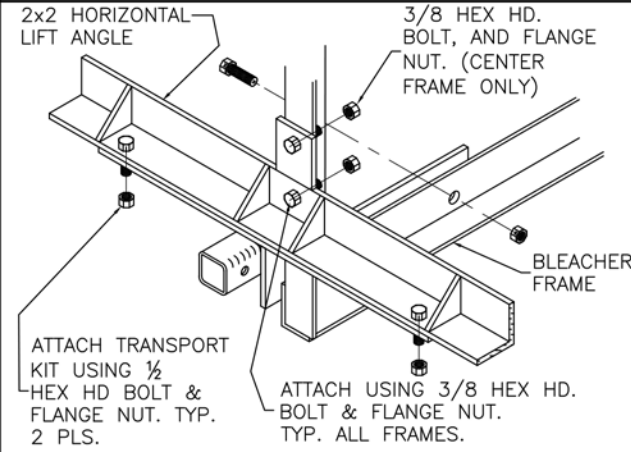


JACK ATTACHMENT

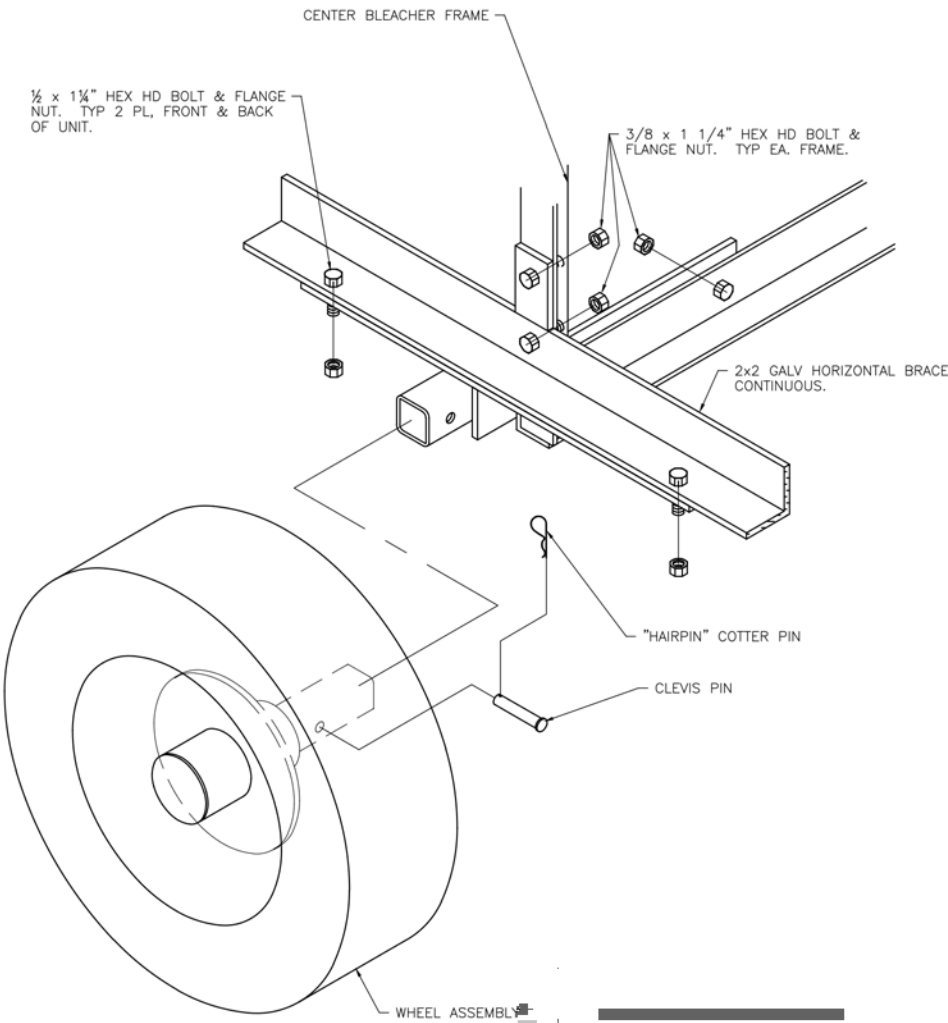


PLACE JACK ON UNDER SIDE OF HORIZONTAL BRACE
APPROX. 14"–18" AWAY FROM CENTER FRAME, AS SHOWN.
BLEACHER SHOULD ALWAYS BE ON SOLID, LEVEL GROUND,
AND BE STABILIZED TO PREVENT MOVEMENT WHEN USING JACK.

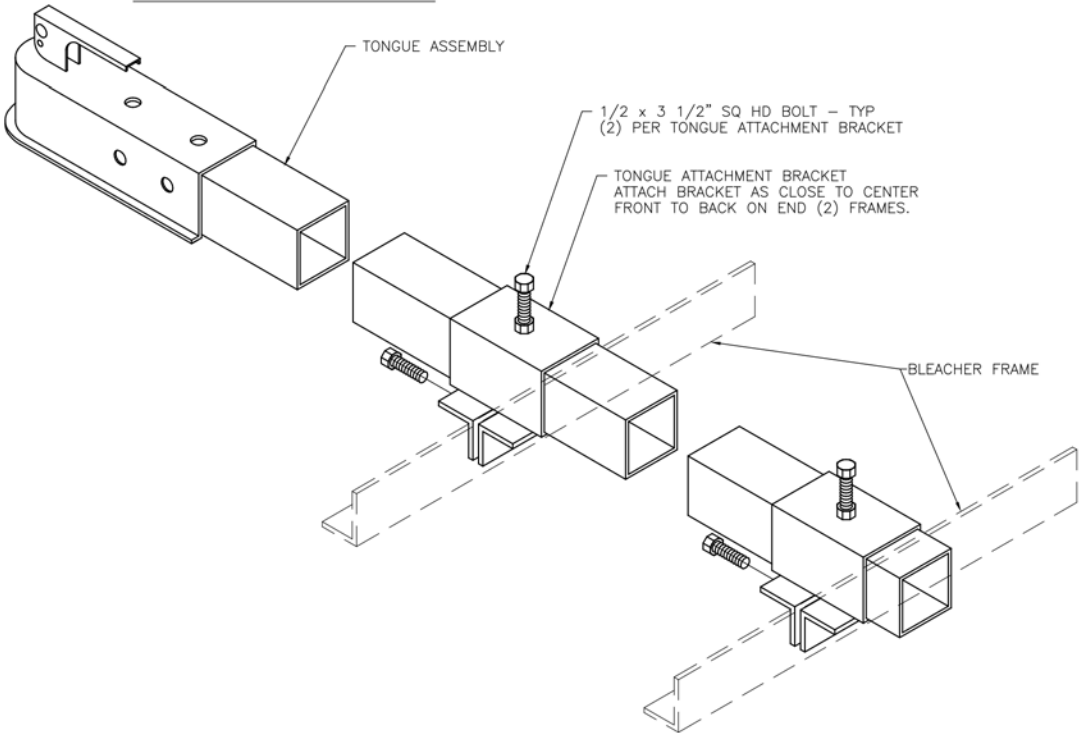
HORIZ. LIFT ANGLE ATTACHMENT



WHEEL ASSEMBLY

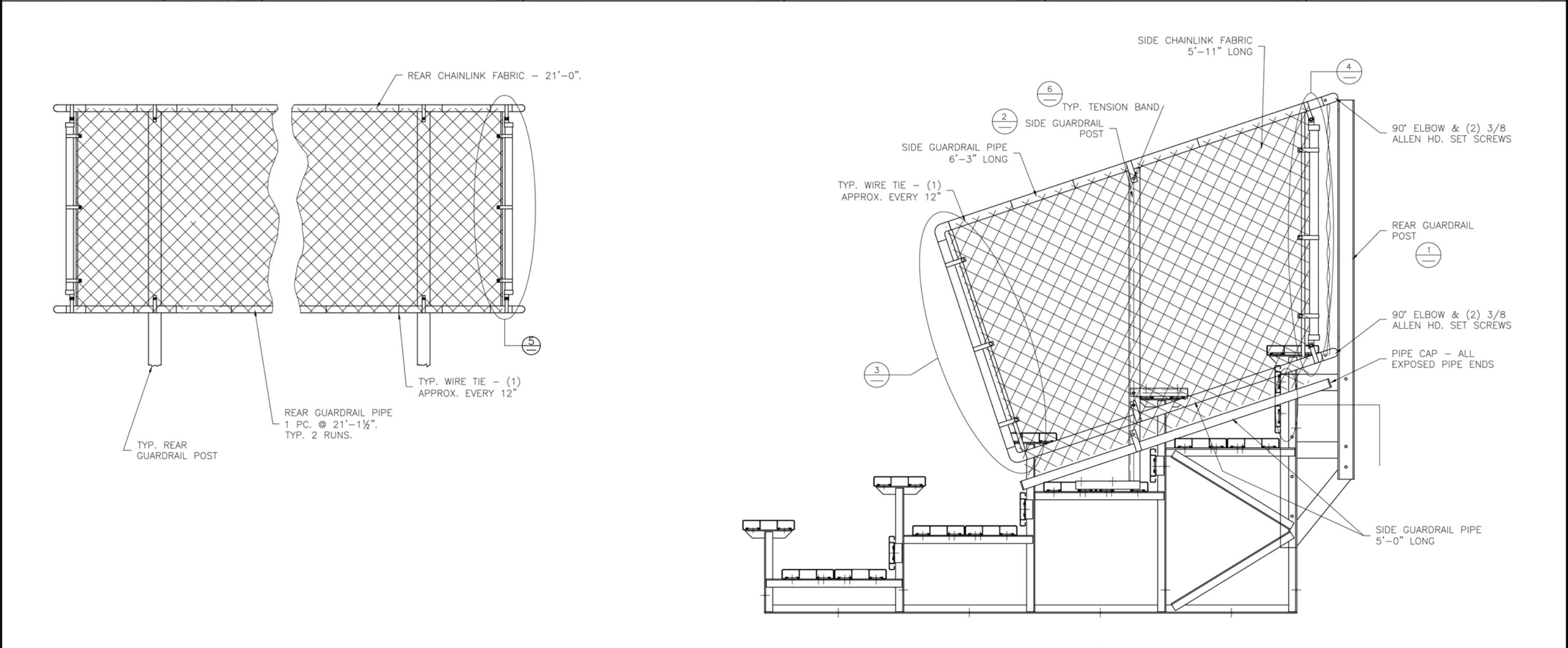
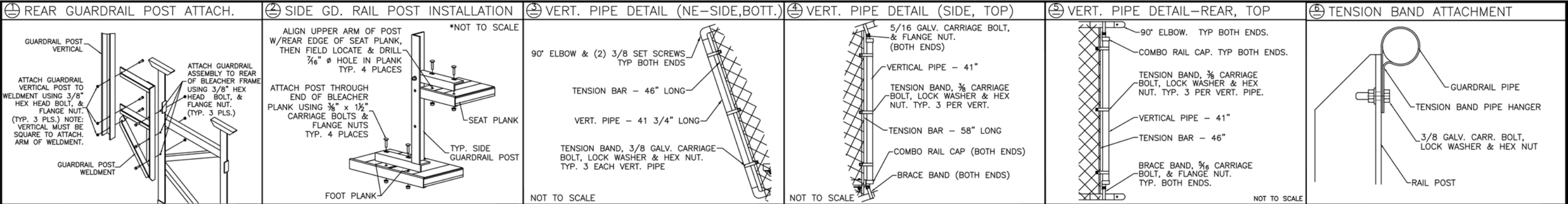


TONGUE ASSEMBLY



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TITLE: NON ELEV. 5 ROW X 21' TRANSPORT KIT ASSEMBLY		
	DRAWING NUMBER:	TK.1



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SCALE: N.T.S.	APPROVED BY:	DRAWN BY: JML
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TITLE: NON ELEV. 5 ROW X 21' TRANSP. GUARD RAIL ASSEMBLY		
		DRAWING NUMBER: GR.1

1 TYP X-BRACE CONN. W/ 1¼ BOLT NOT TO SCALE	2 TYP X-BRACE CONN. w/3" BOLT NOT TO SCALE	3 TYP 2x10 PLANK ATTACHMENT NOT TO SCALE	4 TYP 1x6 PLANK ATTACHMENT NOT TO SCALE	5 TYP 2x10 ENDCAP ATTACHMENT NOT TO SCALE	6 TYP 1x6 ENDCAP ATTACHMENT NOT TO SCALE
7 TYP 2x10 SPLICE CONN. NOT TO SCALE	8 TYP 1x6 SPLICE CONN. NOT TO SCALE	9 REAR GUARDRAIL POST ATTACH. NOT TO SCALE	10 SIDE GD. RAIL POST INSTALLATION NOT TO SCALE	11 VERT. PIPE DETAIL (NE-SIDE,BOTT.) NOT TO SCALE	12 VERT. PIPE DET.-ELEV, SIDE, BOT. NOT TO SCALE
13 VERT. PIPE DETAIL (SIDE, TOP) NOT TO SCALE	14 VERT. PIPE DETAIL-REAR, TOP NOT TO SCALE	15 PIPE COUPLER INSTALLATION NOT TO SCALE	16 VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE	17 FINGER MOUNT DETAIL NOT TO SCALE	18 RB-210/BOLT DETAIL NOT TO SCALE
19 VERTICAL PIPE DETAIL (REAR) NOT TO SCALE	20 VERT. PIPE DETAIL (FRNT.END) NOT TO SCALE	21 VERT. PIPE DET.- SIDE TOP NOT TO SCALE	22 DBL. 2x10 ENDCAP ATTACHMENT NOT TO SCALE	23 TENSION BAND ATTACHMENT NOT TO SCALE	24 TYP X-BRACE CONN. W/ 1¼ BOLT NOT TO SCALE

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TITLE: DETAIL SHEETS	DRAWING NUMBER: DS.1
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