

Victorian Bench
Parts and Assembly Instructions

Model No. 203-1021



The Park and Facilities Catalog 220 Congress Park Dr. #215 Delray Beach, FL 33445 800-695-3503 www.theparkcatalog.com

## **VBS 48" BENCH - 2 BOXES**

Box 1: 2 - Bench Ends (both same no left or right)

18 - 1/4" x 23/4" carriage bolts

18 - 1/4" hex nuts

Box 2: 9 - Bench Slats 47½" long (pre-finished / pre-drilled)

## **VBP 60" BENCH - 3 BOXES**

Box 1: 2 - Bench Ends (both same no left or right)

27 - 1/4" x 23/4" carriage bolts

27 - 1/4" hex nuts

Box 2: 1 - Bench End Special (arm rest removed) goes in center of bench.

Box 3: 9 - Bench Slats 60" long (pre-finished / pre-drilled)

## **VBLF 80" BENCH - 3 BOXES**

Box 1: 2 - Bench Ends (both same no left or right)

27 - 1/4" x 23/4" carriage bolts

27 - 1/4" hex nuts

Box 2: 1 - Bench End Special (with or without center arm rest, refer to order)

Box 3: 9 - Bench Slats 80" long (pre-finished / pre-drilled)

## **ASSEMBLY INSTRUCTIONS: VICTORIAN BENCH**

STEP 1: Check all parts

STEP 2: Assemble all 9 slats into bench frames using 1/4" carriage bolts.

-Note that slats are drilled for cross-bolt construction.

-Check wood for best finish side and grain pattern

-Thread on 1/4" hex nuts on all 18 bolts (hand tight only)

STEP 3: You should now have all 18 carriage bolts in place with 1/4" hex nuts slightly secured.

-Set heads of carriage bolts with smooth faced hammer.

-Re-tighten 1/4" hex nuts all bolts (finger tight only)

STEP 4: Make sure bench stands exactly straight up (90° from the floor)

and that the front foot of each bench end is on the same line

(use a straight edge if necessary).

STEP 5: When straight, begin tightening 1/4" hex nuts, 3 or 4 turns at a time.

-Repeat for all 9 Slats

STEP 6: Check for straightness. If crooked or tilted, loosen all nuts.

-Repeat steps 4 & 5. Repeat until bench is straight.

STEP 7: Check wood display height and bow of slats by varying tension of \( \frac{1}{2} \)" hex nuts.

STEP 8: The maintenance of the wooden slats is important for appearance and extended wear.