

**Doggie Crawl**  
**439-1007**



## Safety Warnings & Equipment Inspection

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

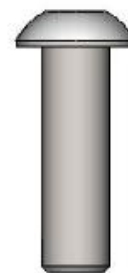
**Hardware**



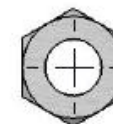
5/16" x 1 3/4"  
Button Torx Bolt (SS)



5/16"  
T Nut (SS)



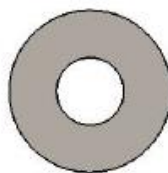
3/8" x 1-1/4"  
Button Torx Bolt (SS)



3/8"  
Hex Nut (SS)

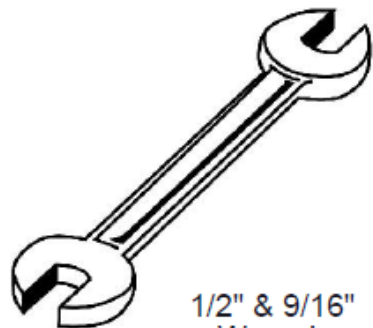


5/16" Lock Washer

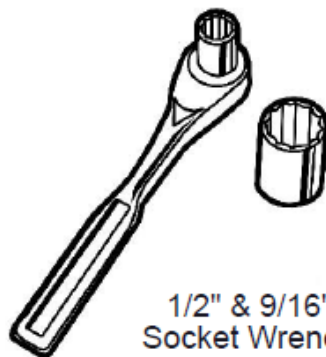


5/16" Flat Washer

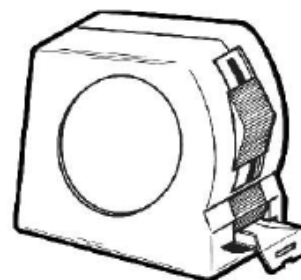
**Tools Required**



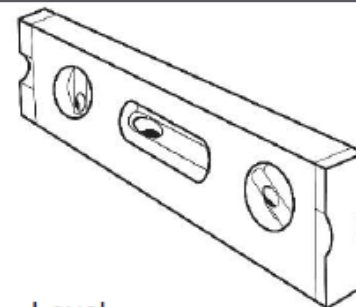
1/2" & 9/16"  
Wrench



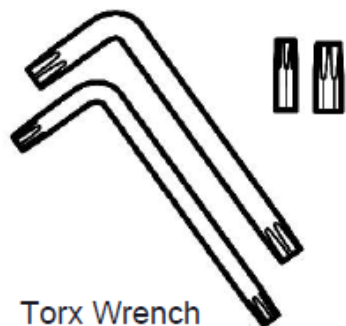
1/2" & 9/16"  
Socket Wrench



Tape Measure



Level

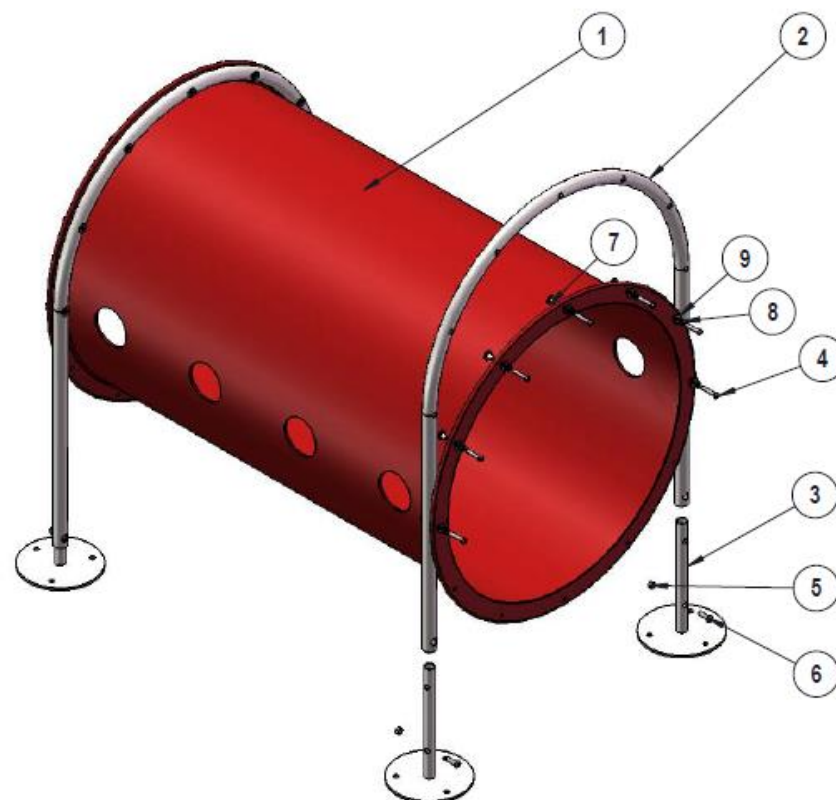


Torx Wrench

**Product Specifications**

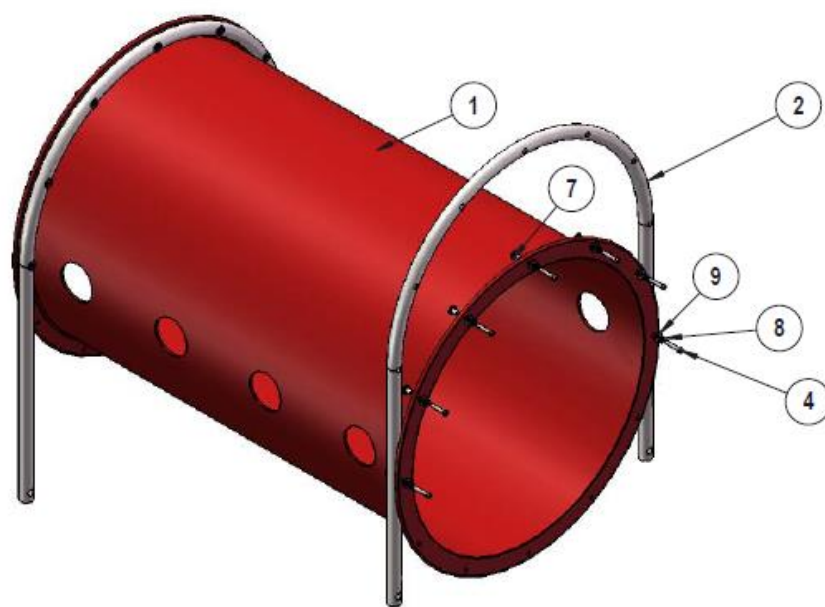
- CRAWL TUNNEL:** THE 26" I.D. WITH 1/4" NOMINAL WALL THICKNESS SHALL BE ROTATIONALLY MOLDED LINEAR LOW DENSITY POLYETHYLENE.
- FOOTER POST:** FOOTER POST SUPPORT SHALL BE FABRICATED FROM 1.315" O.D., 14ga. (.083" WALL) GALVANIZED STEEL TUBING AND POWDER COATED AFTER FABRICATION.
- FOOTER:** 1" O.D. 14ga. (.083" WALL), GALVANIZED, STEEL TUBING WELDED TO 1/4" THICK GALVANIZED STEEL PLATE.
- HARDWARE:** PRIMARY HARDWARE IS STAINLESS STEEL.
- OVERALL DIMENSIONS:** 49"L x 40"W x 45"H
- WEIGHT:** 90 lbs.

**Components**



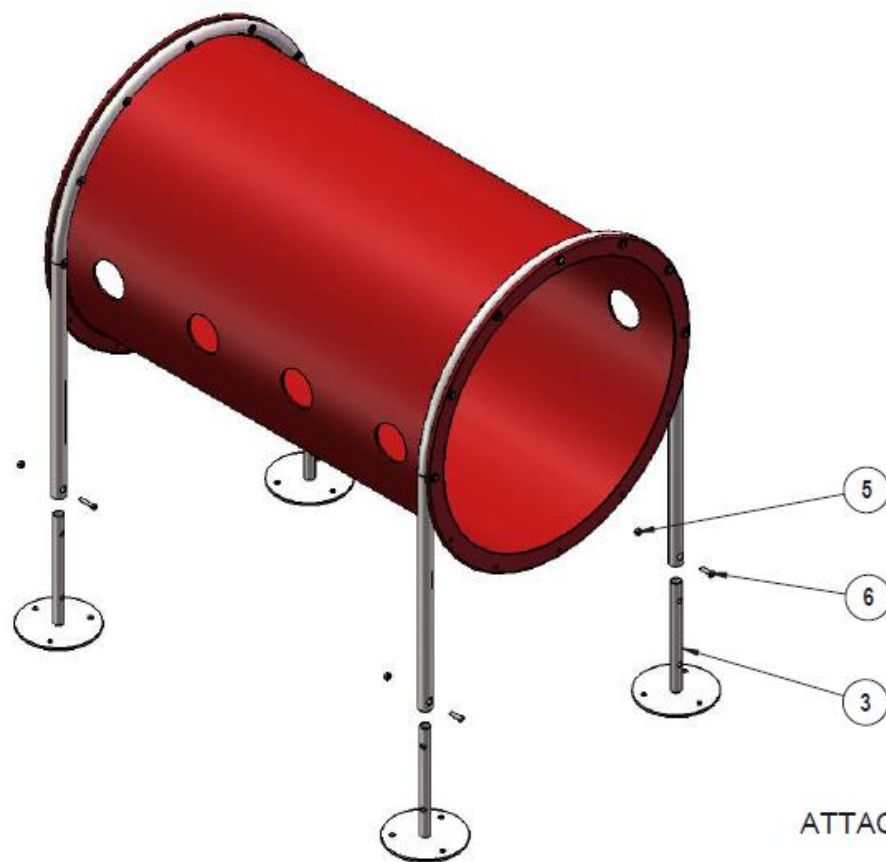
ITEM NO.	PartNo	DESCRIPTION	QTY.
1	02-07-0050	crawl tunnel	1
2	02-07-0087	crawl tunnel u shaped support frame	2
3	G-01-08-0275	crawl tunnel footer	4
4	33-06-0123	5/16" x 1 3/4" Button Torx Bolt (SS)	16
5	33-01-0018	3/8" Hex Nut (SS)	4
6	33-06-0124	3/8" x 1 1/4" Button Torx Bolt (SS)	2
7	33-03-0018	5/16" T nut, SS	14
8	33-02-0032	5/16" lock washer SS	14
9	33-02-0001	5/16" Zinc Plated Washer	14

**Assembly Instructions - Step 1**



BOLT THE CRAWL TUNNEL TO THE U-SHAPED  
SUPPORT FRAME USING SPECIFIED  
HARDWARE PROVIDED.

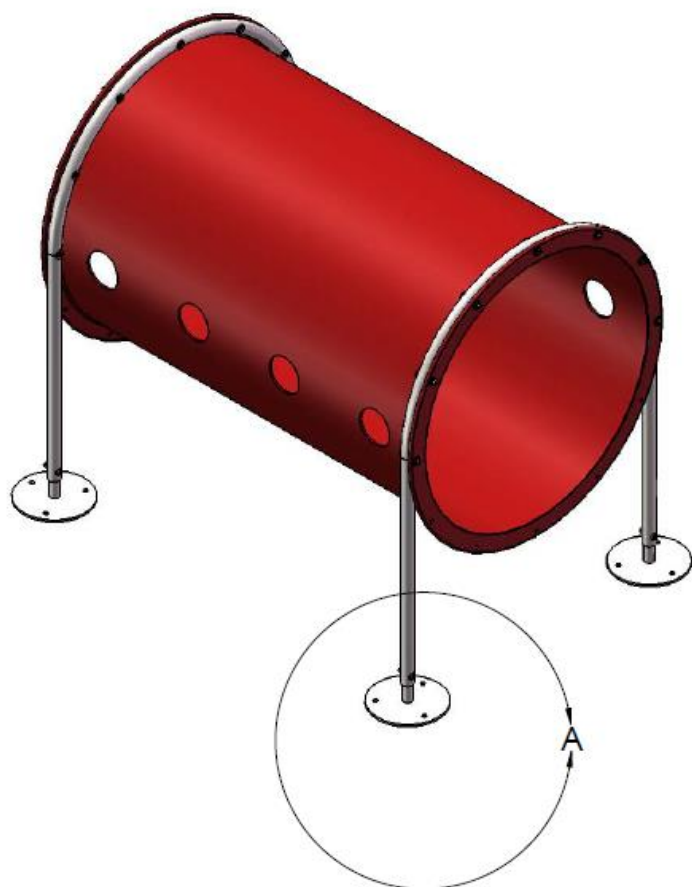
**Assembly Instructions - Step 2**



ATTACH U-SHAPED SUPPORT FRAME TO THE FOOTER  
USING SPECIFIED HARDWARE.  
HARDWARE PROVIDED.



**Footings**



DETAIL A  
SCALE 1 : 8

**INSTRUCTIONS:**

WITH FOOTERS IN POSITION, SECURE EACH FOOTER TO THE GROUND USING GROUND SPIKES (3x/footer).

NOTE: A 4lb. HAMMER MAY BE REQUIRED TO DRIVE SPIKES INTO THE GROUND.

**Overall Dimensions**

