



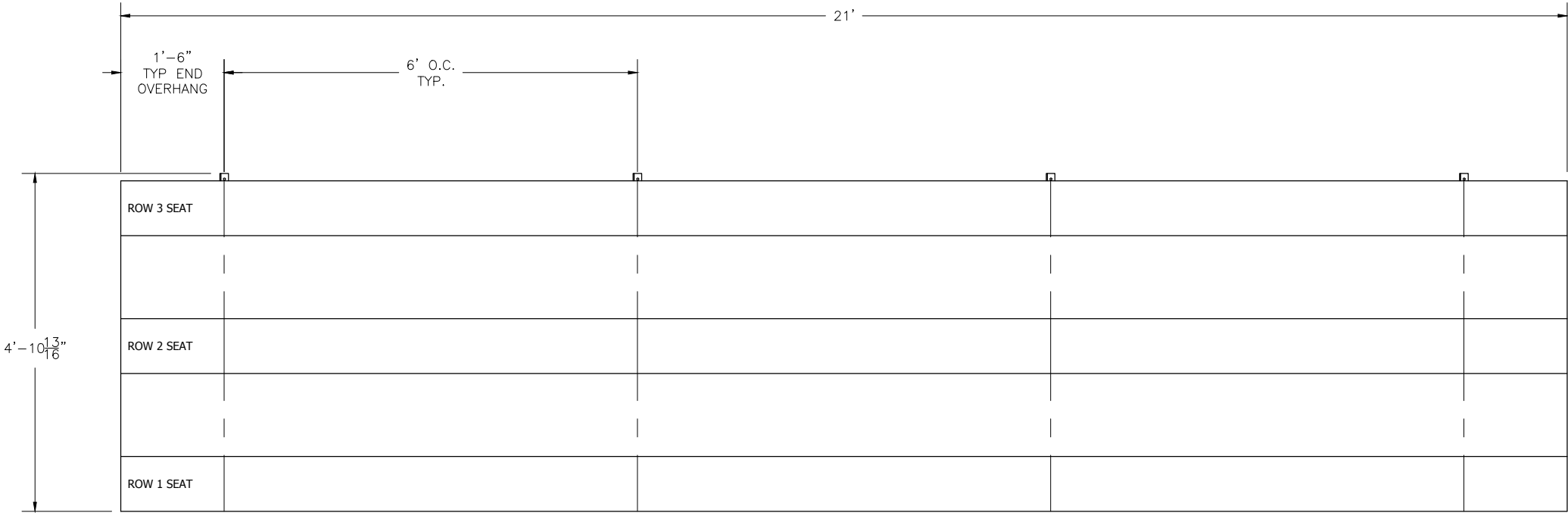
3 Row Aluminum Bleachers - Baseline Series

Item No: 569-1302

Bleacher Length: 21'

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN

BLEACHER TOP VIEW

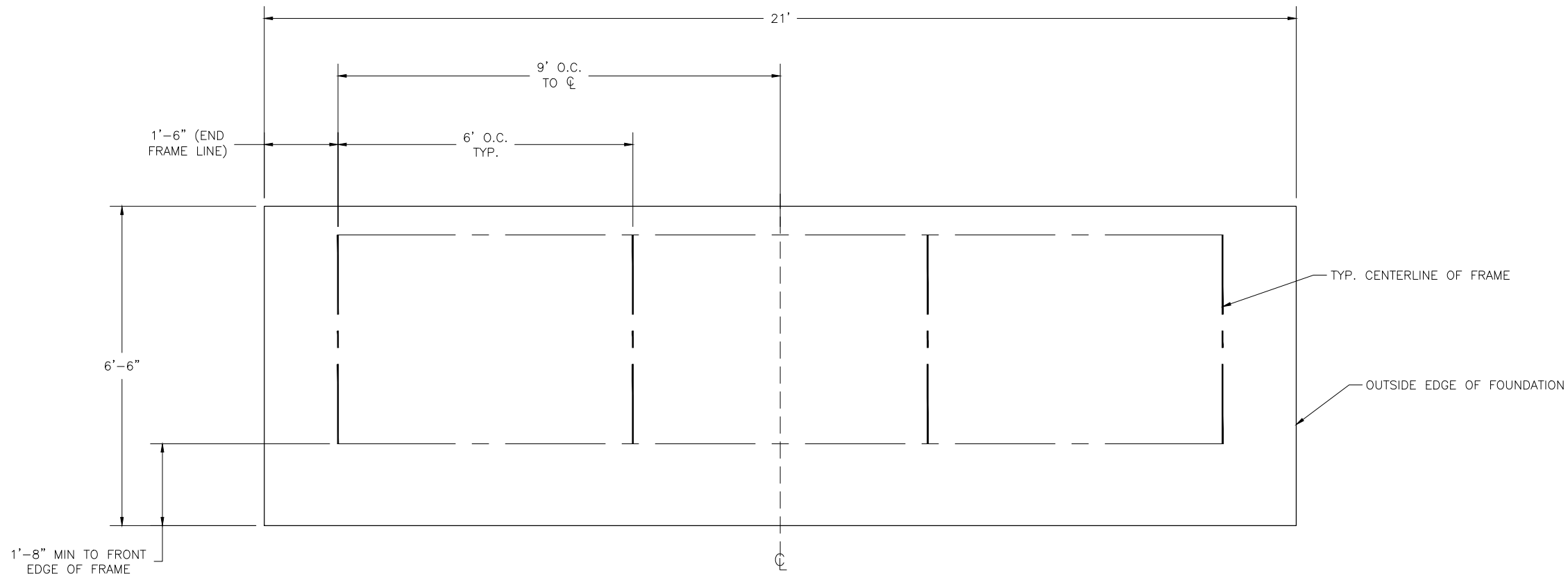


SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	3	42
NET SEATS				42
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				42

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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Seating Plan		
BLEACHER MODEL #:	DRAWING NUMBER:	TD.1

LOCATE FRAMES ON FOUNDATION



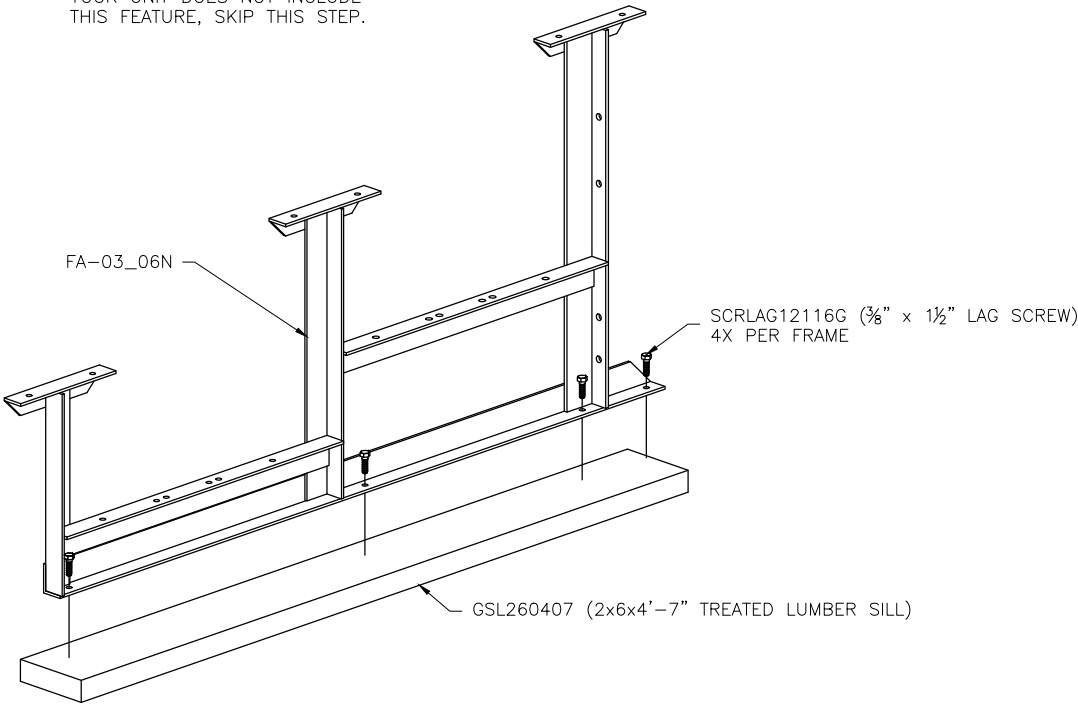
* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.

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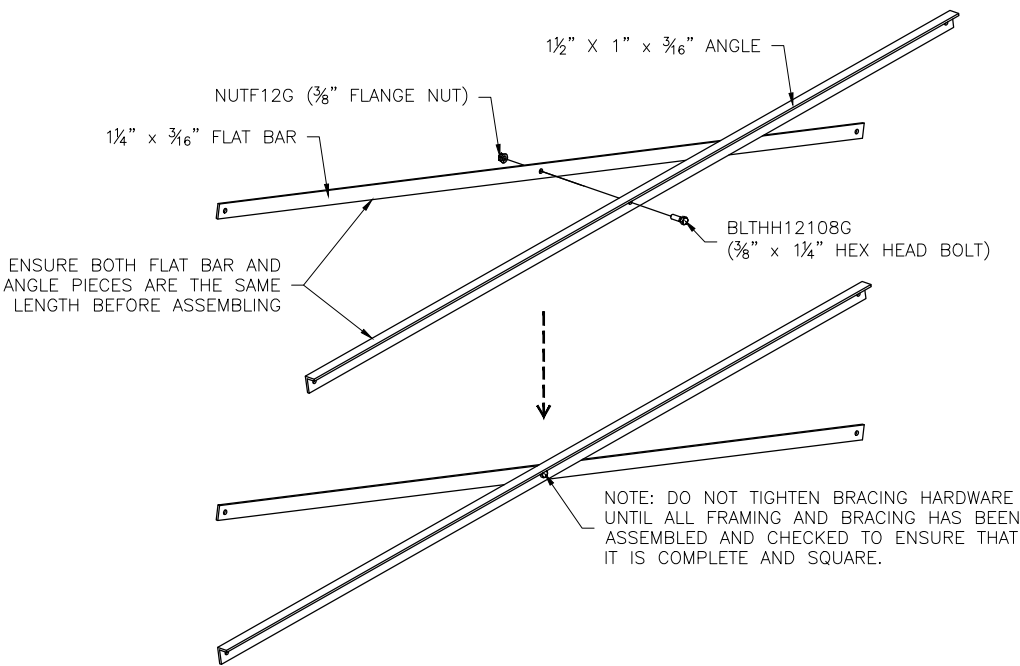
SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Foundation Plan		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1

(OPTIONAL) ATTACH GROUND SILLS *

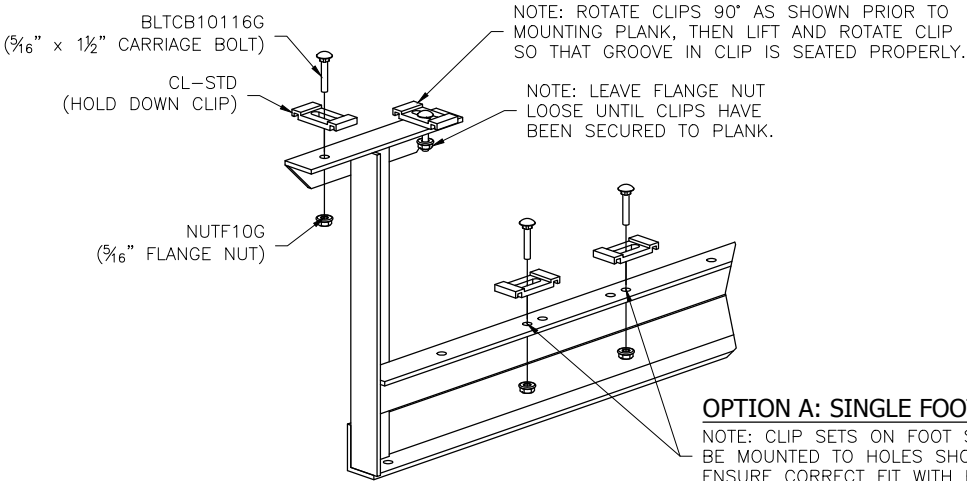
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

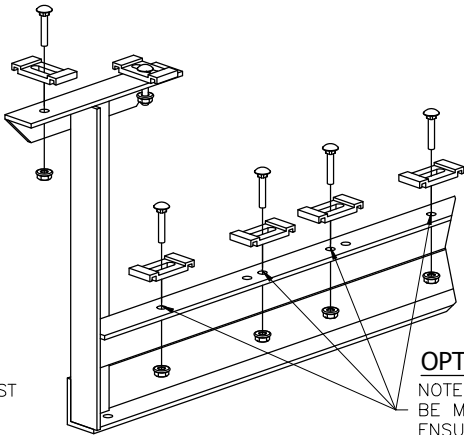


**ONCE FRAMING IS COMPLETE,
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES**



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

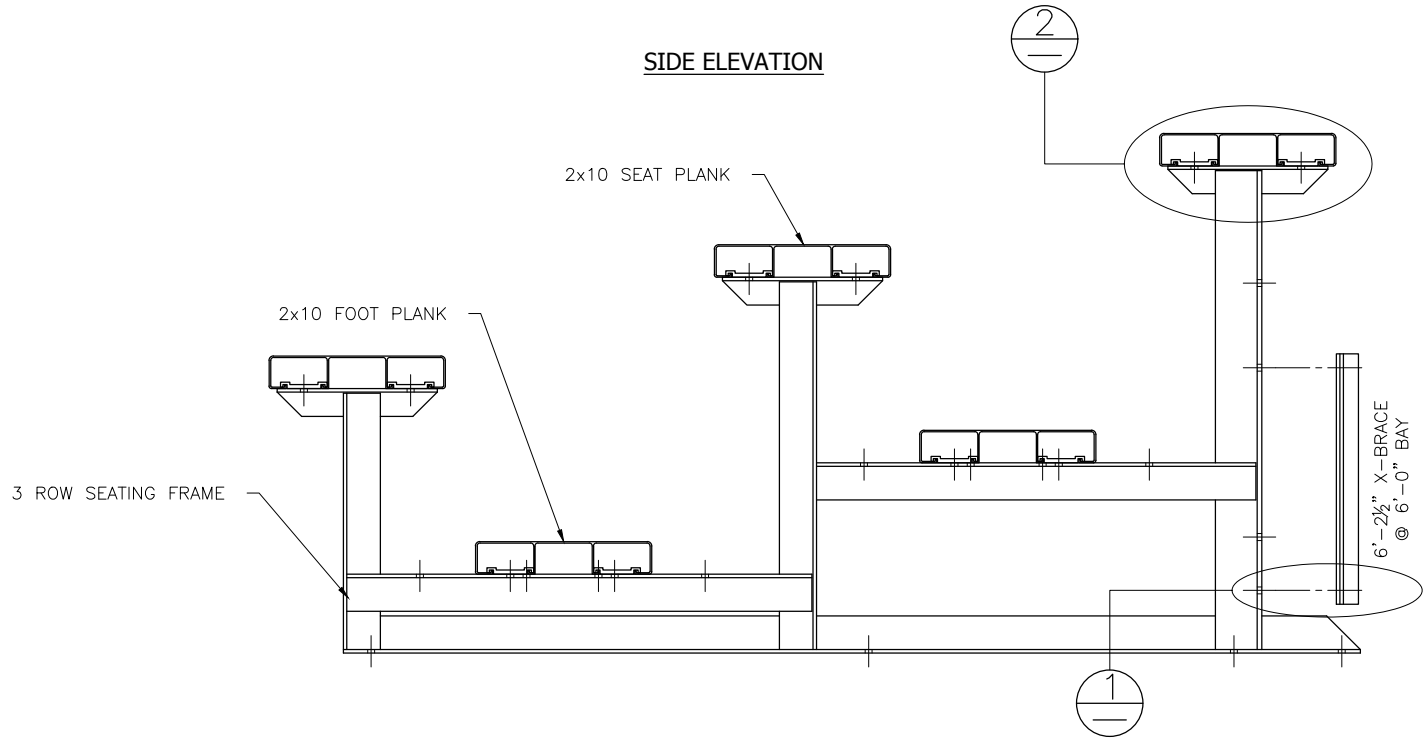
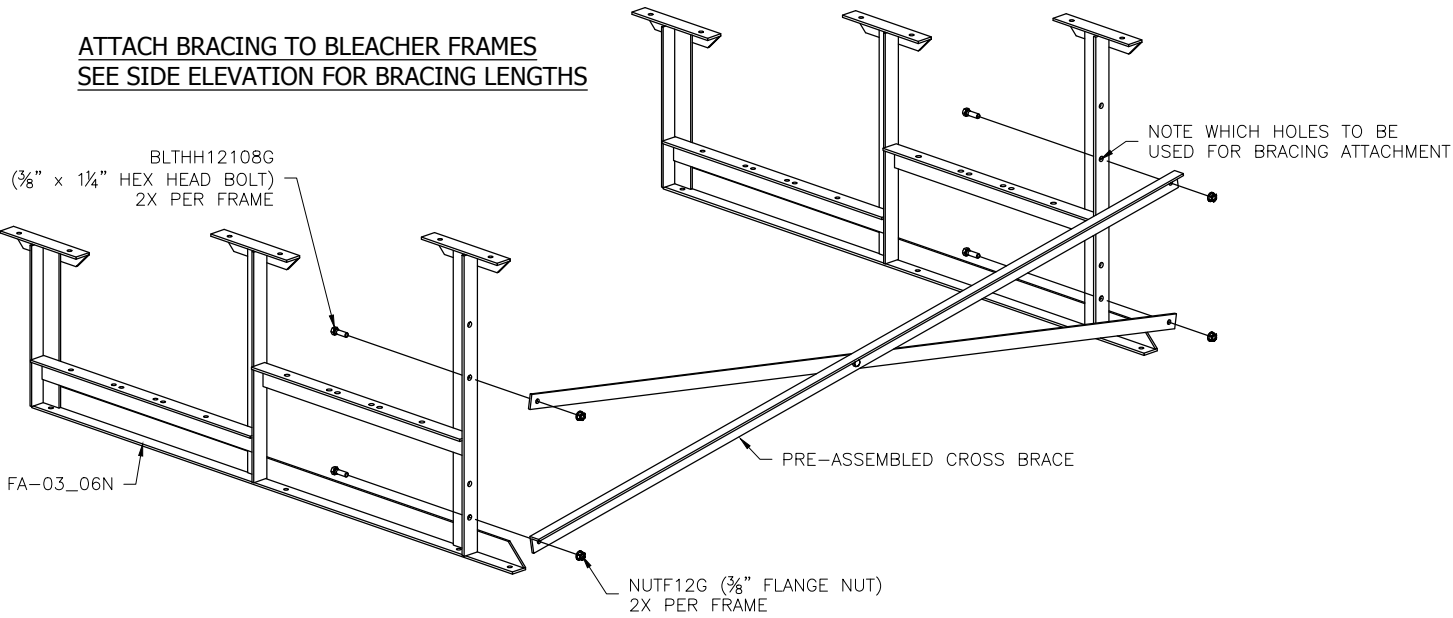
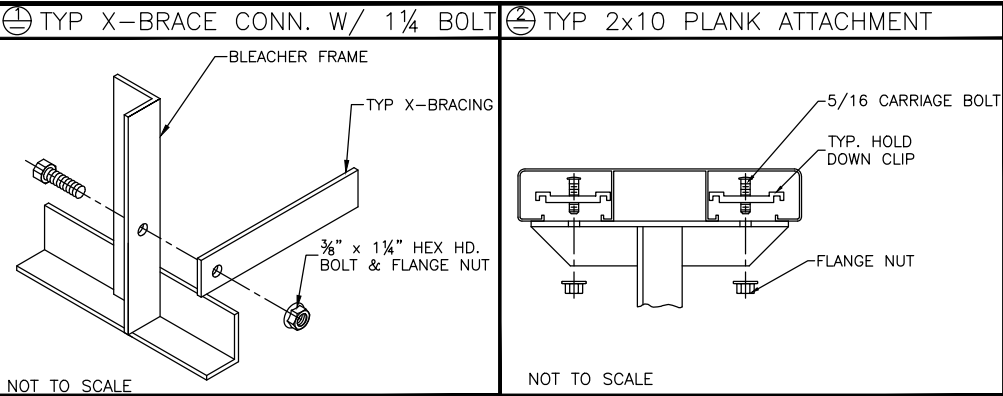


OPTION B: DOUBLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

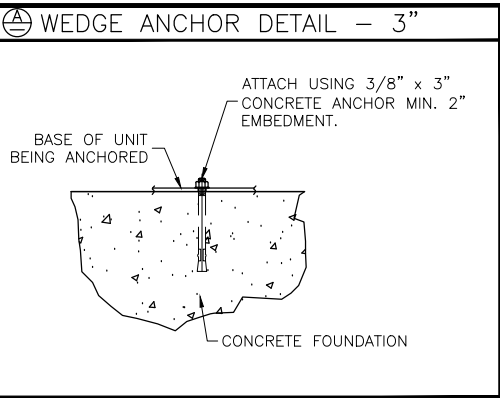
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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Framing & Clip Set Preparation		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1

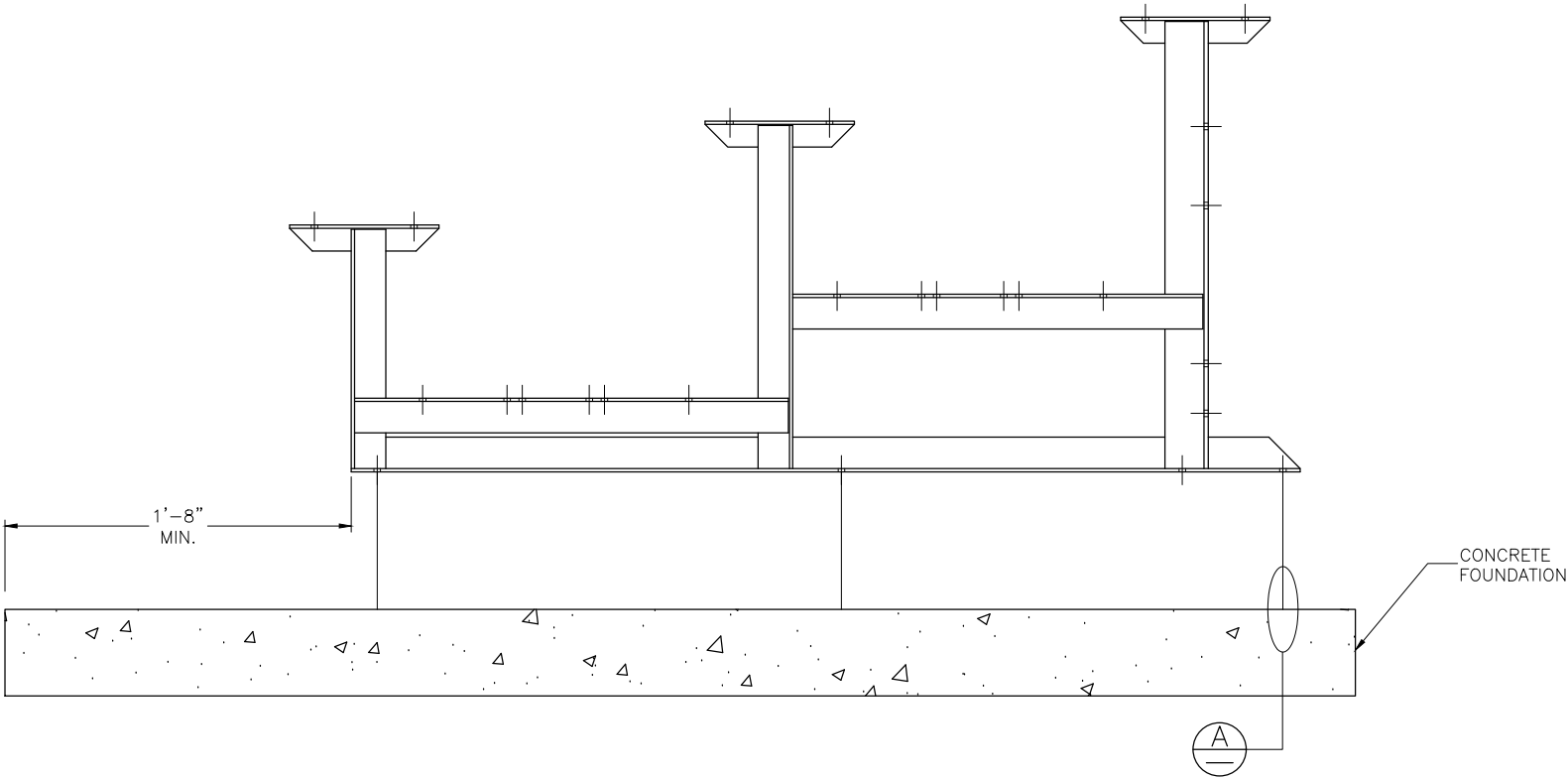


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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Framing Assembly		
BLEACHER MODEL #:	DRAWING NUMBER: TD.1	



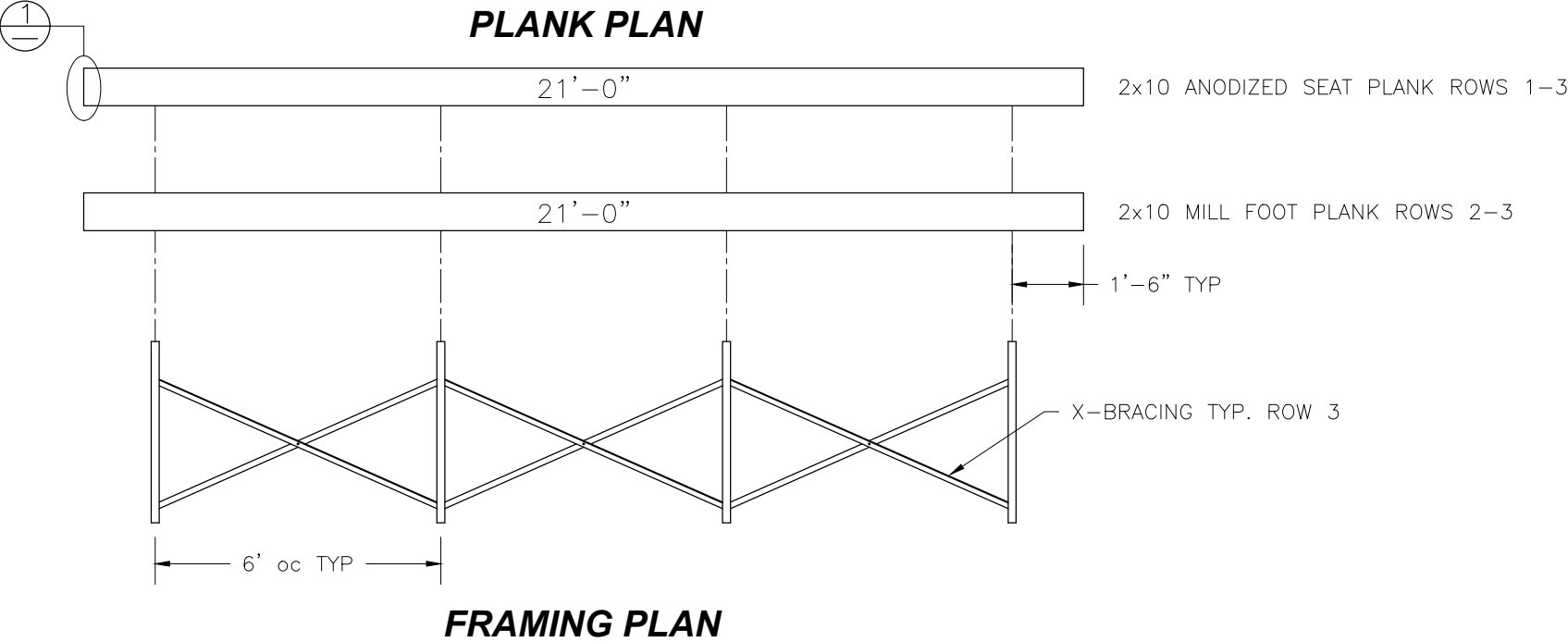
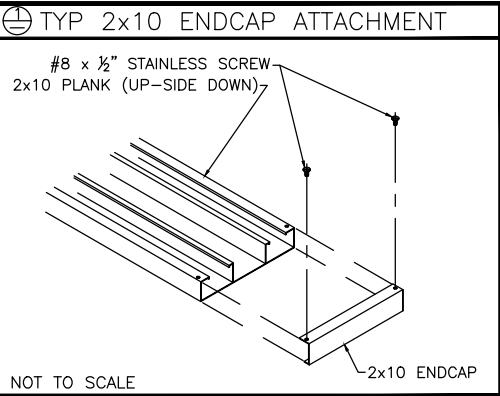
(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *



* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Concrete Anchoring Plan		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1



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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Plank and Framing Plan		
BLEACHER MODEL #:	DRAWING NUMBER:	TD.1