



MATERIAL FINISHES	
SEAT PLANK	ANODIZED
RISER PLANK	MILL FINISH
FOOT PLANK	MILL FINISH
CHAIN LINK	GALVANIZED

10 Row Transportable Bleacher - Baseline Series

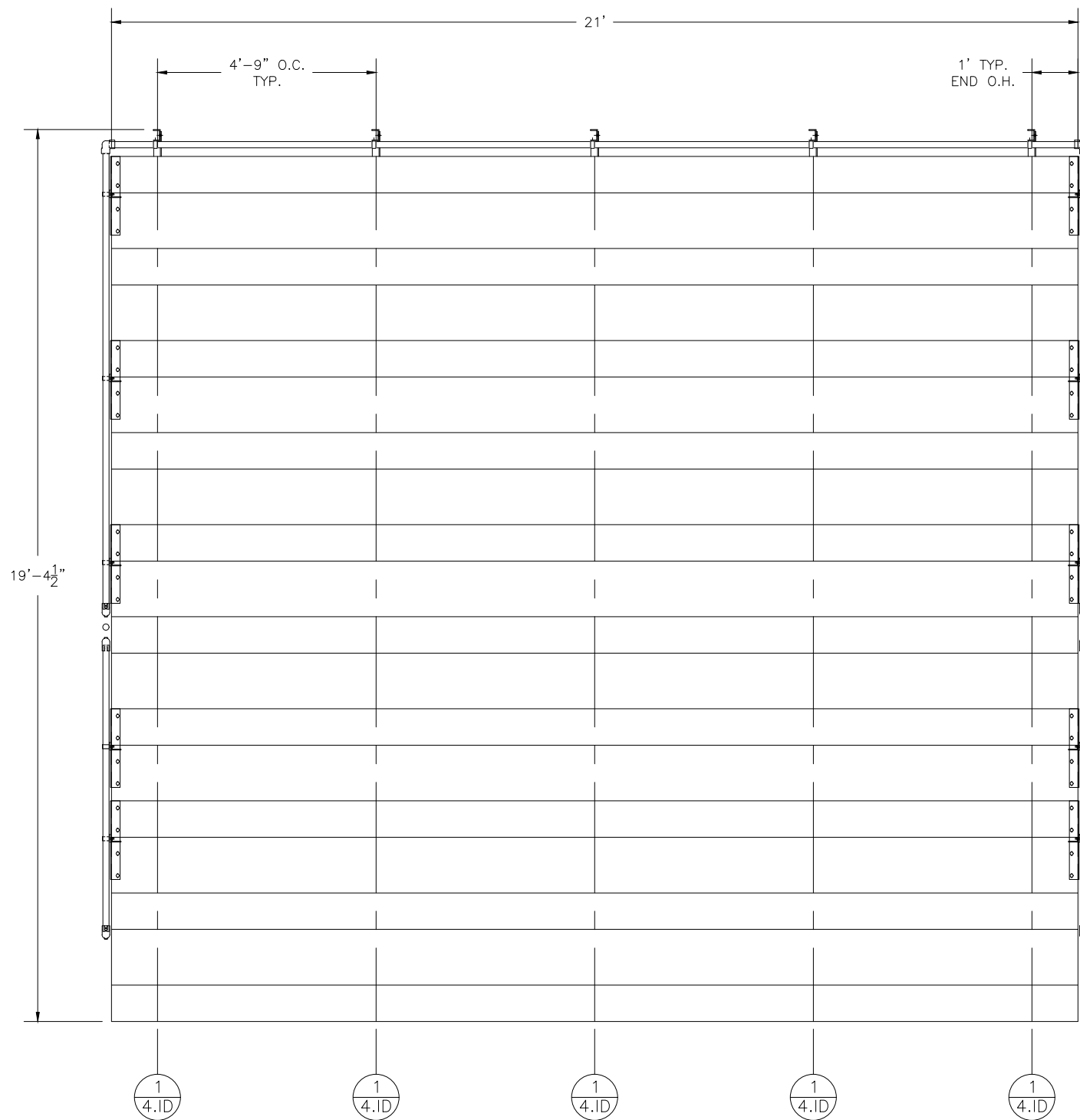
Item No: 569-1306

Bleacher Length: 21'

DRAWING REFERENCE NUMBER:	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.FP	FOUNDATION PLAN
4.ID	FRAME IDENTIFICATION
5.BA	BLEACHER ASSEMBLY PREP
6.BA	BLEACHER ASSEMBLY – BRACING
7.BA	BLEACHER ASSEMBLY SECTION VIEW
8.AP	ANCHORING PLAN
9.PF	PLANK & FRAMING PLAN
10.GR	GUARDRAIL ASSEMBLY
11.DS	TYPICAL BLEACHER ASSEMBLY DETAILS

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	⅝" DRILL BIT
⅝" DEEP WELL SOCKET	RUBBER MALLET	⅞" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

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		DESCRIPTION:				
		DRAWN BY:	DATE:	REVISION:	SCALE: N.T.S.	SHEET NUMBER: 1.CS



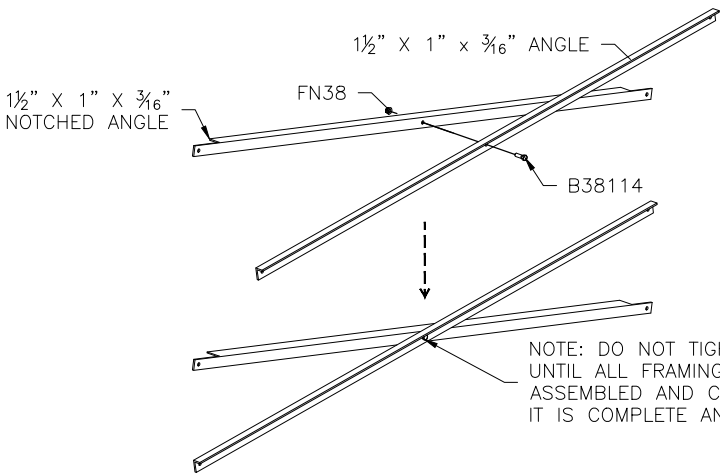
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	10	140
NET SEATS				140
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				140
(BASED ON 18" PER SEAT)				



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PROJECT/SITE:				
DESCRIPTION:				
DRAWN BY:	DATE:	REVISION:	SCALE: N.T.S.	SHEET NUMBER: 2.TD

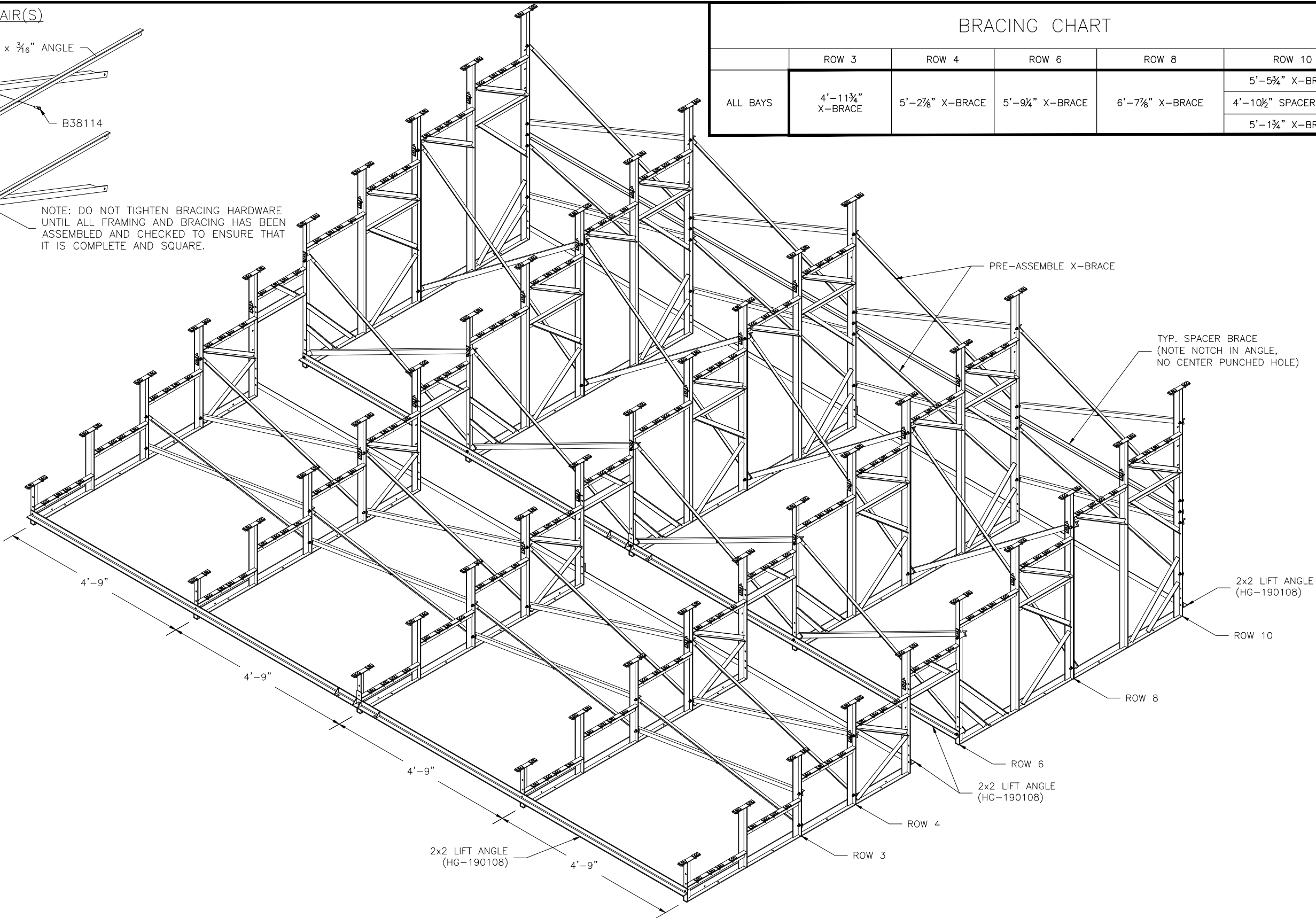
PRE-ASSEMBLE X-BRACE PAIR(S)



NOTE: DO NOT TIGHTEN BRACING HARDWARE UNTIL ALL FRAMING AND BRACING HAS BEEN ASSEMBLED AND CHECKED TO ENSURE THAT IT IS COMPLETE AND SQUARE.

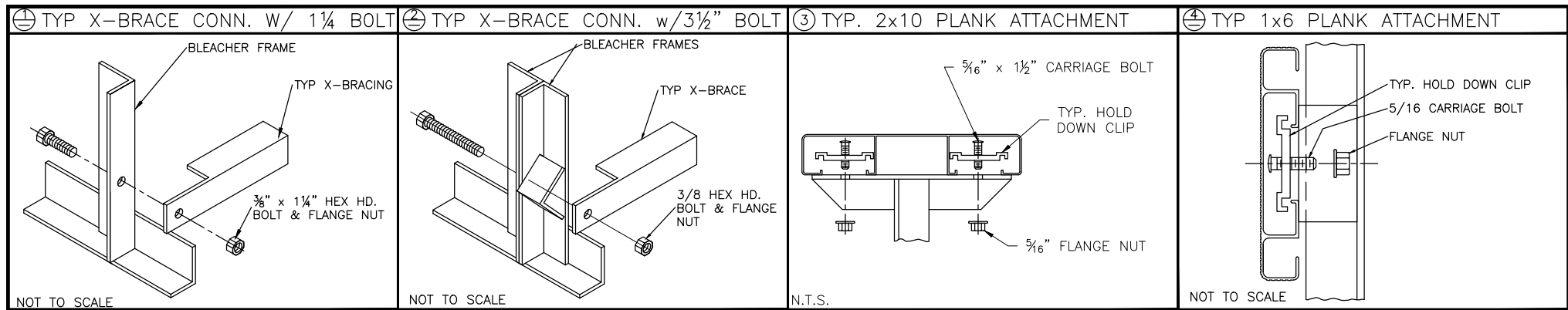
BRACING CHART

	ROW 3	ROW 4	ROW 6	ROW 8	ROW 10
ALL BAYS	4'-11 3/4" X-BRACE	5'-2 7/8" X-BRACE	5'-9 1/4" X-BRACE	6'-7 7/8" X-BRACE	5'-5 3/4" X-BRACE
					4'-10 1/2" SPACER BRACE
					5'-1 3/4" X-BRACE

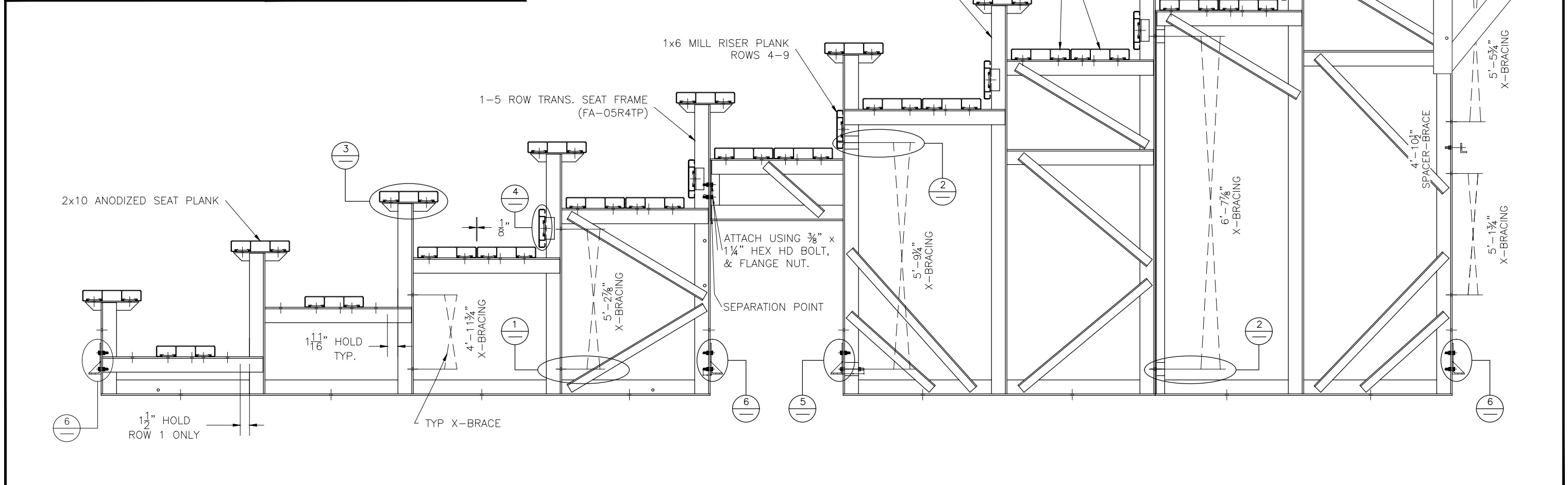
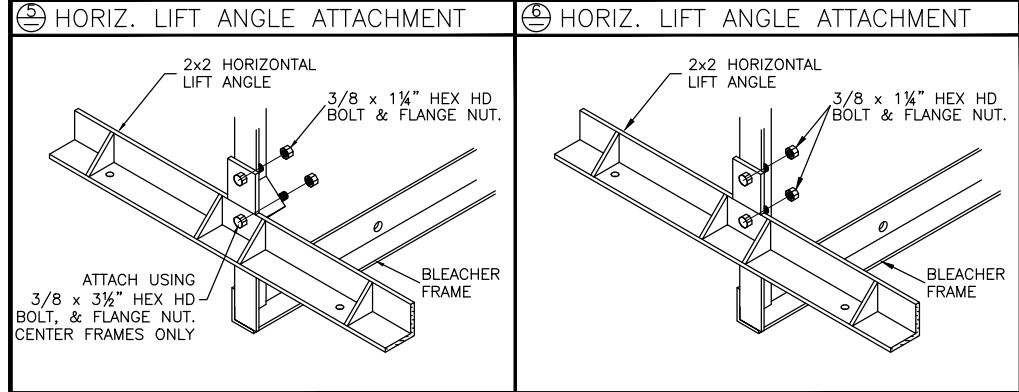


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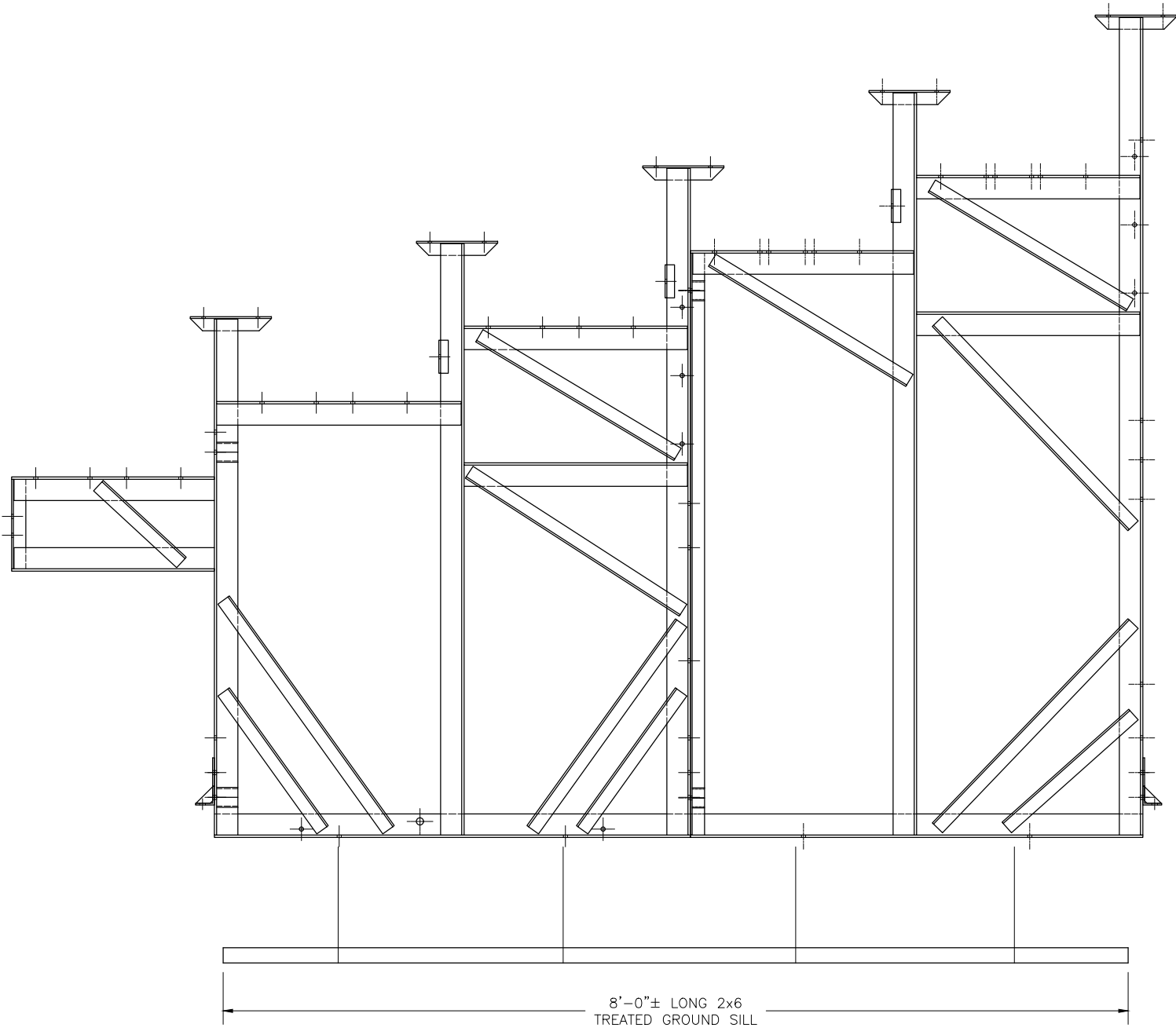
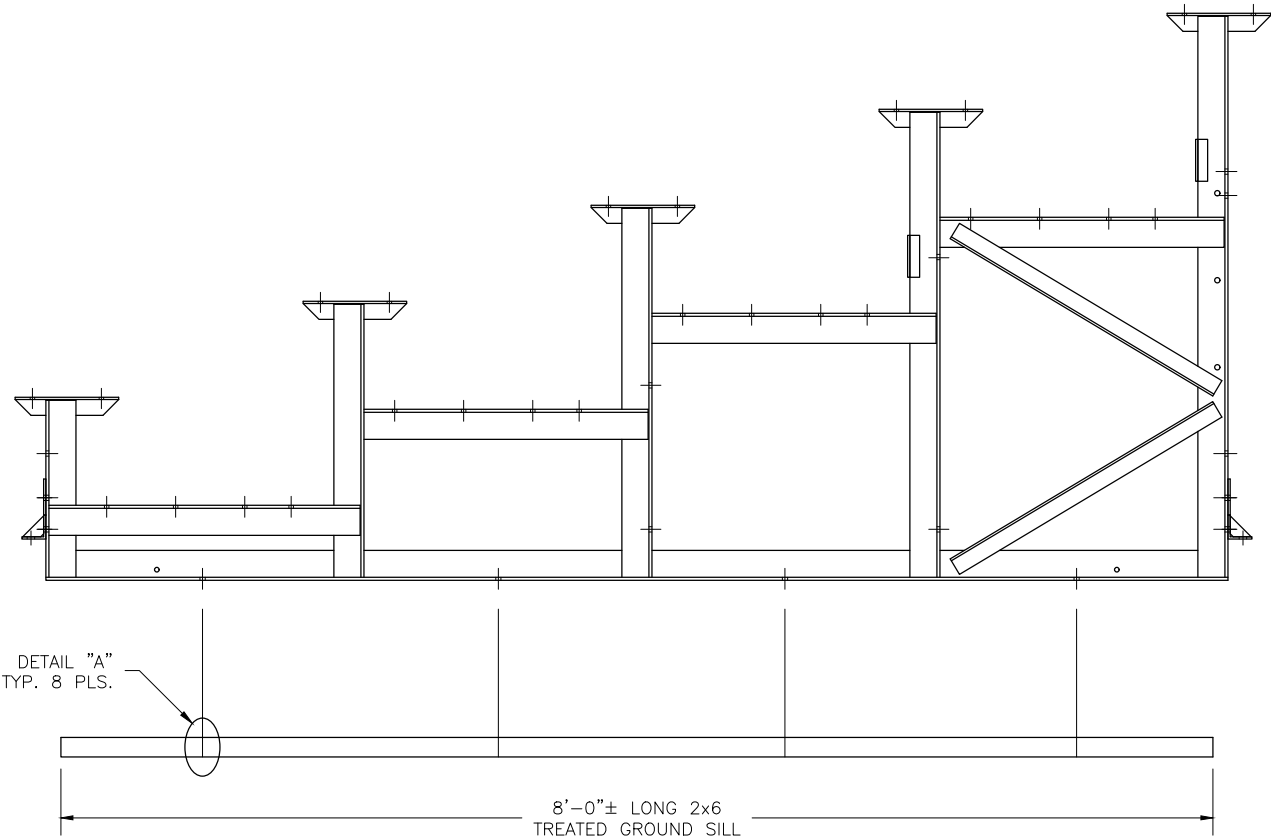
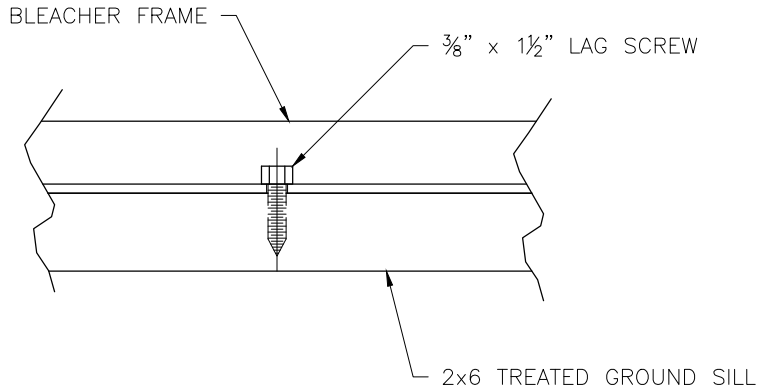
INSTALLATION NOTE: INSTALL REAR GUARDRAIL POST BEFORE INSTALLING ROW 10 X-BRACING. IF THIS IS NOT DONE, THE INSTALLED X-BRACING WILL HAVE TO BE LOOSENEED TO INSTALL REAR GUARDRAIL POST.



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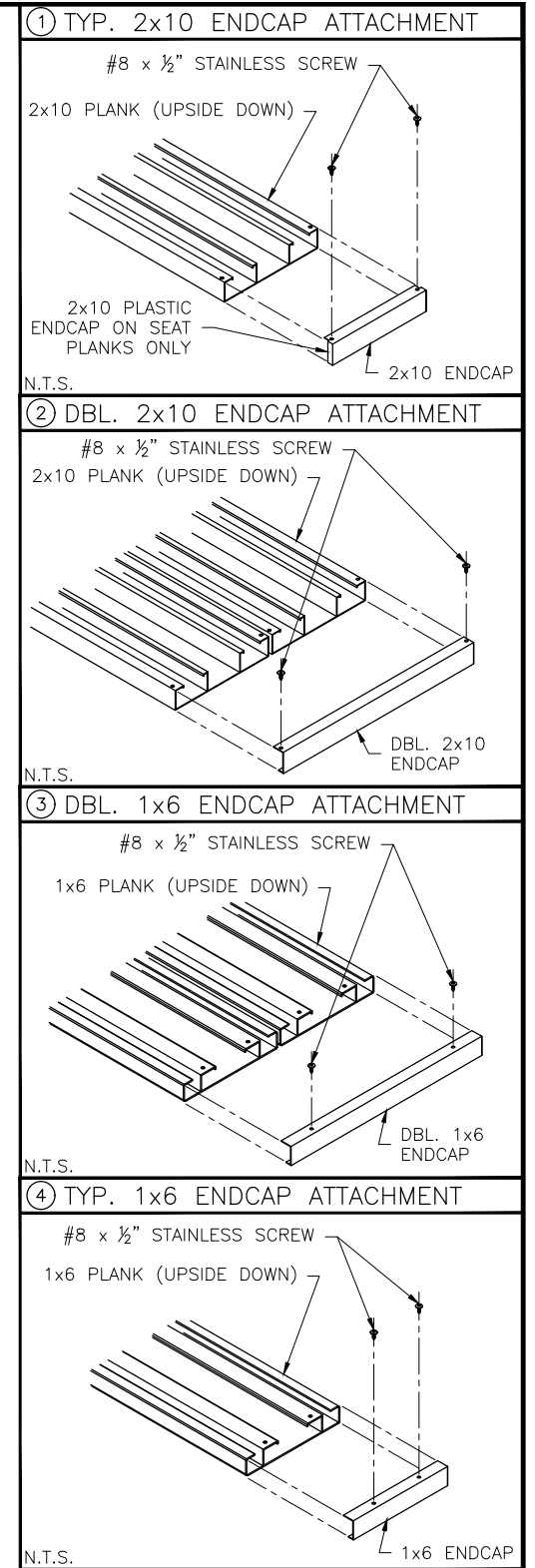
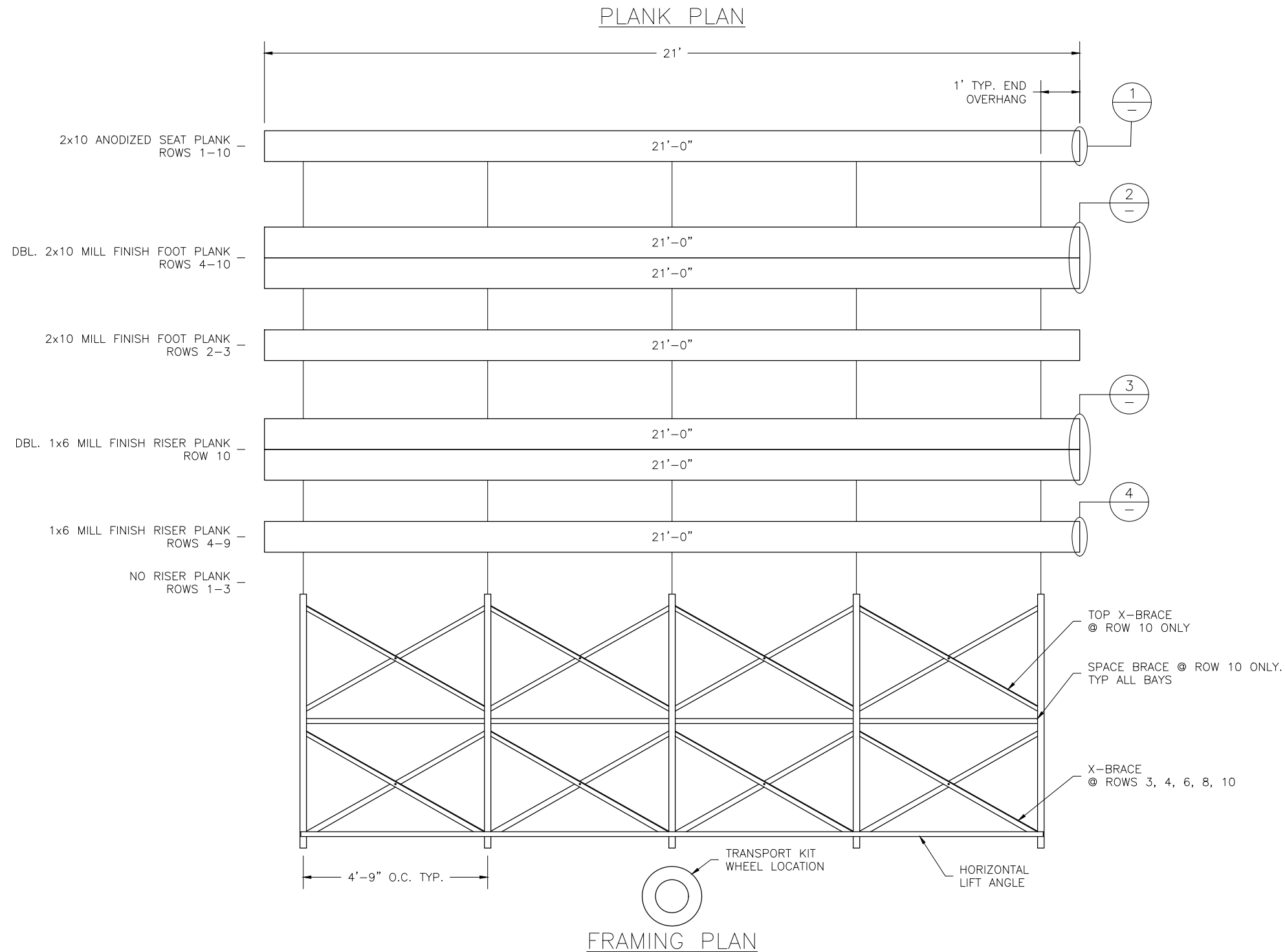
PROJECT/SITE:				
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DETAIL 'A' — GROUND SILL ATTACHMENT



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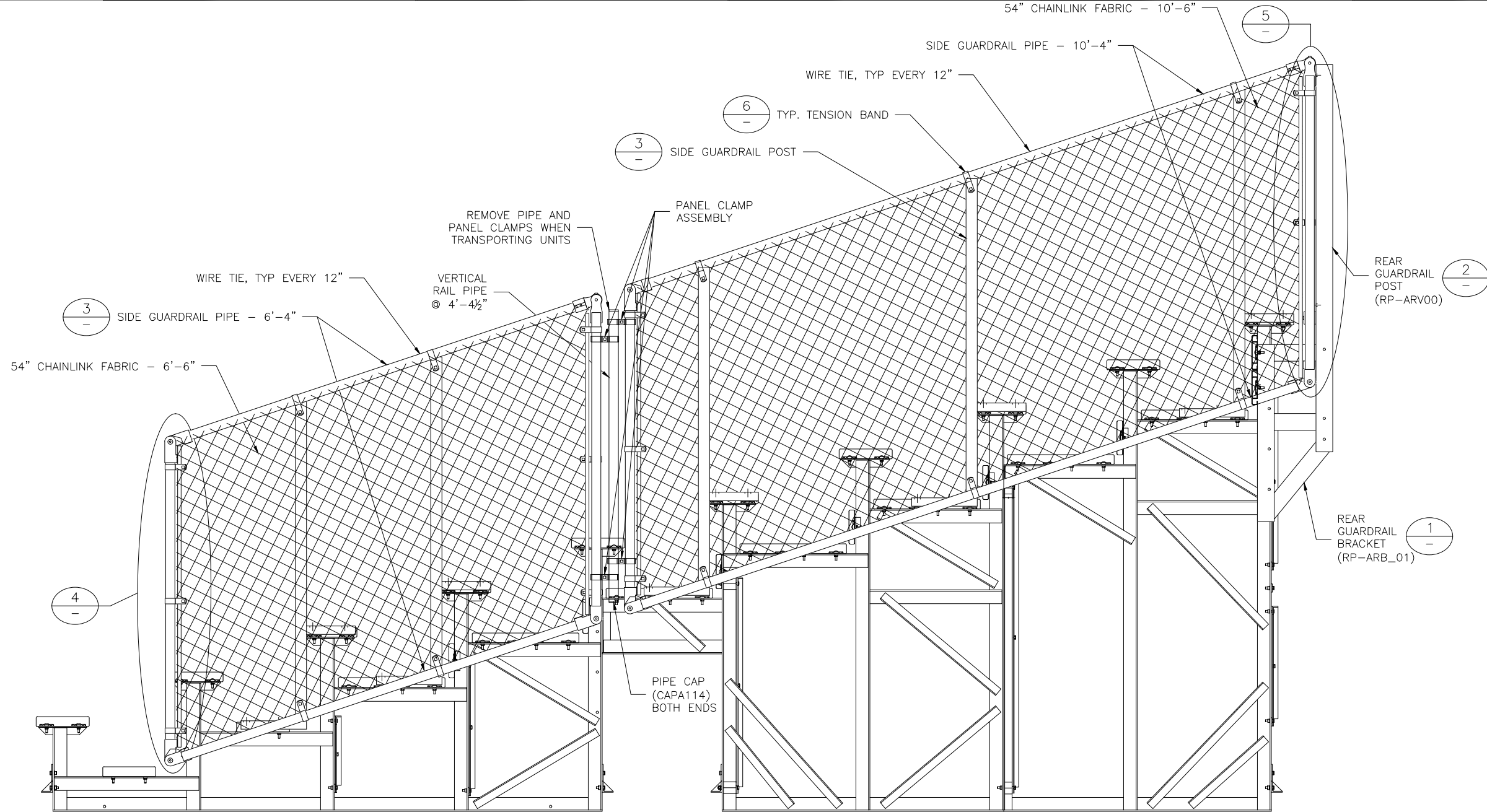
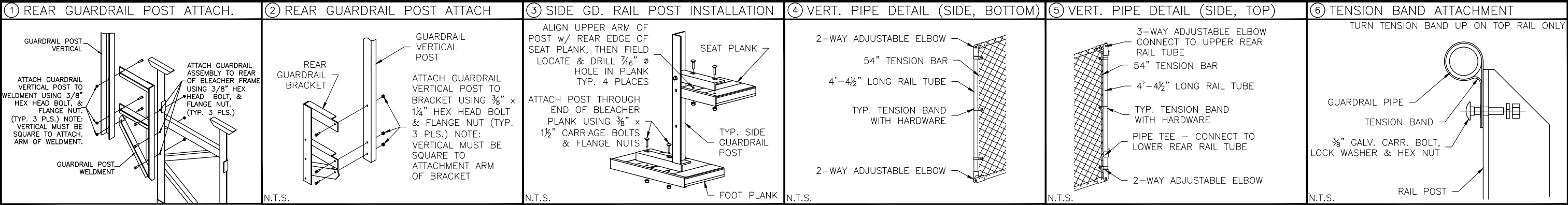
DRAWN BY:

DATE:

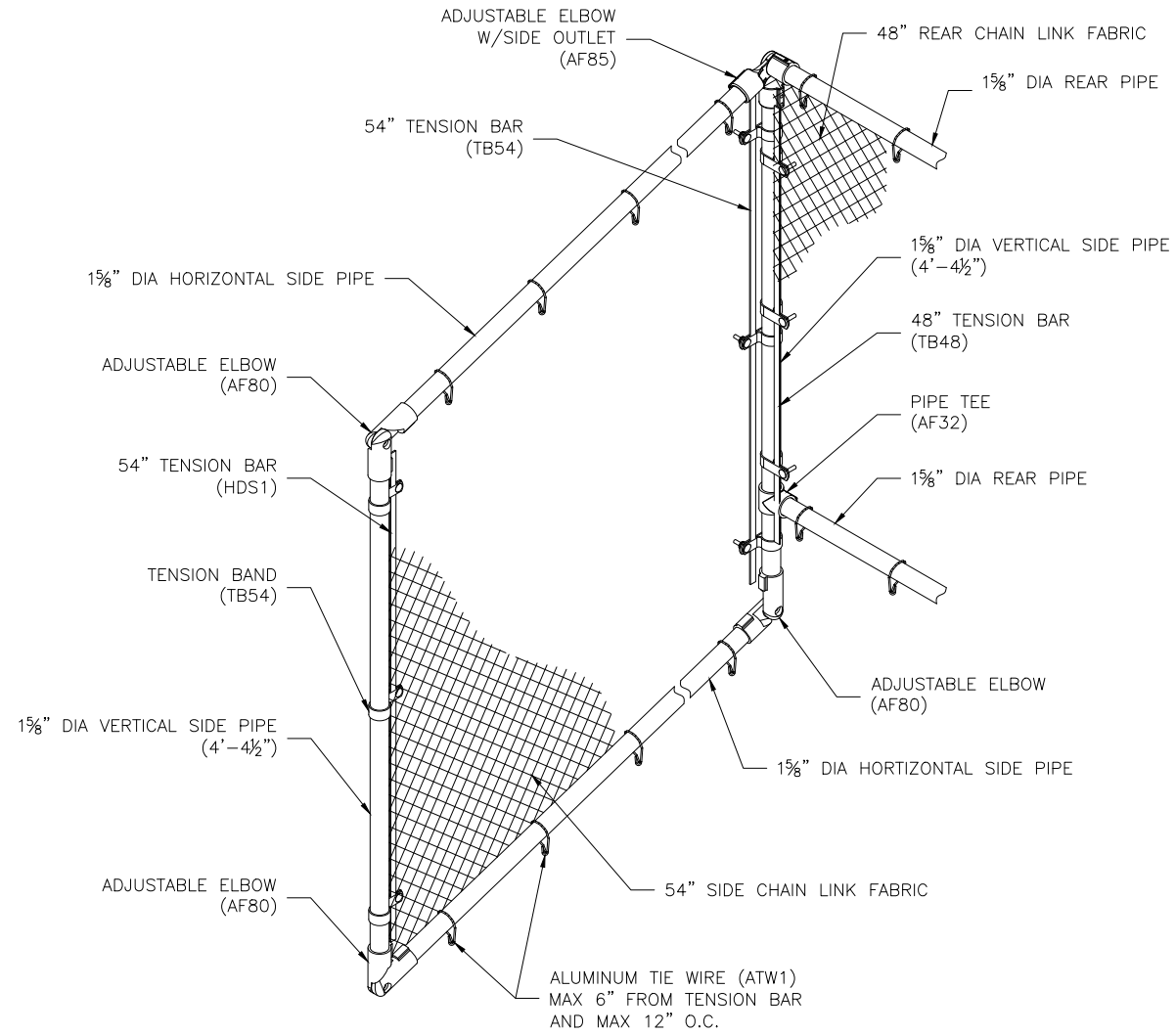
REVISION:

SCALE: N.T.S.

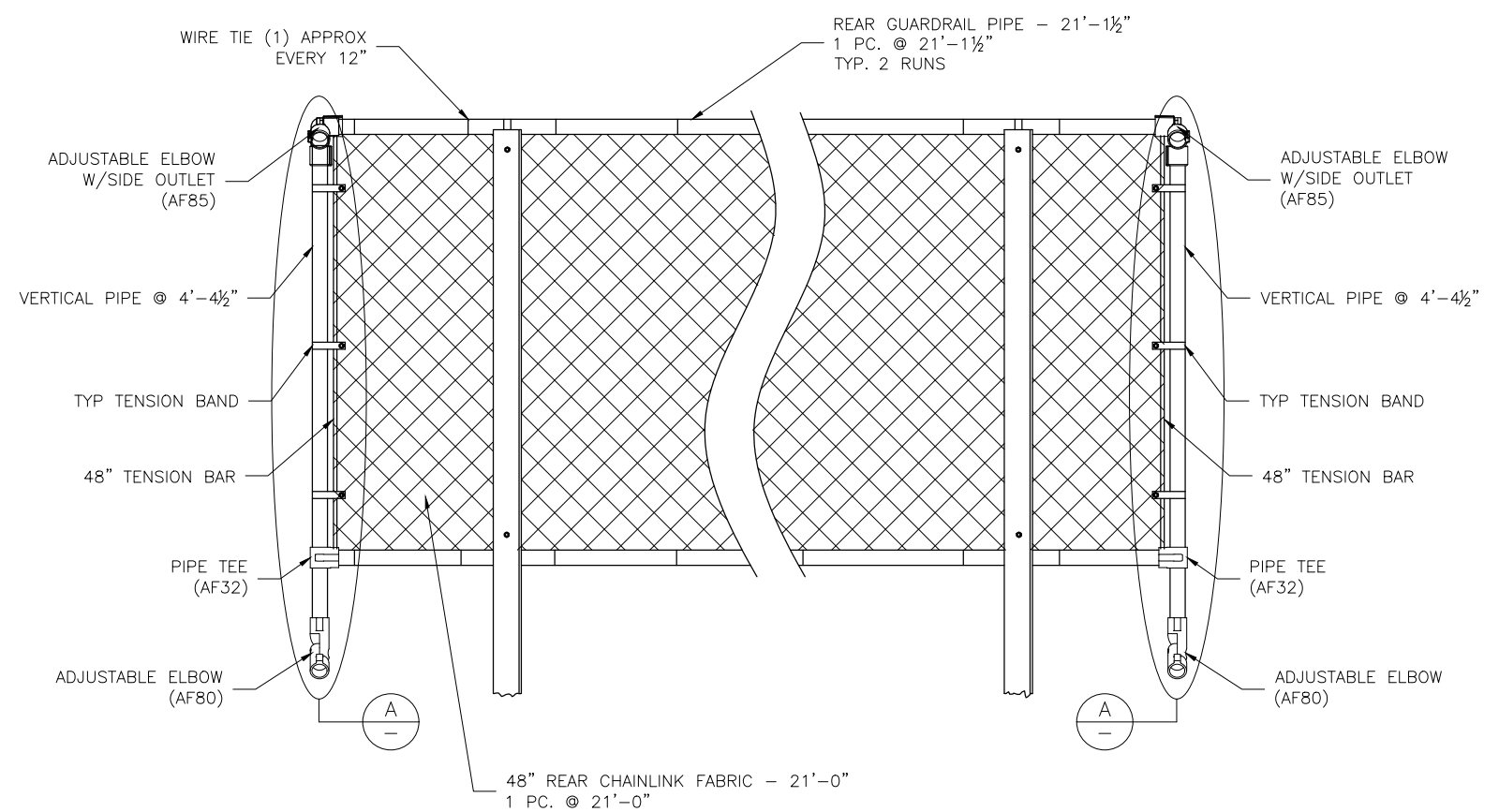
SHEET NUMBER: 6,PF



DETAIL A
SPECTATOR RIGHT SIDE GUARDRAIL CONNECTION

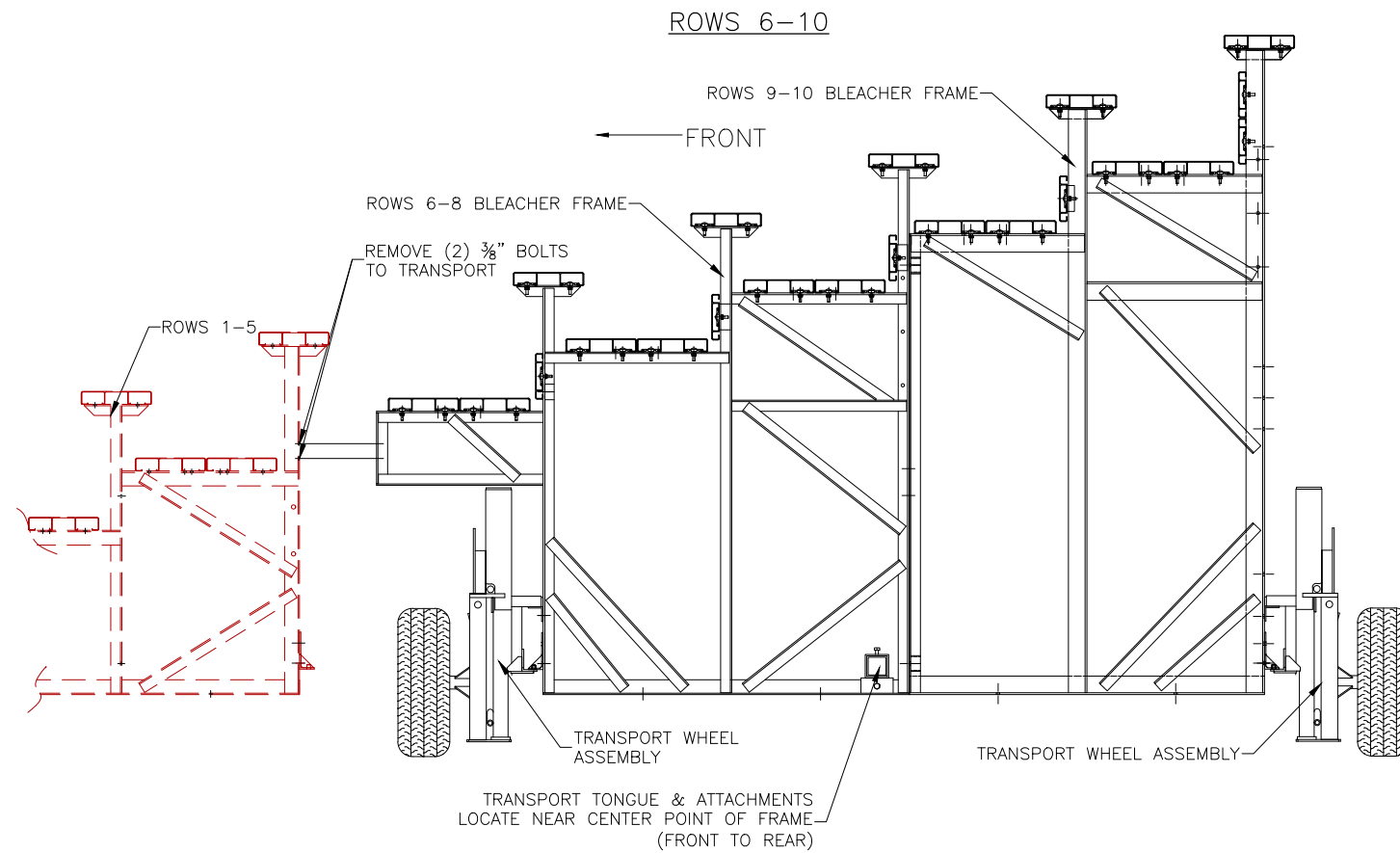
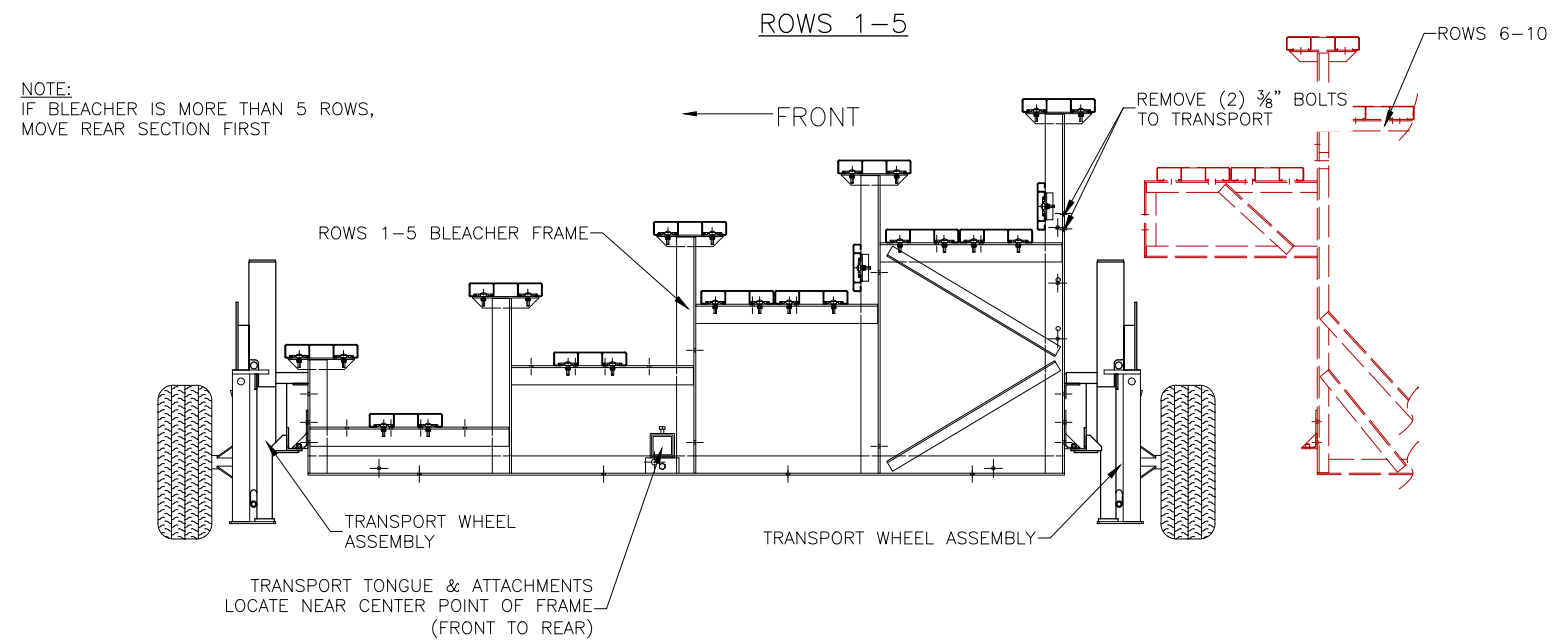


REAR GUARDRAIL
AS VIEWED FROM THE REAR



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DESCRIPTION:

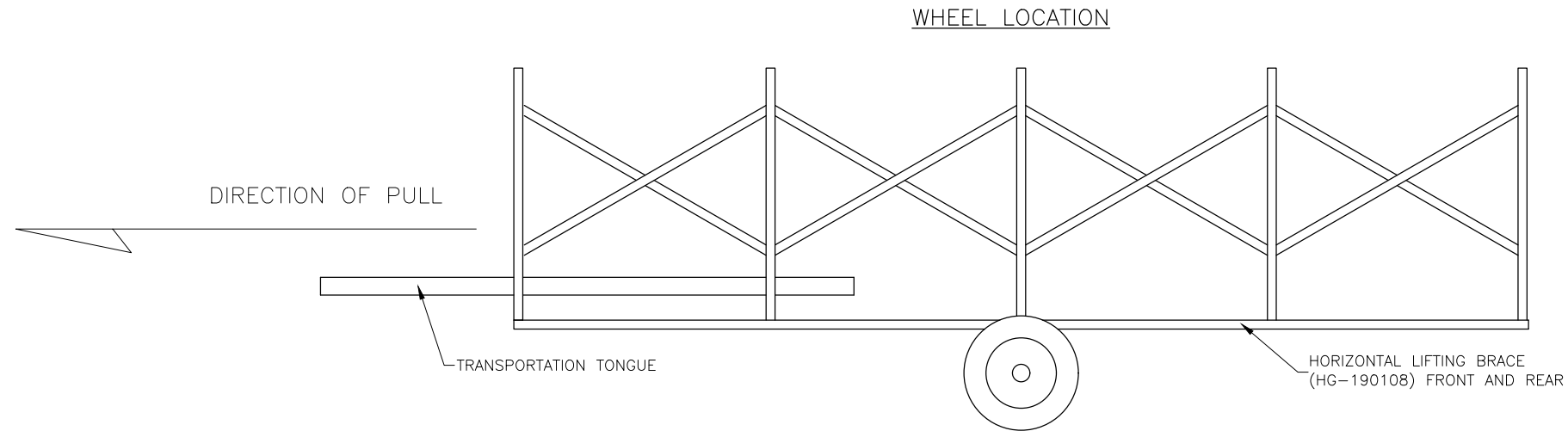
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DATE:

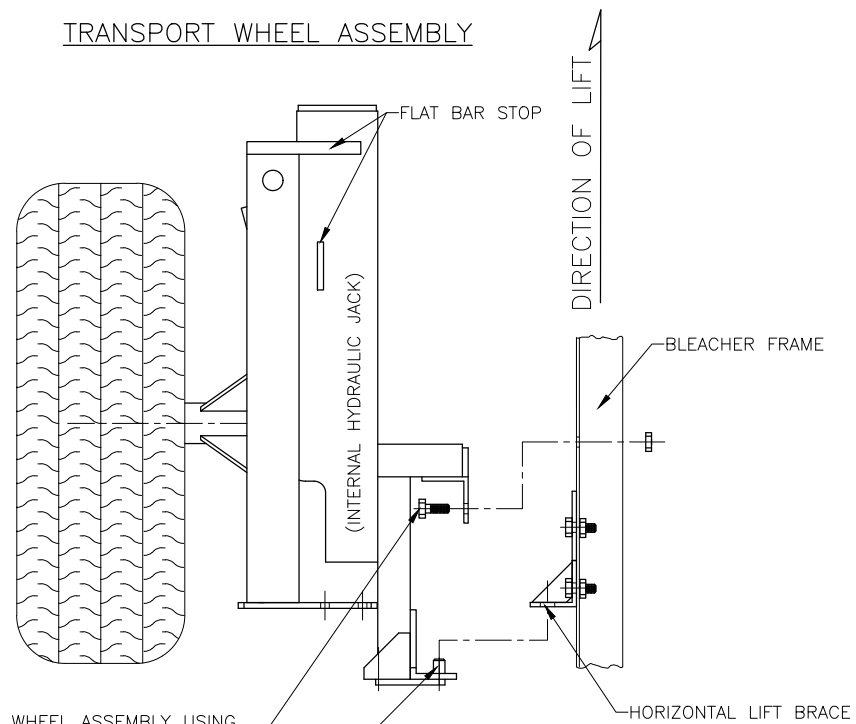
REVISION:

SCALE: N.T.S.

SHEET NUMBER: 9.TA



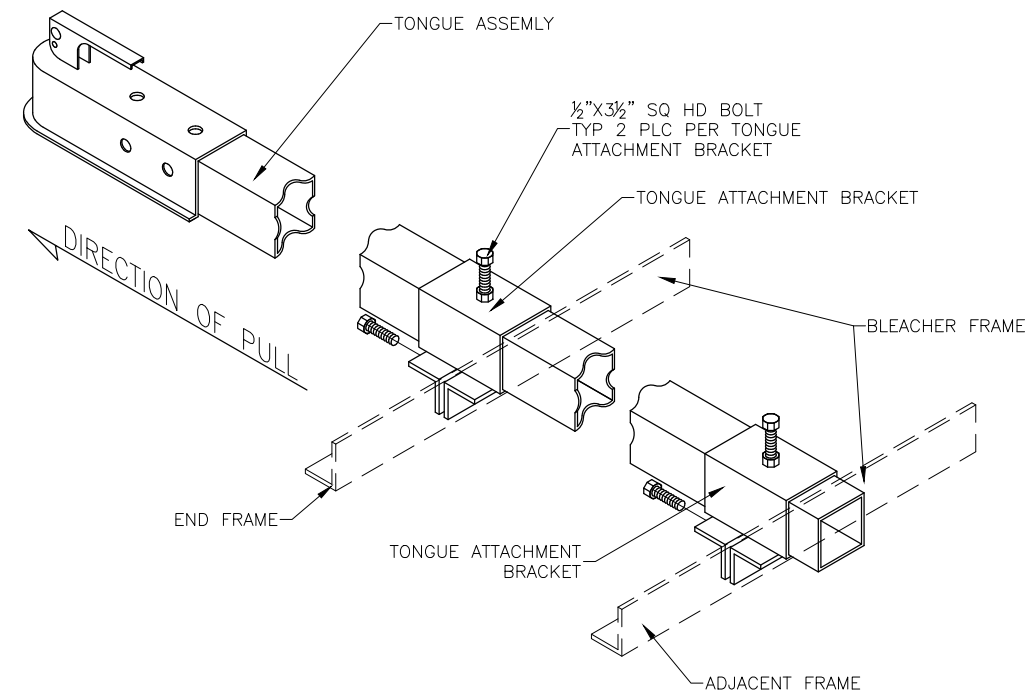
TRANSPORT WHEEL ASSEMBLY



ATTACH WHEEL ASSEMBLY USING $\frac{3}{8}$ "x $\frac{1}{4}$ " HEX HEAD BOLT, LOCK WASHER & HEX NUT AT CENTER FRAME ONLY. (FRONT AND REAR)

LINE UP PIN TO HOLE IN HORIZONTAL BRACE

TONGUE ASSEMBLY



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SHEET NUMBER: 10.TK