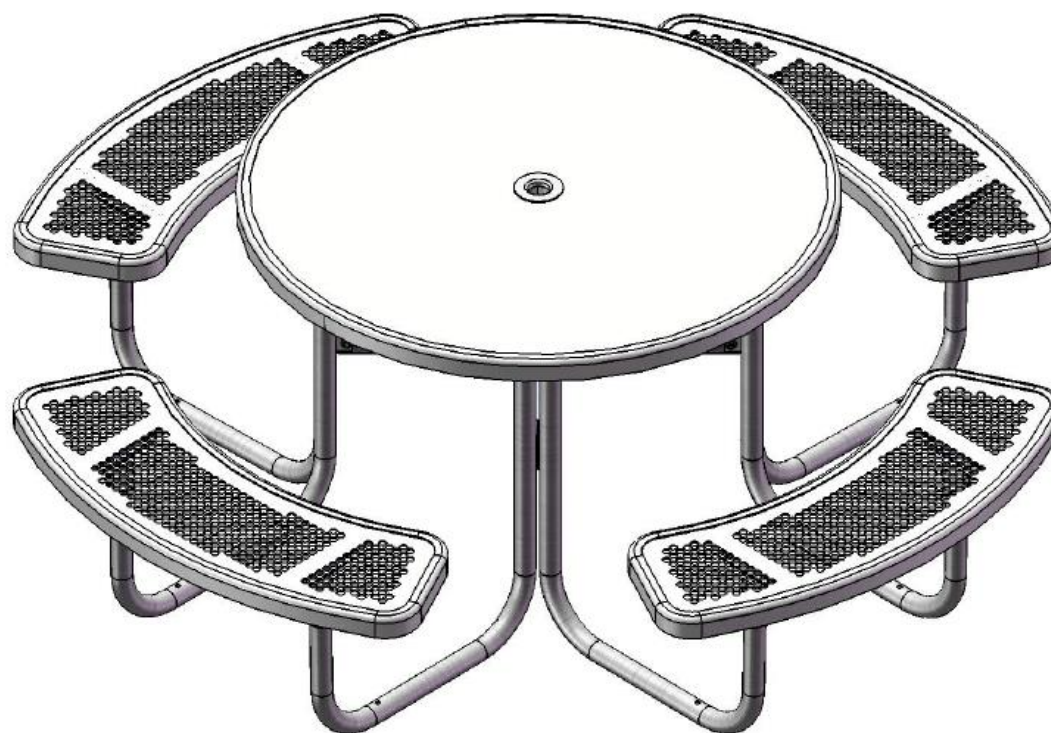


**46" Round Solid Top Picnic Table  
398-1530**



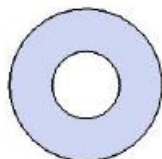
## **Safety Warnings & Equipment Inspection**

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

**Hardware**



5/16" X 1"  
Machine Bolt

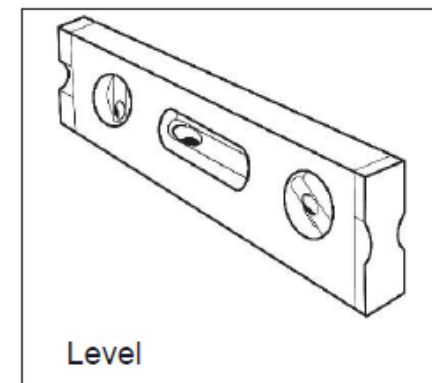
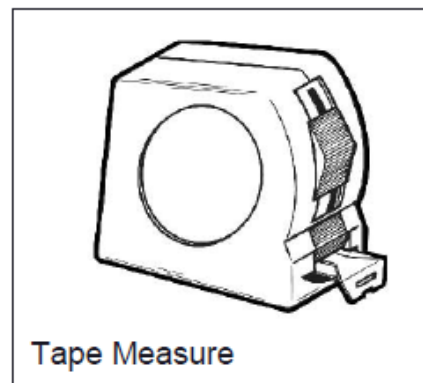
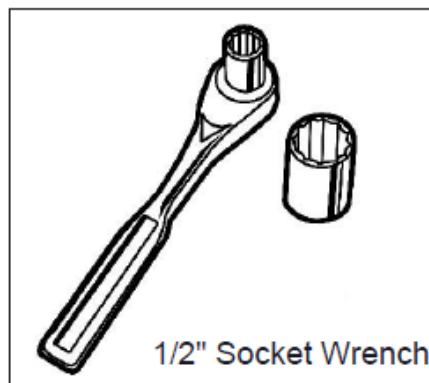
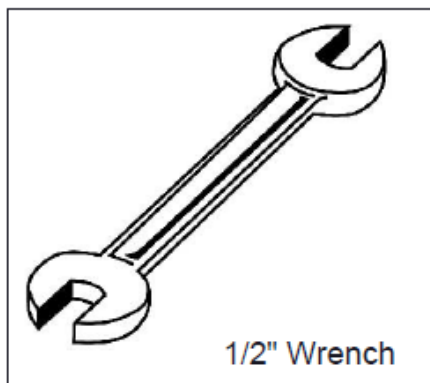


5/16" Washer



5/16" Kep Nut

**Tools Required**



## Product Specifications

**Top & Seats:** 11 gauge die formed angle frame 1"x1-7/8" with 3" radius on the seat corners. A 12 gauge piece of sheet steel is precision punched with a 5/8" hole to create the punched hole pattern. The understructure/attachment plates are fabricated from 7 gauge x 1-1/2" flat bar. Top is additionally supported to the outer frame with 7 gauge x 1-1/2" flat bar. Electrically MIG welded.

**Coating:** Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

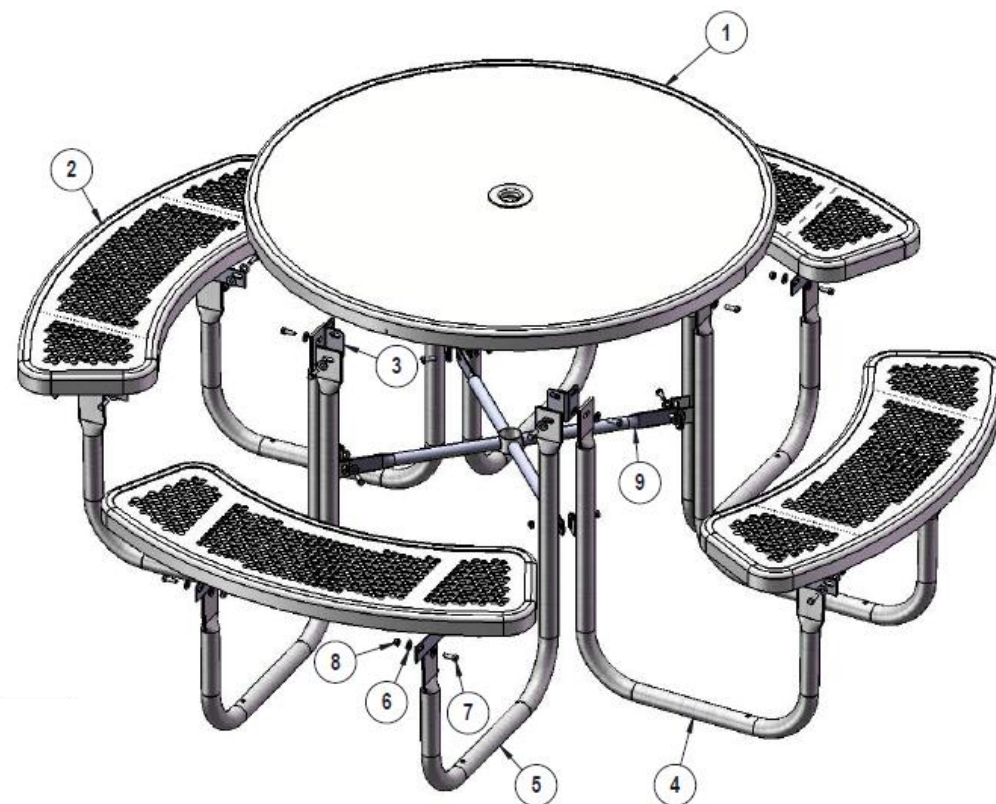
**Frame:** 1-5/8" O.D. x 14 gauge pre-galvanized structural steel tubing. Brace attachment points are 1-1/2"x2"x3/16" steel flat bar. Cross braces 1" O.D. x 16 gauge pre-galvanized structural steel tubing. Top is attached with 7 gauge 2"x2" die formed angle. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. All electrically MIG welded.

**Frame Coating:** Electrostatic powder coated application oven cured.

**Hardware:** All stainless steel hardware fasteners.

**Dimensions:** Top is 46" round x 30-1/4" high. Seats are 12" wide x 41-1/2" long x 18" high. Outside to outside dimensions of seat table is 82-1/4" x 82-1/4".

**Components**

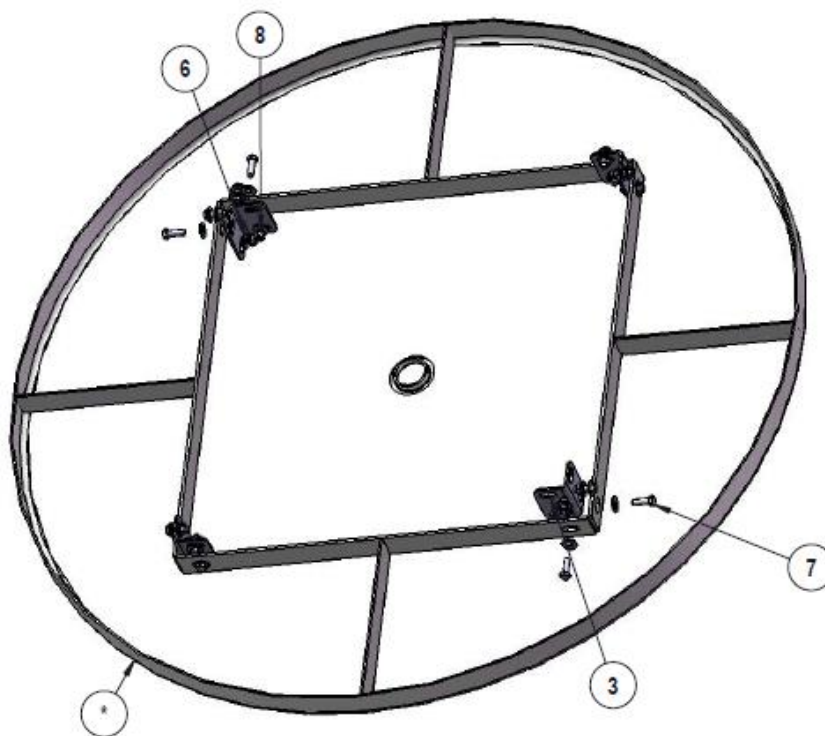


Optional Surface Mount Hardware:  
5/16" x 4-1/2" Concrete Expansion Anchor Bolts  
(Not Included)

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	T-SD46RD-T	46" Round Solid Top	1
2	T-P36RD-S	3' Punched Round Seat	4
3	P-01-04-0121	Extension Tab	4
4	P-V358-L	Vinyl Leg L	4
5	P-V358-R	Vinyl Leg R	4
6	33-02-0007	5/16" SS Washer	72
7	33-05-0029	5/16" x 1" Machine Bolt (SS)	36
8	33-03-0012	5/16" Kep Nut (SS)	36
9	P-01-04-0122	Crossbrace w/ Umbrella Tube	1

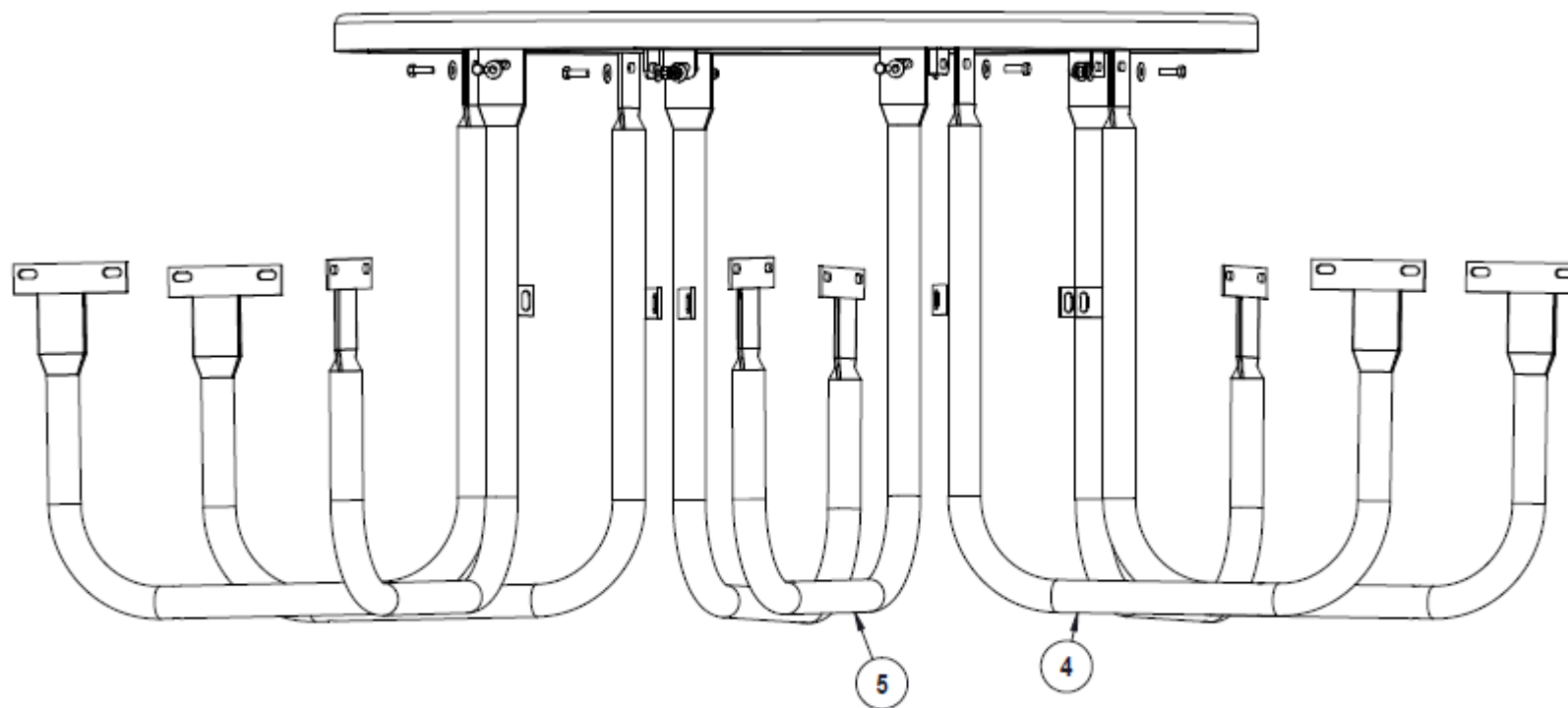
**Assembly Instructions: Step 1**

Attach the Extension Tabs to the 46" Round Top using specified hardware.





**Assembly Instructions: Step 2**



Attach the legs to the Extension Tabs using specified hardware.

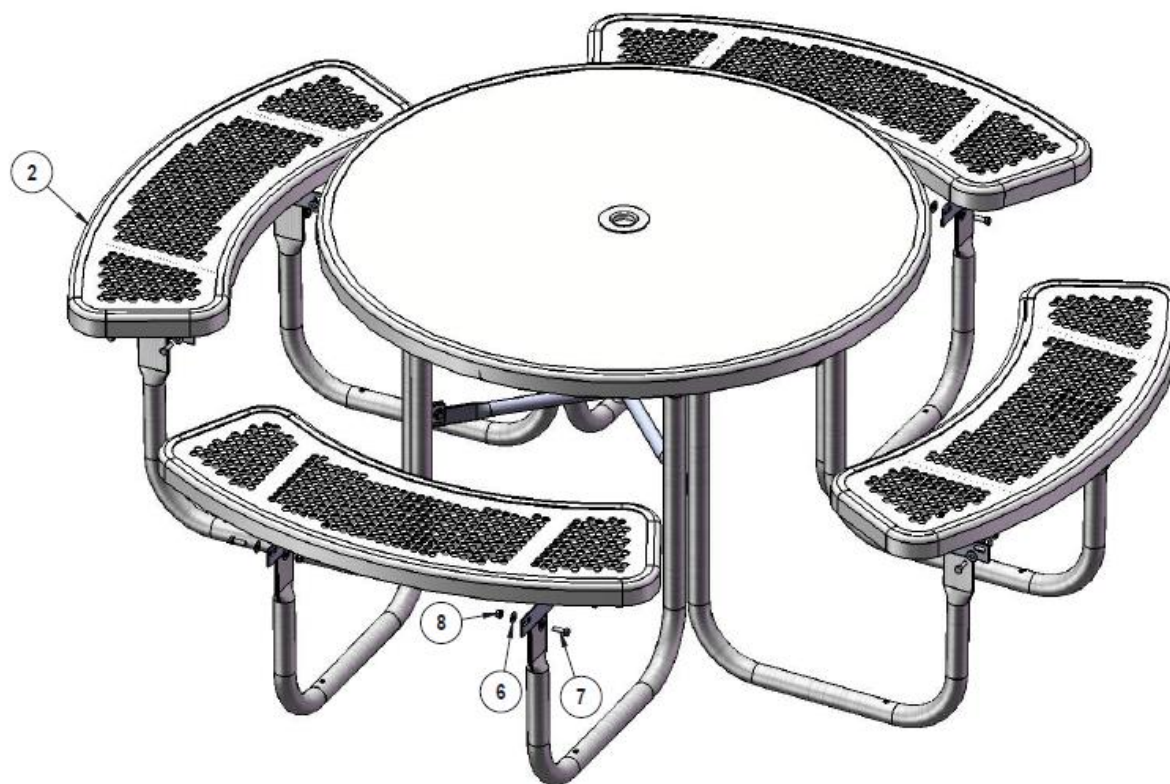


**Assembly Instructions: Step 3**



Attach the Crossbrace between the table legs as shown using specified hardware.

**Assembly Instructions: Step 3**



Attach the 3' Seats to the legs using specified hardware.

**Overall Dimensions**

