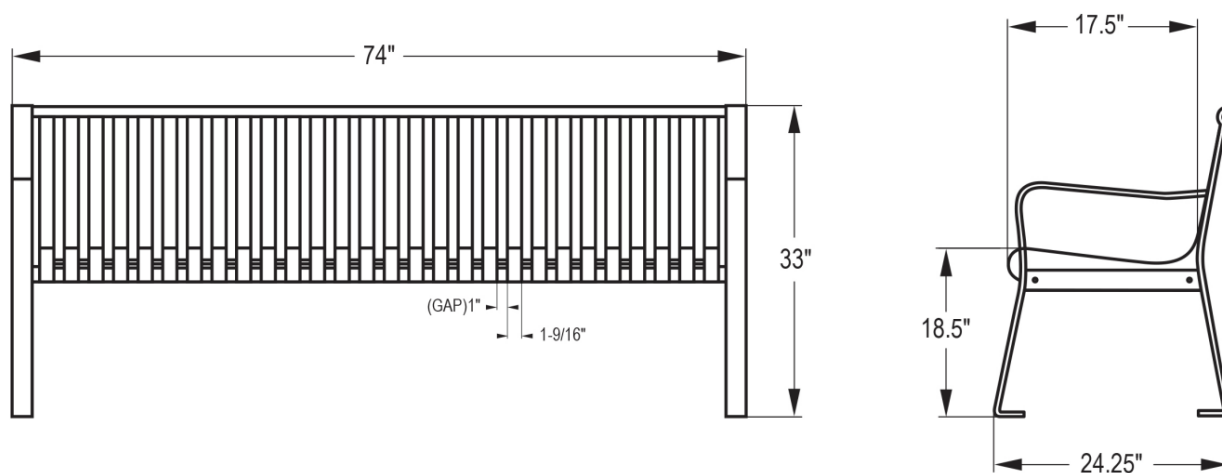
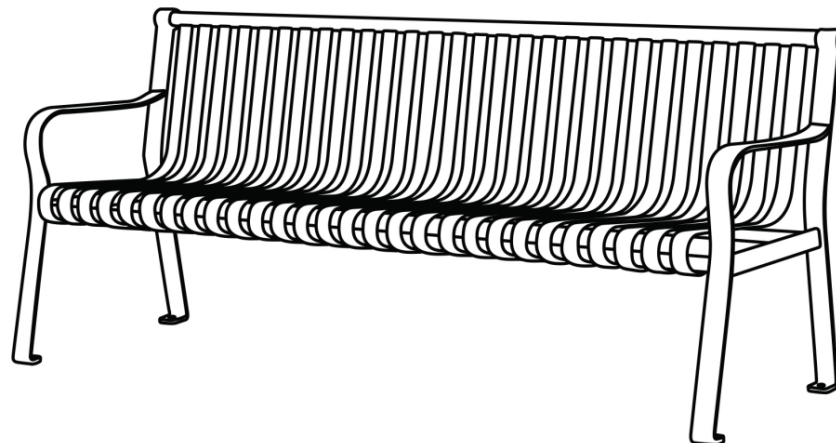


**6' Executive Series Steel Strap Bench with Straight Back - Powder Coated - Black  
593-9109**

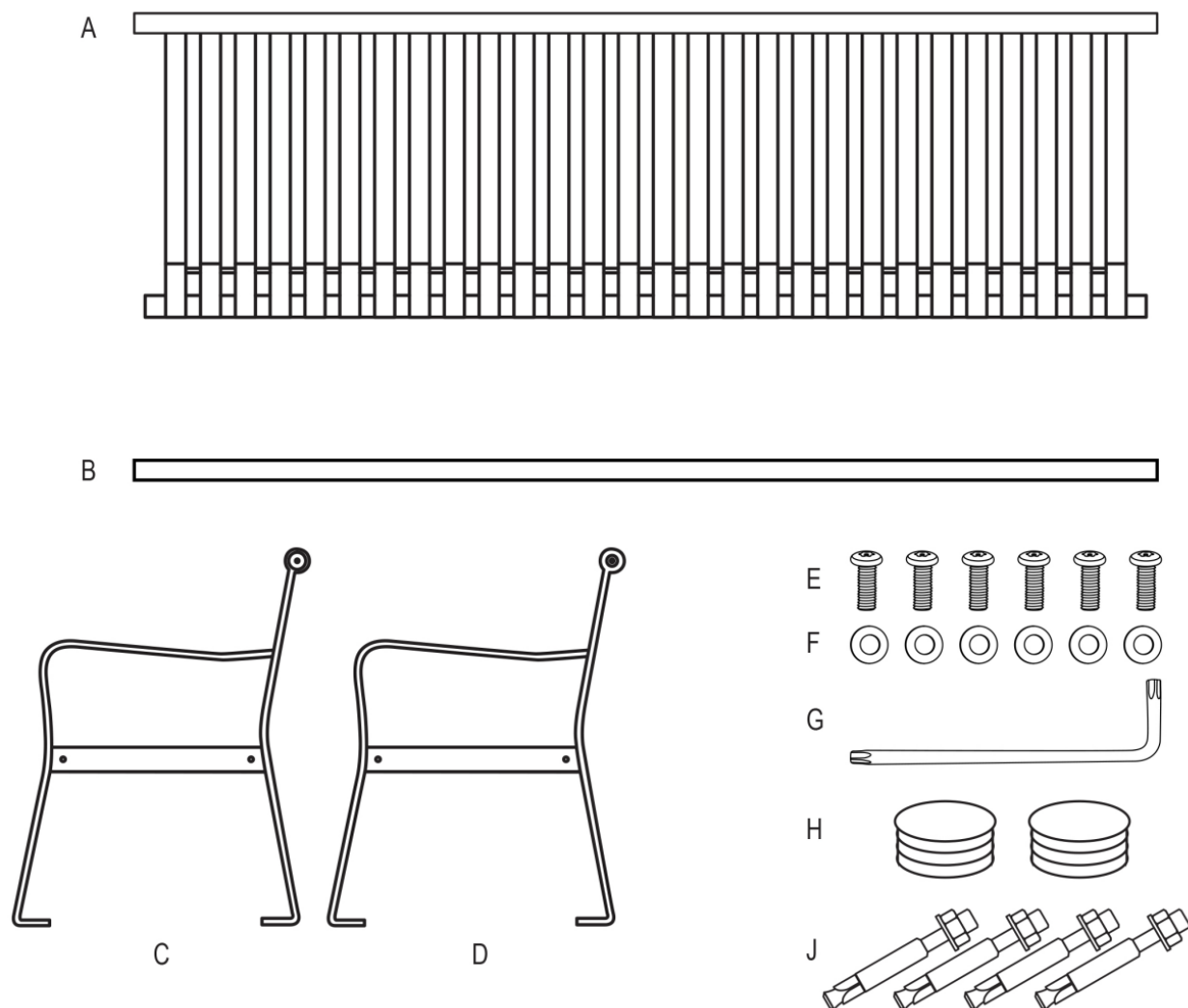


## **Safety Warnings & Equipment Inspection**

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

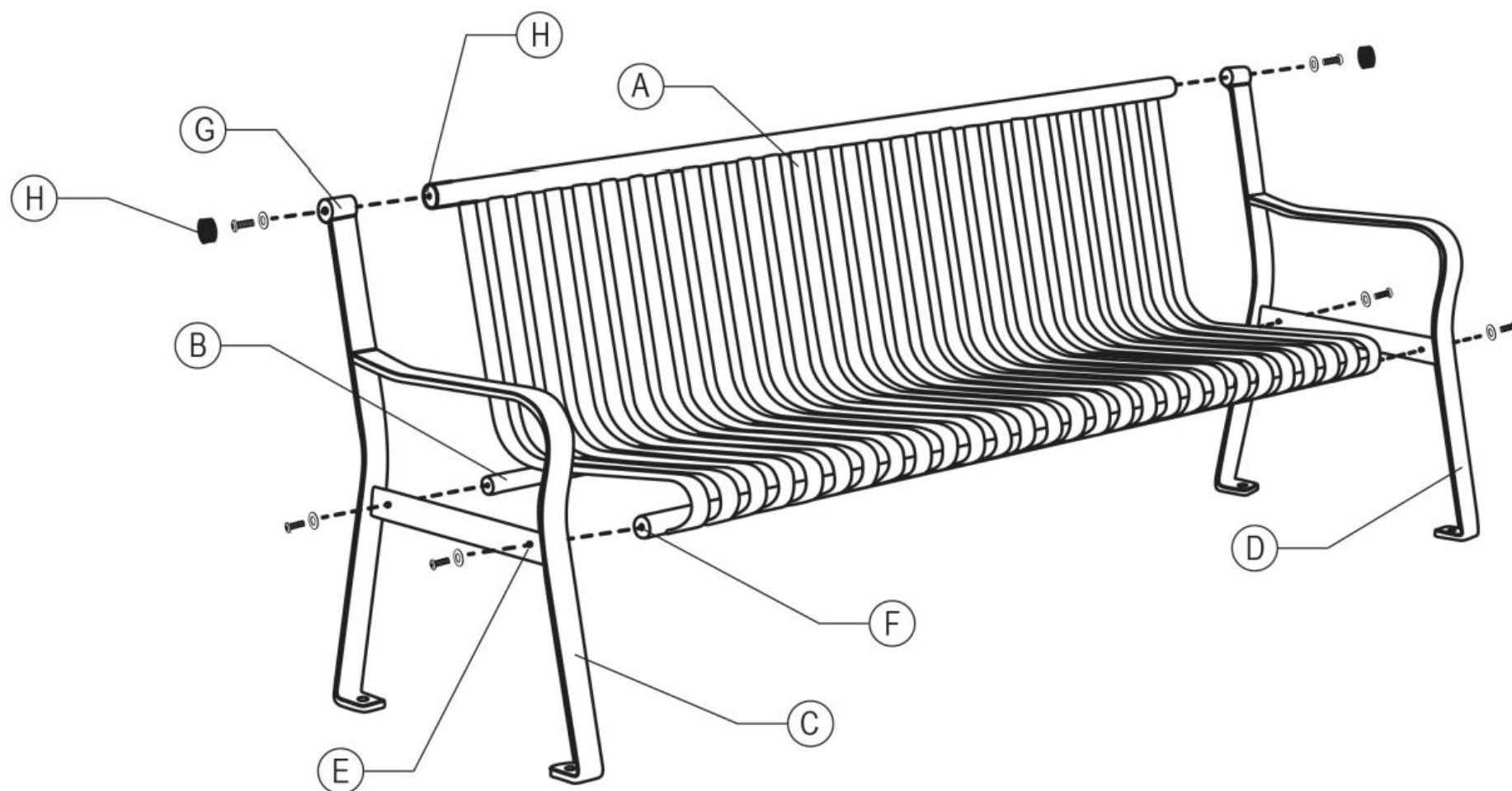
**Components**

BEFORE ASSEMBLY, PLEASE MAKE SURE ALL COMPONENTS ARE INCLUDED



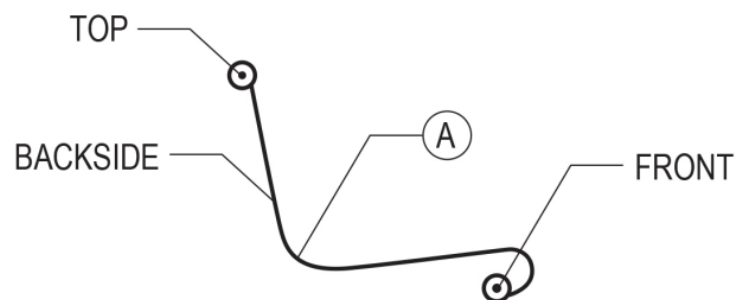
- A ☐ (1) SEAT ASSEMBLY
- B ☐ (1) SUPPORT BAR
- C ☐ (1) RIGHT END FRAME
- D ☐ (1) LEFT END FRAME
- E ☐ (6) STAINLESS STEEL TORX BOLTS
- F ☐ (6) STAINLESS STEEL WASHERS
- G ☐ (1) SECURITY TORX WRENCH
- H ☐ (2) END FRAME SOCKET CAPS
- J ☐ (4) EXPAND ANCHOR BOLTS

**Expanded View**



## Bench Assembly

Make sure to assemble the bench on a soft mat to prevent scratching of the product's surface.  
DURING ASSEMBLY, DO NOT TIGHTEN BOLTS COMPLETELY.



- Step 1: Start by positioning the seat assembly (A) on its backside for ease of assembly.
- Step 2: Raise up the front of the seat assembly (A) to align with the bolt hole at the front of the end frame (C) and attach the end frame to the seat using one torx bolt (E) and washer (F), do not tighten bolt completely. Slide the upper sleeve of the end frame (C) over the backrest extension at the top of the seat assembly (A). Insert one torx bolt (E) with washer (F) into the pre-tapped hole at the top of the end frame to hold securely, but do not tighten.
- Step 3: Repeat Step 2 on other side of the bench using end frame (D), but do not tighten bolts completely yet.
- Step 4: Place the support bar (B) under the seat assembly between the end frames, and align it with the pre-drilled holes in the back of each end frame. Screw in remaining bolts enough to hold securely, but do not tighten.
- Step 5: Position the bench upright and carefully adjust the components to make sure that the bench is square and level. Finally, tighten the bolts to a snug fit.
- Step 6: Optional end frame socket caps (H) are included to insert into end frame sockets.

JH-04272023