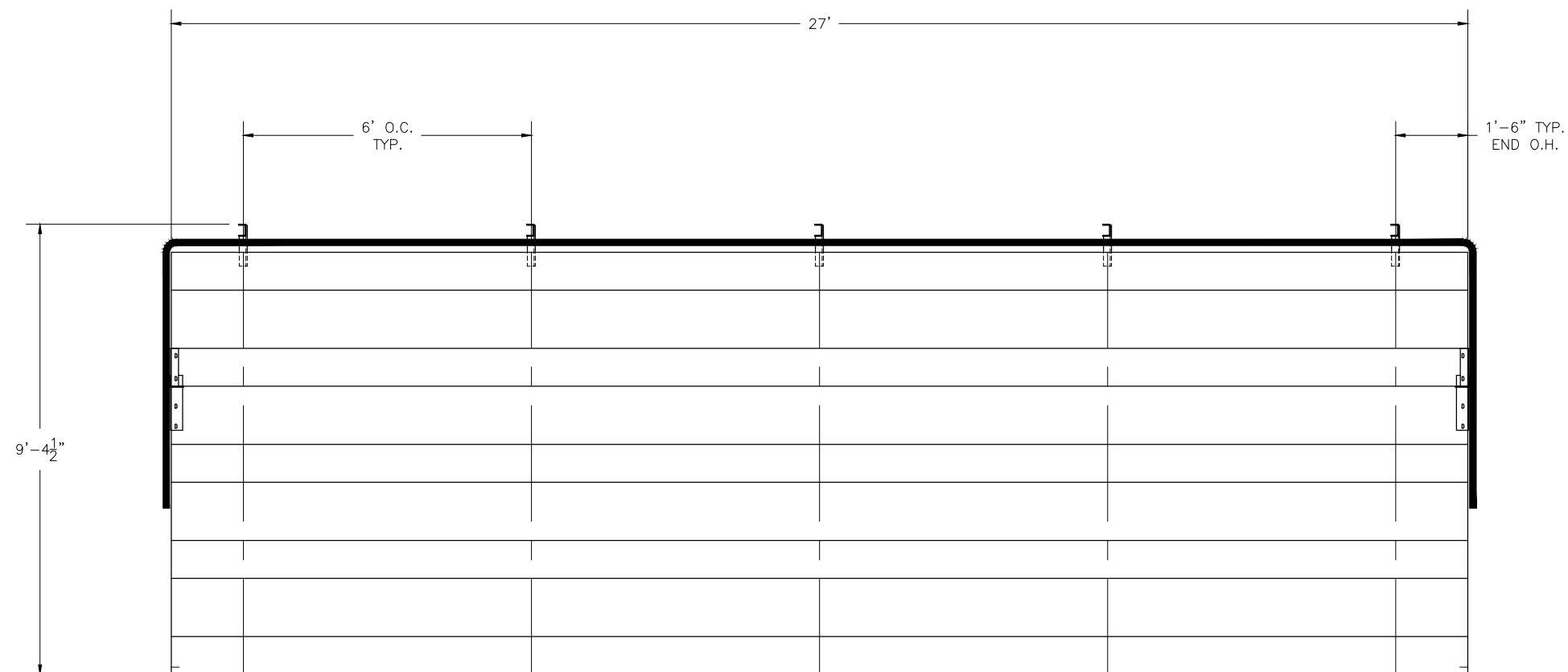




5 Row Aluminum Bleachers - Baseline Series

Item No: 569-1304
Bleacher Length: 27'

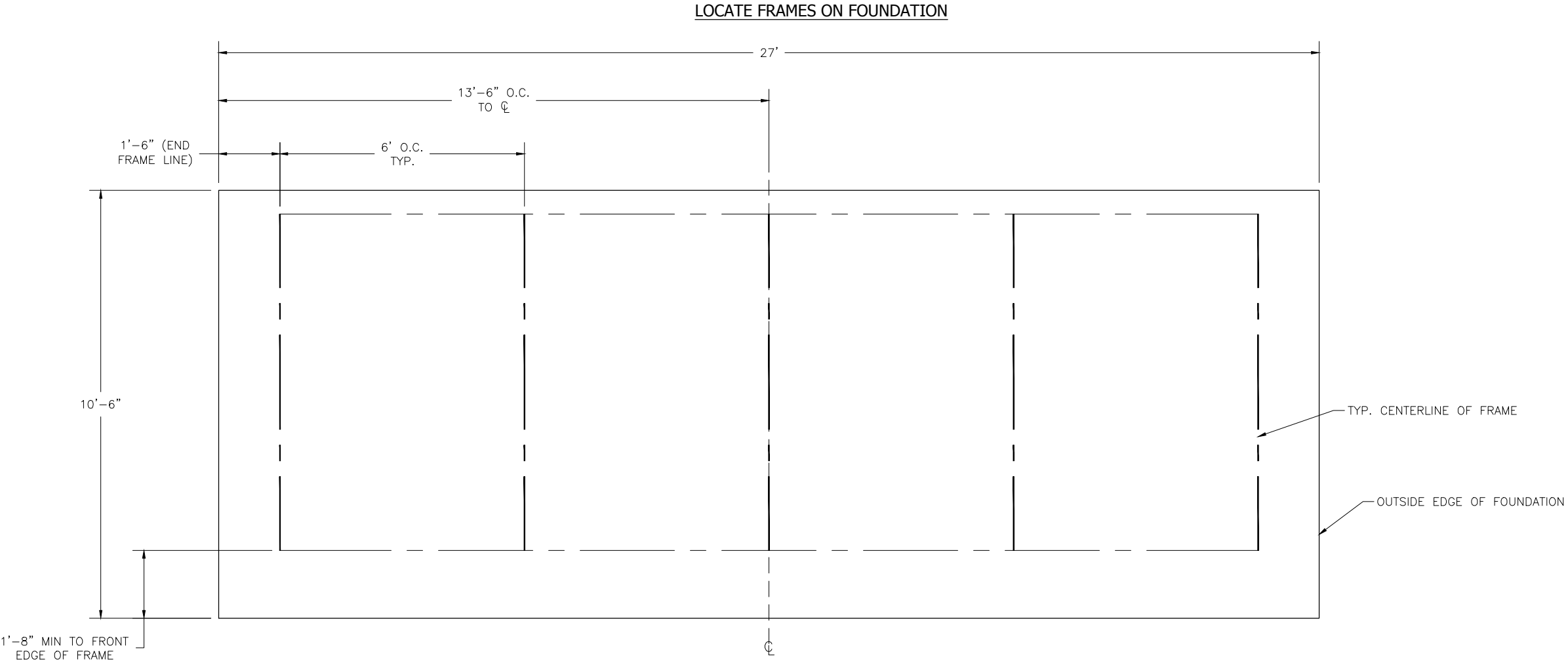
CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
FP.1	– FOUNDATION PLAN
BA.1	– BLEACHER FRAMING & CLIP PRE-ASSEMBLY
BA.2	– BLEACHER BRACING LOCATION PLAN
BA.3	– BLEACHER ASSEMBLY
AP.1	– ANCHORING PLAN
PF.1	– PLANK & FRAMING PLAN
GR.1	– GUARDRAIL ASSEMBLY



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
27	18.00	18.00	5	90
NET SEATS				90
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				90

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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Seating Plan		
BLEACHER MODEL #:	DRAWING NUMBER:	TD.1



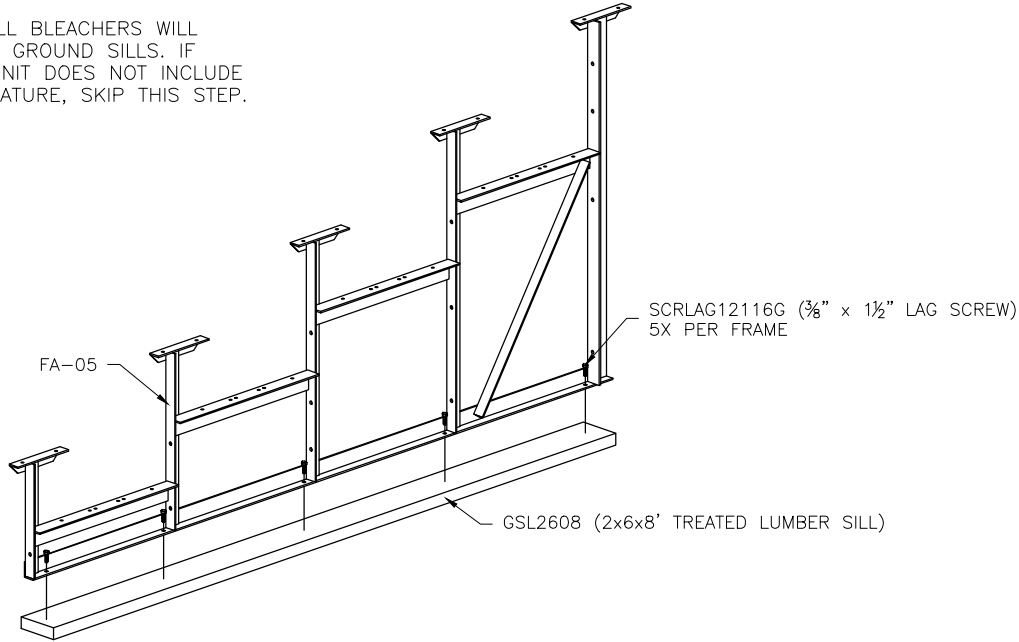
* MINIMUM FOUNDATION AREA SHOWN. DEPENDING ON LOCAL SOIL CONDITIONS, BLEACHER CAN BE INSTALLED ON A CONCRETE PAD OR FOOTERS, OR ATTACHED TO 2x6 TREATED LUMBER GROUND SILLS AND PLACED ON COMPACTED STONE, ASPHALT, OR ANY OTHER SMOOTH, SOLID, LEVEL SURFACE. CONSULT YOUR LOCAL CONCRETE CONTRACTOR TO DETERMINE PROPER CONCRETE SPECIFICATIONS FOR YOUR LOCAL SOIL AND WEATHER-RELATED CONDITIONS. THE BEARING SURFACE MUST BE CAPABLE OF SUPPORTING A MINIMUM OF 660 POUNDS PER LINEAR FOOT. TO MEET LOCAL CODES, BLEACHERS WILL NEED TO BE ANCHORED. ANCHORING SYSTEMS FOR ALL SURFACE TYPES ARE AVAILABLE - CONTACT YOUR BLEACHER SALES REPRESENTATIVE FOR MORE INFORMATION.

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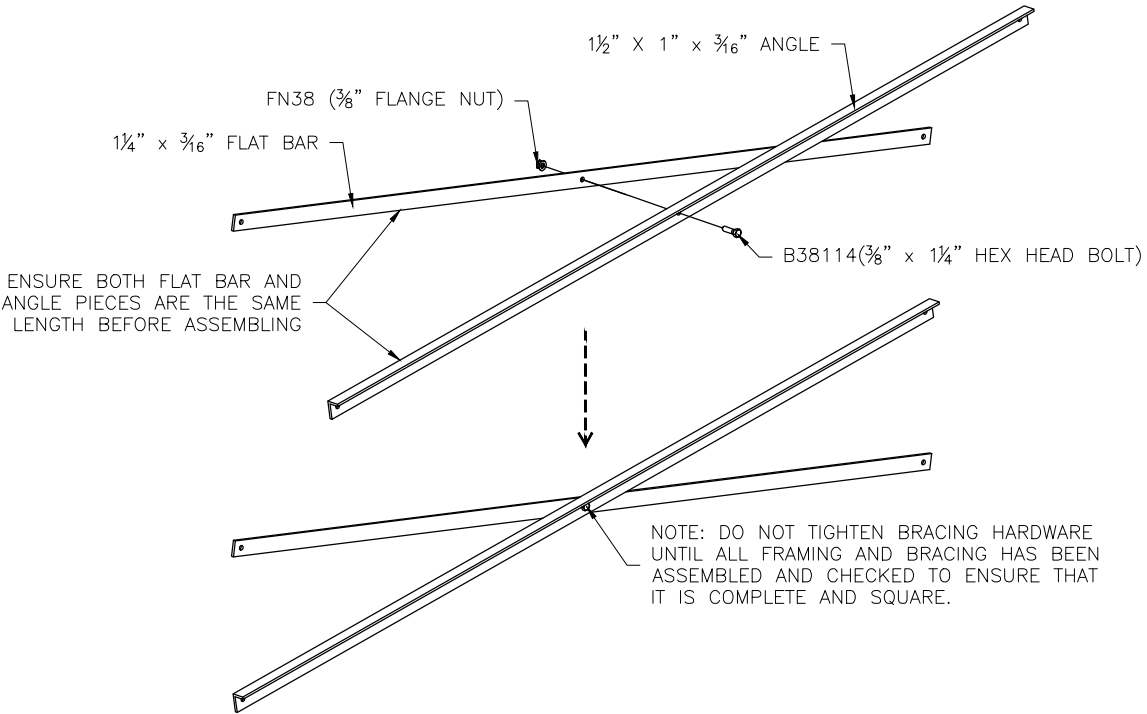
SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Foundation Plan		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1

(OPTIONAL) ATTACH GROUND SILLS *

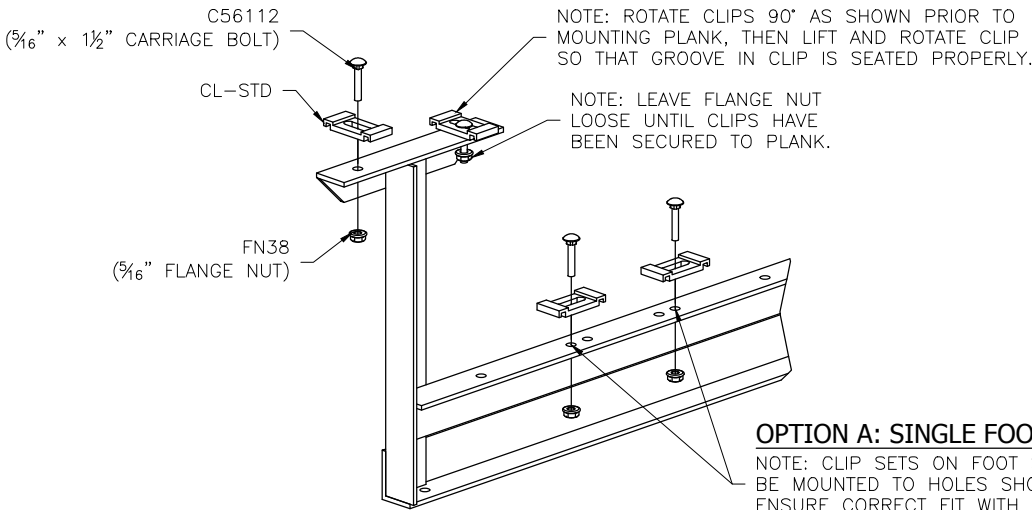
*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



PRE-ASSEMBLE X-BRACE PAIR(S)

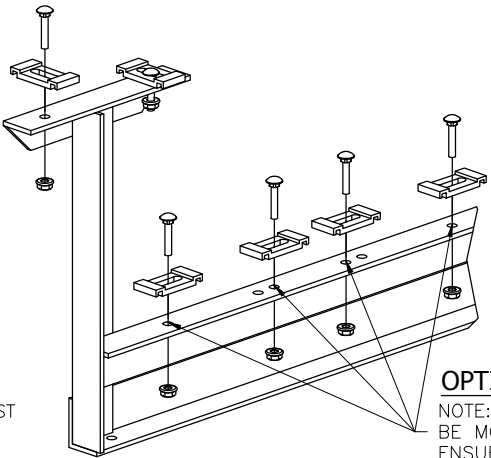


ONCE FRAMING IS COMPLETE,
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES



OPTION A: SINGLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

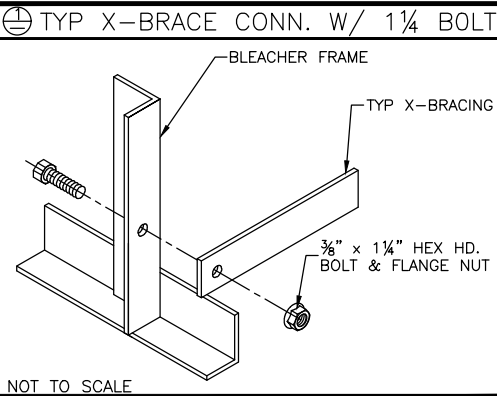


OPTION B: DOUBLE FOOT BOARDS

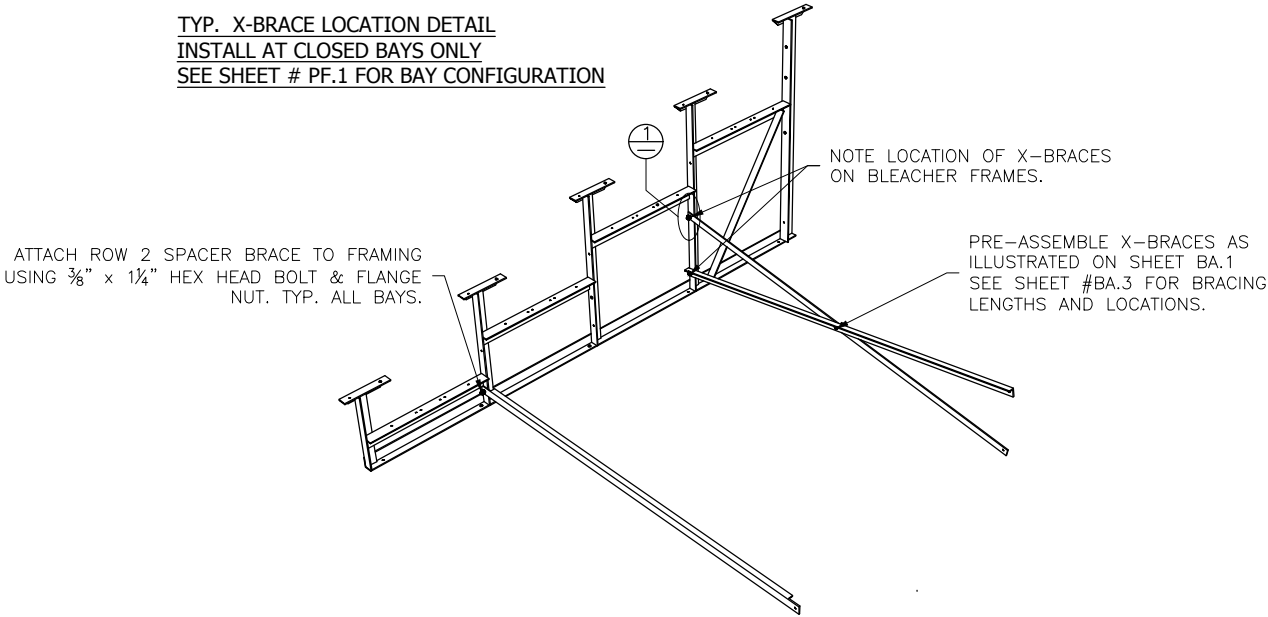
NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

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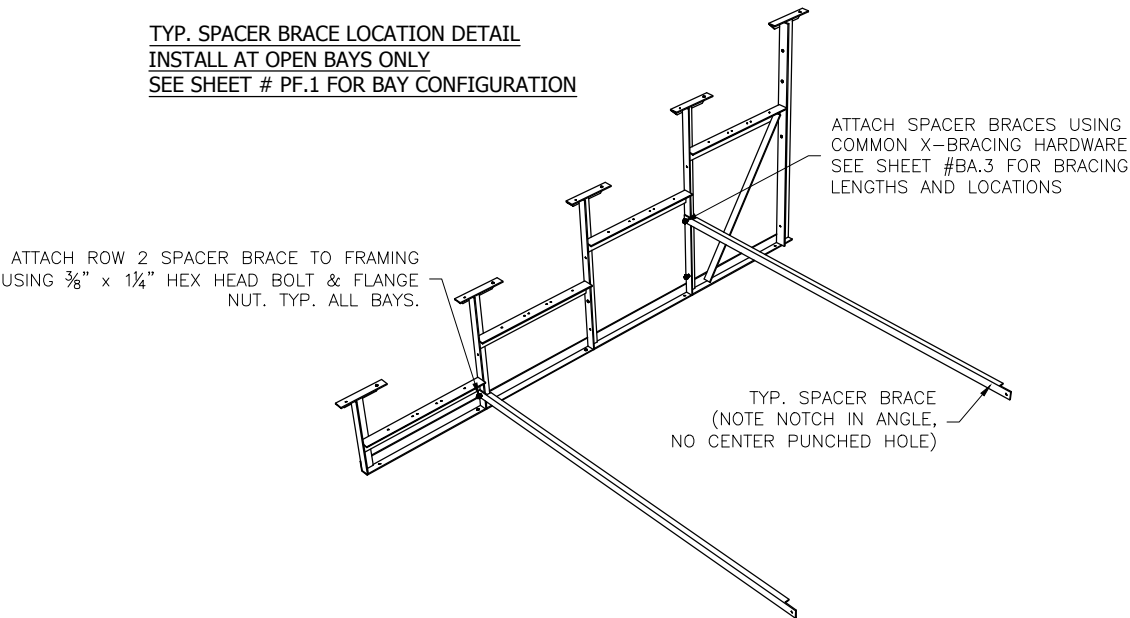
SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Framing & Clip Set Preparation		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1



TYP. X-BRACE LOCATION DETAIL
INSTALL AT CLOSED BAYS ONLY
SEE SHEET # PF.1 FOR BAY CONFIGURATION



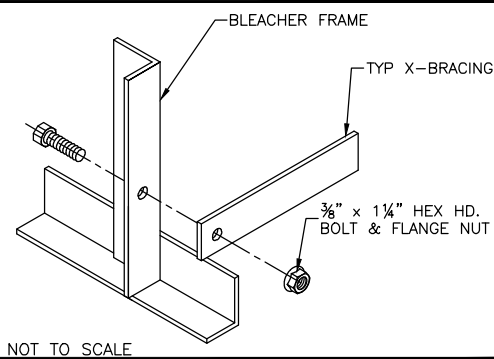
TYP. SPACER BRACE LOCATION DETAIL
INSTALL AT OPEN BAYS ONLY
SEE SHEET # PF.1 FOR BAY CONFIGURATION



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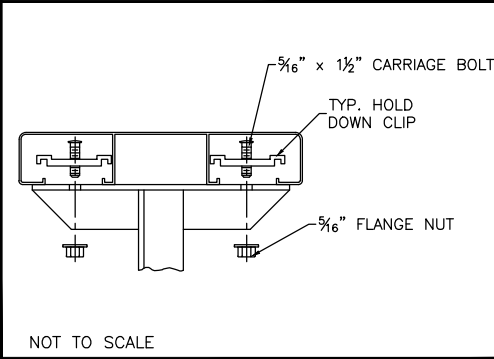
SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Bleacher Bracing Location Plan		
BLEACHER MODEL #:	DRAWING NUMBER: TD.1	

⊕ TYP X-BRACE CONN. W/ 1¼ BOLT



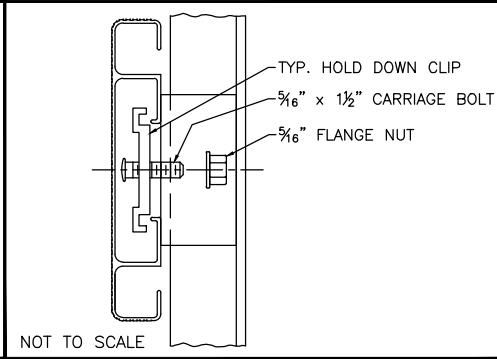
NOT TO SCALE

⊖ TYP 2x10 PLANK ATTACHMENT

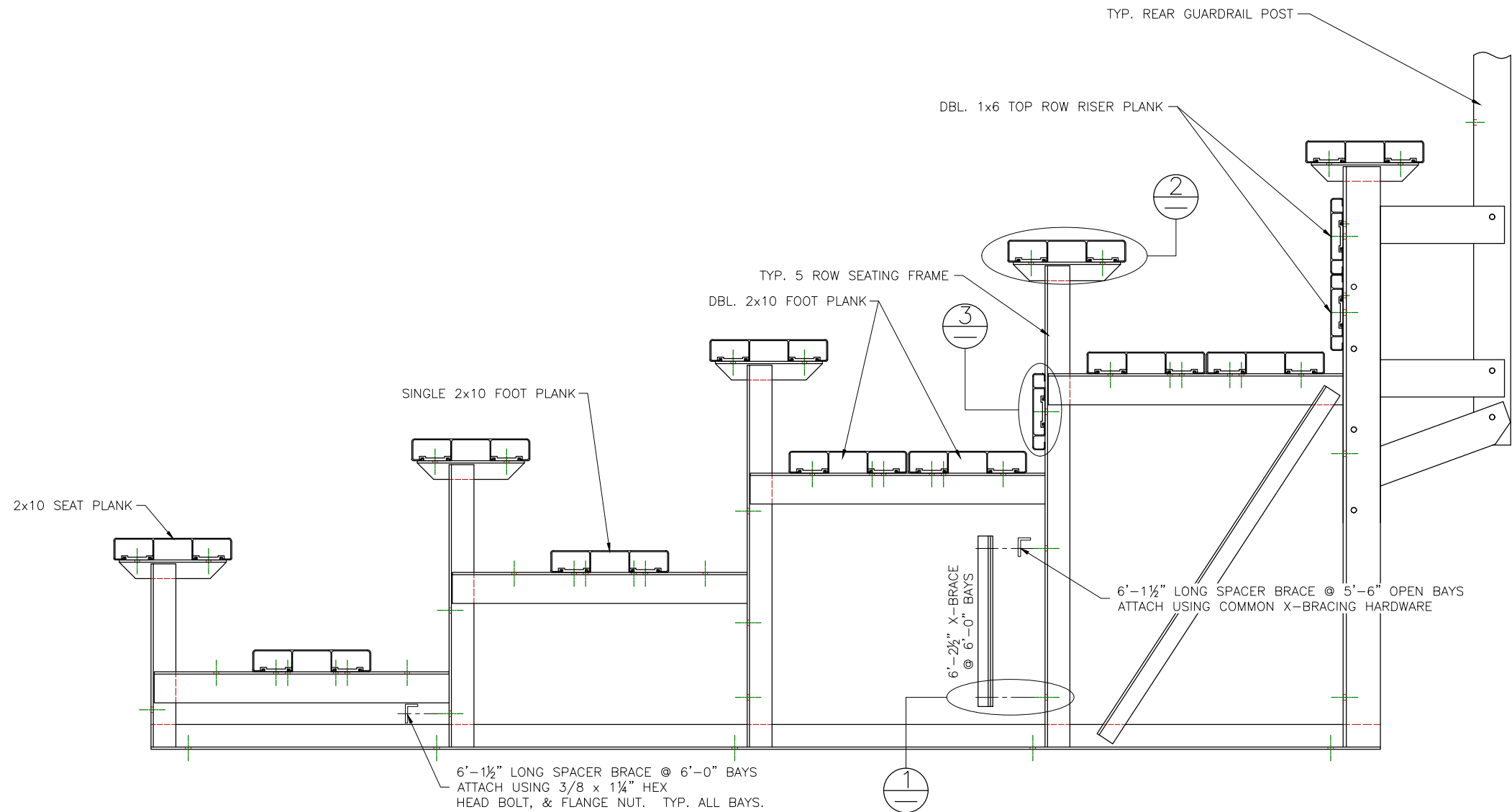


NOT TO SCALE

⊗ TYP 1x6 PLANK ATTACHMENT



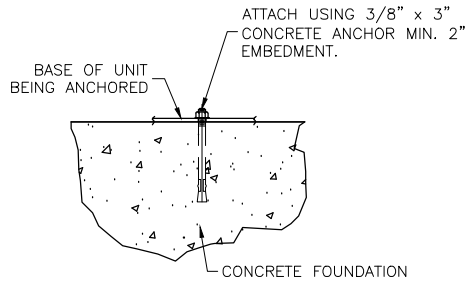
NOT TO SCALE



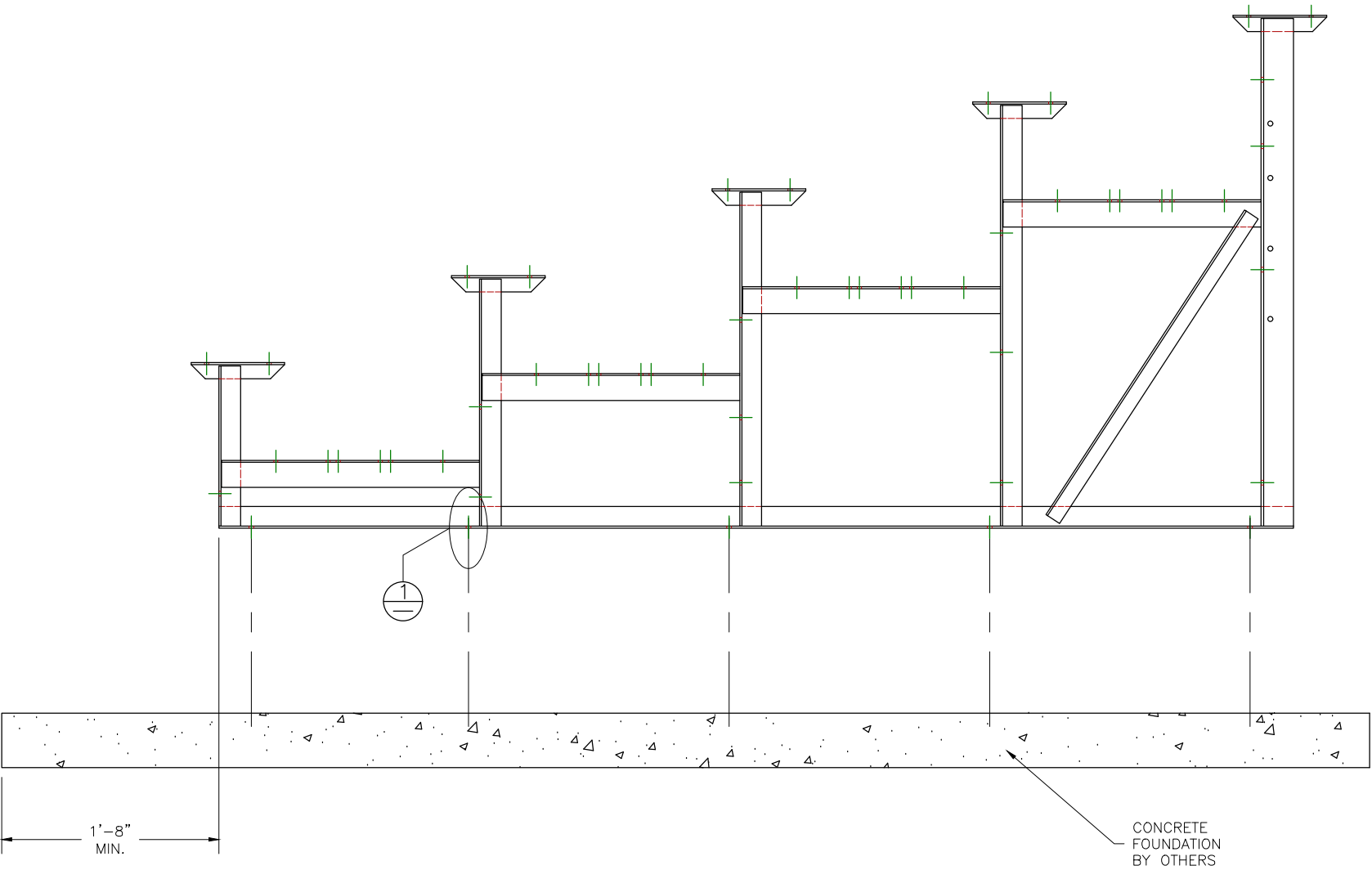
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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
TITLE: Bleacher Assembly		
BLEACHER MODEL #:		DRAWING NUMBER: TD.1

⊕ WEDGE ANCHOR DETAIL — 3"



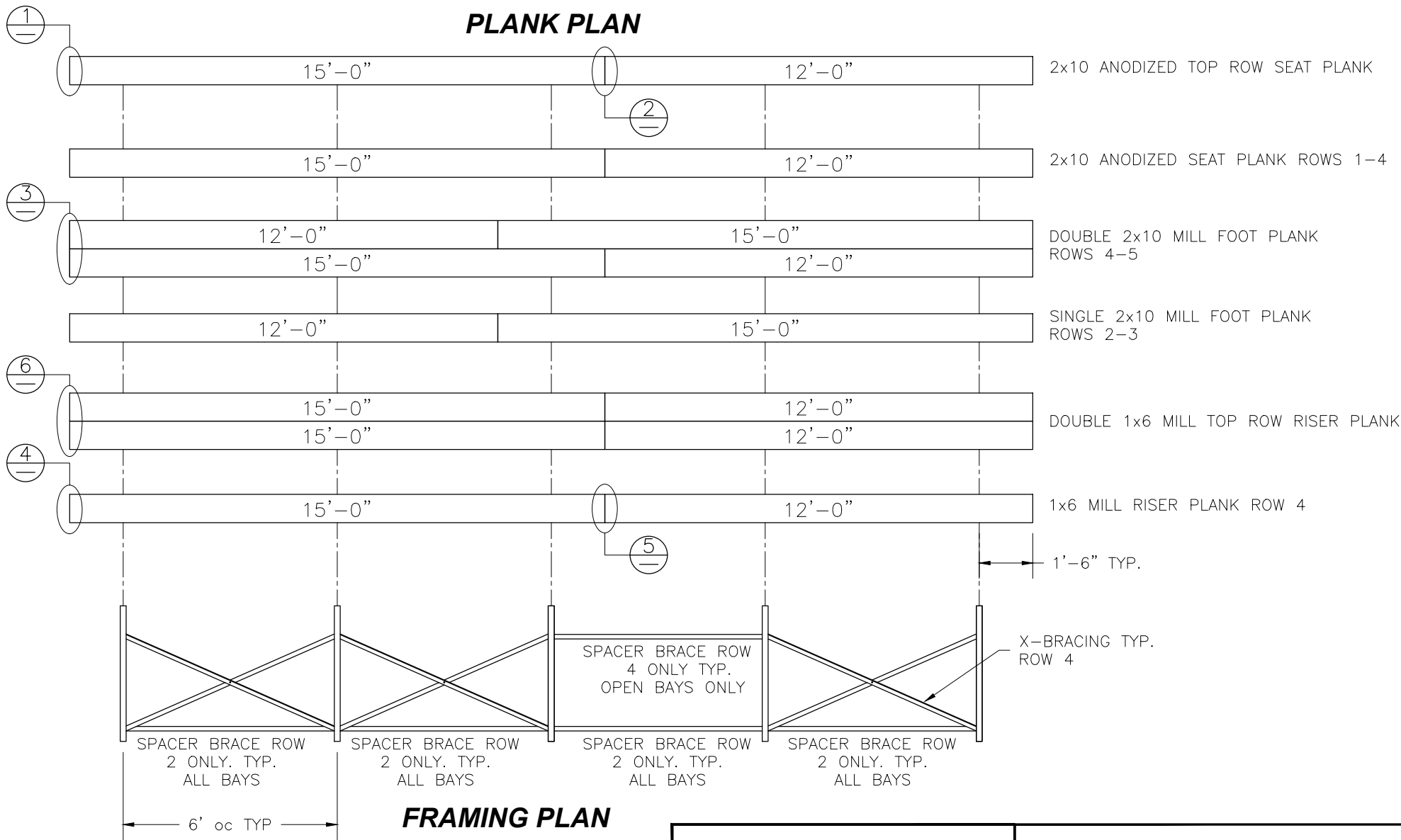
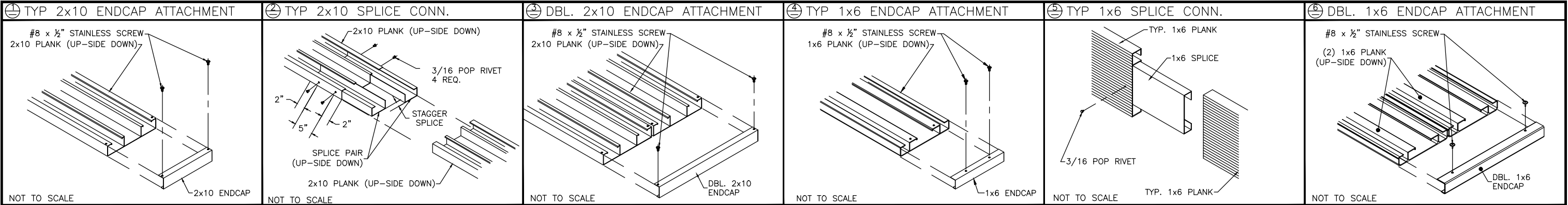
(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION *



* CONCRETE WEDGE ANCHORS NOT INCLUDED WITH ALL UNITS. IF USING OTHER ANCHORING SYSTEM, SKIP THIS STEP AND REFER TO INSTRUCTIONS SPECIFIC TO THE ANCHORING SYSTEM PURCHASED FOR YOUR UNIT. SEE PRINT FP.1 (INCLUDED IN THIS PACKET) FOR GENERAL CONCRETE FOUNDATION SPECIFICATIONS.

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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Anchoring Plan		
BLEACHER MODEL #:	DRAWING NUMBER: TD.1	

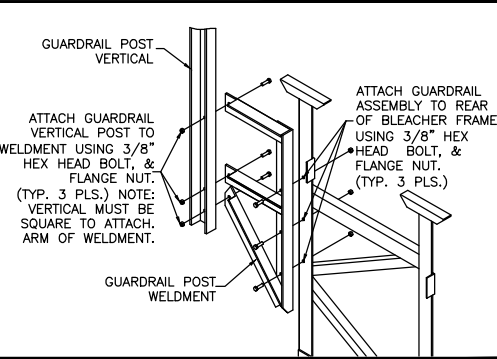


FRAMING PLAN

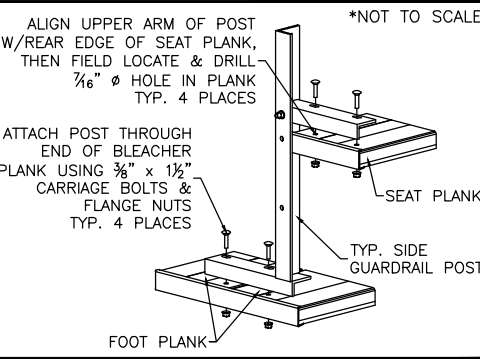
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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Plank and Framing Plan		
BLEACHER MODEL #:	DRAWING NUMBER: TD.1	

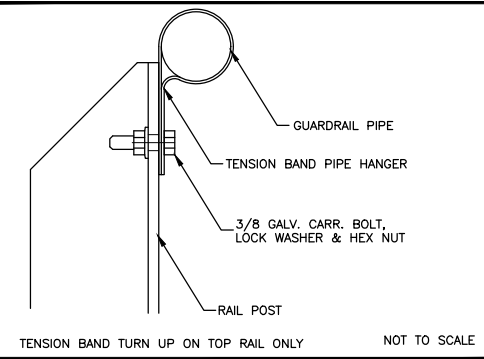
1 REAR GUARDRAIL POST ATTACH.



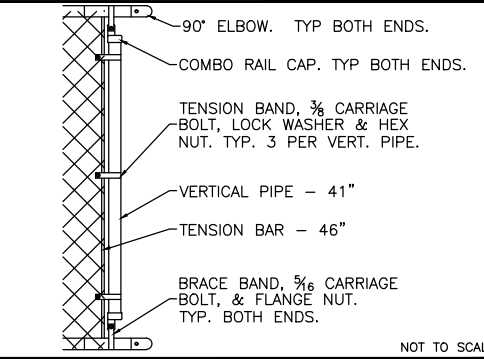
2 SIDE GD. RAIL POST INSTALLATION



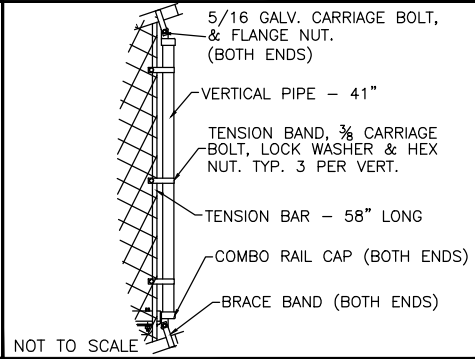
3 TENSION BAND ATTACHMENT



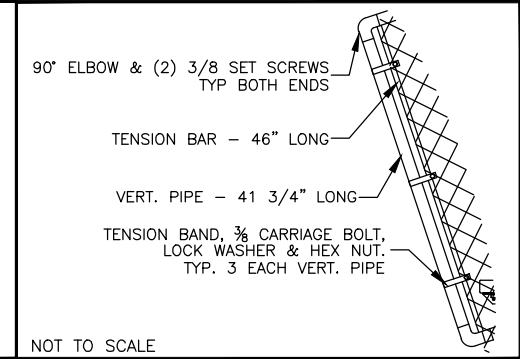
4 VERT. PIPE DETAIL-REAR, TOP



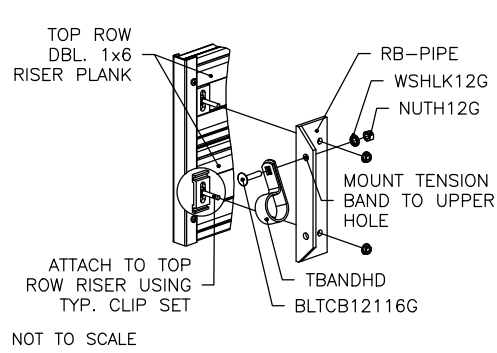
5 VERT. PIPE DETAIL (SIDE, TOP)



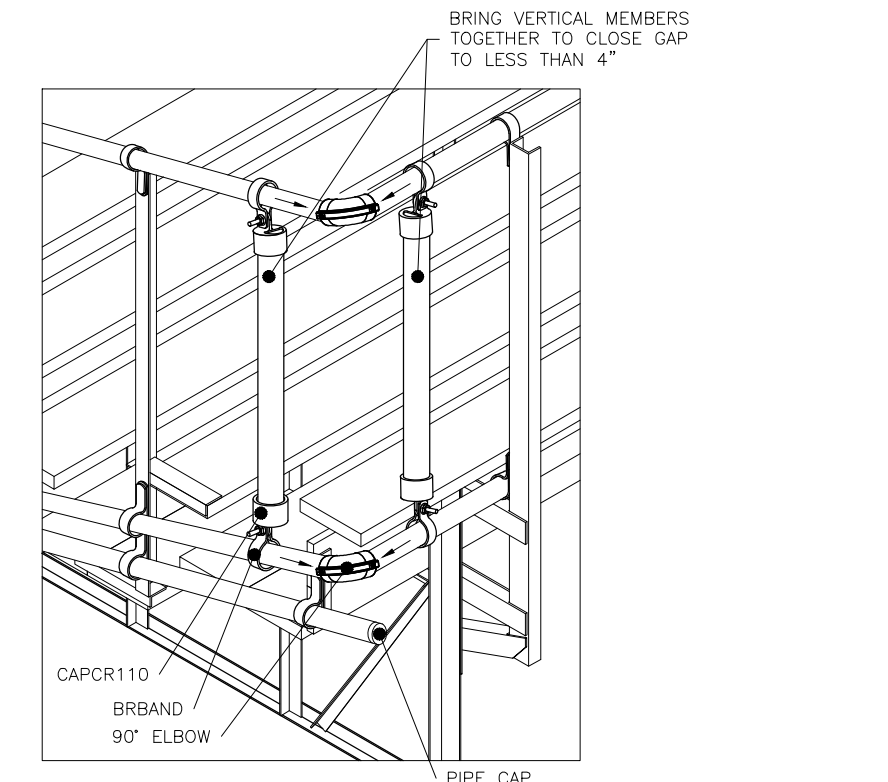
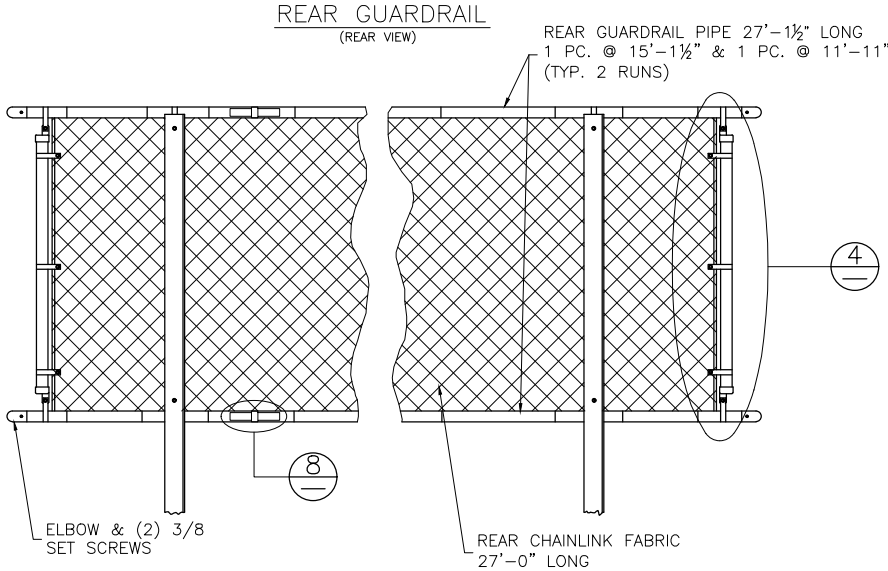
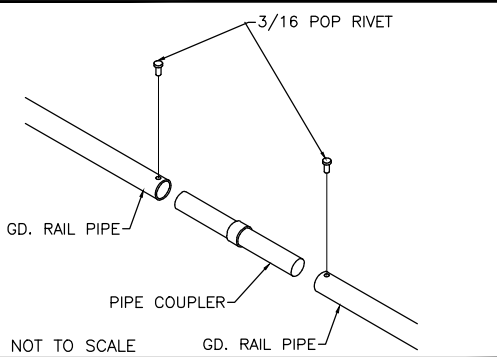
6 VERT. PIPE DETAIL (NE-SIDE,BOTT.)



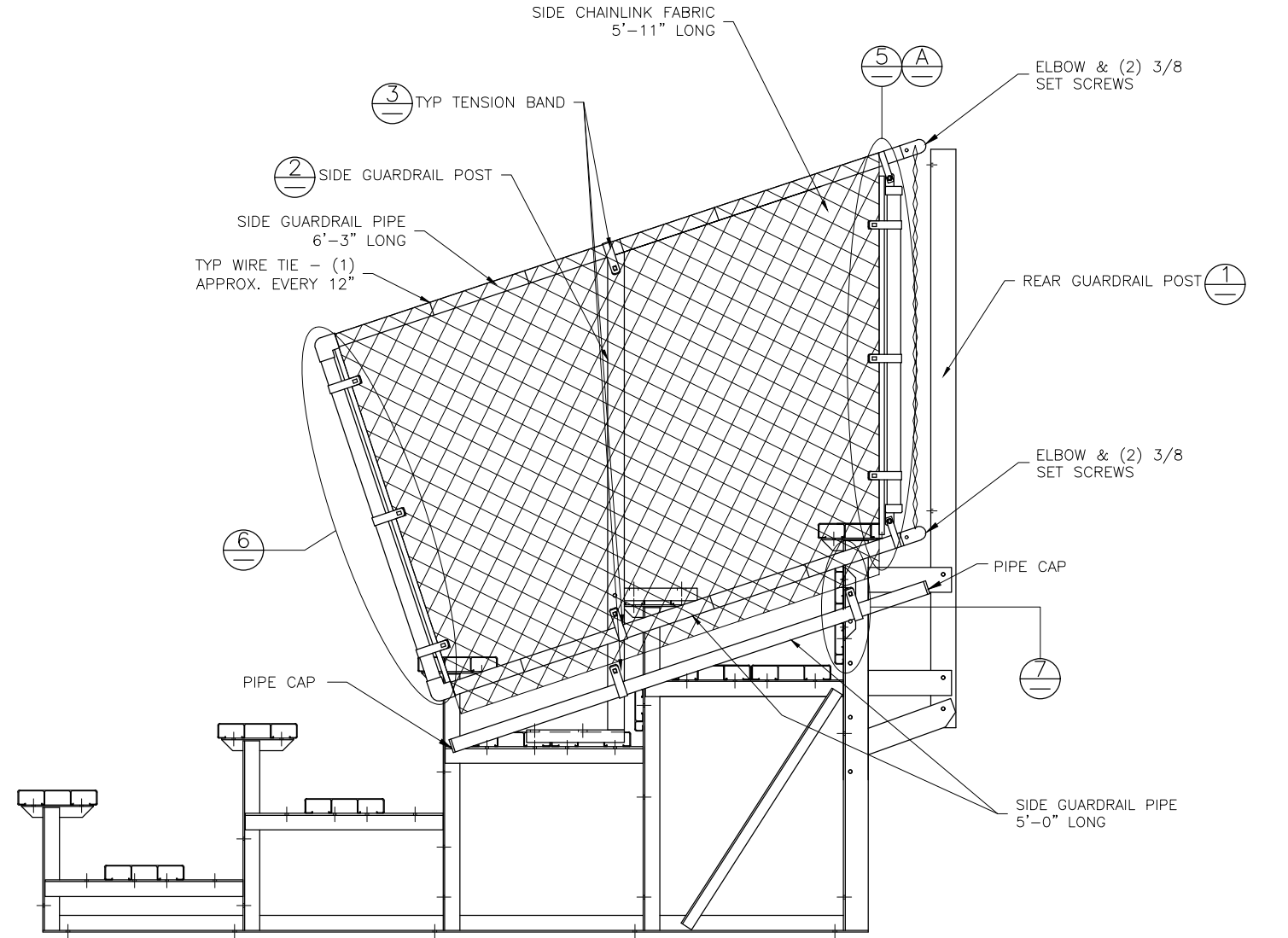
7 LOWER PIPE BRACKET ATTACH.



8 PIPE COUPLER INSTALLATION



DETAIL "A" - REAR CORNER GUARDRAIL ASSEMBLY



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SCALE: N.T.S.	APPROVED BY: / /	DRAWN BY:
DATE:		
TITLE: Guard Rail Assembly		
BLEACHER MODEL #:	DRAWING NUMBER: TD.1	